## Water or Compressed Air Pressure Regulator 1/4" Port Size

- Bonnet and body made from acetal plastic.
- R91W designed for use with deionized water and potable water systems. Plastics and metals in contact with fluid are approved by the National Sanitation Foundation (NSF) or the Food And Drug Administration (FDA) for use in potable water systems. Elastomers are food grade. Non relieving models only.
- R91G designed for use with non-potable water and compressed air systems. Non relieving and relieving models.
- Low torque, non-rising adjusting knob.
- Snap action knob locks pressure setting when pushed down.
- Can be disassembled without the use of tools or removal from the air or water line.


## Technical Data

Fluid:
R91G: Compressed air and non-potable water
R91W: Potable water, deionized water
Maximum pressure: 10 bar ( 150 psig )
Operating temperature:
Water service: $+2^{\circ}$ to $+52^{\circ} \mathrm{C}\left(+35^{\circ}\right.$ to $\left.+125^{\circ} \mathrm{F}\right)$
Air service: $-20^{\circ}$ to $+52^{\circ} \mathrm{C}\left(0^{\circ}\right.$ to $\left.+125^{\circ} \mathrm{F}\right)$ *

* When used in air service, air supply must be dry enough to avoid ice formation at temperatures below $+2^{\circ} \mathrm{C}\left(+35^{\circ} \mathrm{F}\right)$.
Typical flow:
Compressed air service:
$11 \mathrm{dm} 3 / \mathrm{s}(24 \mathrm{scfm})$ at $10 \mathrm{bar}(150 \mathrm{psig})$ inlet pressure,
$6,3 \mathrm{bar}(90 \mathrm{psig})$ set pressure and a droop of 1 bar ( 15 psig )
from set.
Water service:
6,6 litres per minute ( 1.75 US gpm ) at 7 bar ( 100 psig ) inlet
pressure, $4 \mathrm{bar}(60 \mathrm{psig})$ set pressure and a droop of
1 bar ( 15 psig ) from set.
Gauge ports:
1/8 PTF with PTF main ports
R1/8 with ISO Rc main ports
R1/8 with ISO G main ports


Materials:
Body and bonnet: Acetal
Valve:
R91G: Brass/nitrile
R91W: Stainless steel/food grade EPDM
Valve seat: Acetal
Valve seat o-ring:
R91G: Nitrile
R91W: Food grade EPDM
Diaphragm:
R91G: Acetal/nylon inserted nitrile
R91W: Acetal/nylon inserted nitrile, food grade
Gauge port plugs: Polypropylene (furnished only with PTF-ported units)

## Ordering Information

See Ordering Information paragraphs on the following pages.

## ISO Symbols



## Typical Performance Characteristics



Ordering Information. Models listed include ISO G threads, knob adjustment, non relieving diaphragm, 0,3 to 8,6 bar (5 to 125 psig) outlet pressure adjustment range $\dagger$, and without gauge.

| Inlet Port | Application | Model | How* dm³/s (scfm) | How** lpm (gpm) | Weight kg (lb) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| G1/4 | Industrial air and non-potable water | R91G-2GK-NLN | 11 (24) | 6,6 (1.75) | 0,07 (0.15) |
| G1/4 | Potable water and deionized water | R91W-2GK-NLN | 11 (24) | 6,6 (1.75) | 0,07 (0.15) |


| Alternative Models |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Application | Substitute | $\square$ |  | Gauge | Substitute |
| Industrial air, non-potable water | G |  |  | With | G†t |
| Potable water, deionized water | W |  |  | Without | N |
| Port Size | Substitute | $\square$ |  | Outlet Pressure Adjustment Range $\dagger$ | Substitute |
| 1/4" | 2 |  |  | 0,3 to 3,5 bar ( 5 to 50 psig ) | E |
|  |  |  |  | 0,3 to 8,6 bar ( 5 to 125 psig ) | L |
| Threads | Substitute |  |  |  |  |
| PTF | A |  |  | Diaphragm | Substitute |
| ISORc taper | B |  |  | Non relieving | N |
| ISOGparallel | G |  |  | Relieving If | R |
| Adjustment | Substitute |  |  |  |  |
| Knob | K |  |  |  |  |

* Approximate flow with 10 bar (150 psig) inlet pressure, 6,3 bar ( 90 psig) set pressure and a 1 bar ( 15 psig ) droop from set.
** Approximate flow with 7 bar (100 psig) inlet pressure, 4 bar ( 60 psig) set pressure and a 1 bar ( 15 psig ) droop from set.
$\dagger$ Outlet pressure can be adjusted to pressures in excess of, and less than, those specified. Do not use these units to control pressures outside of the specified ranges.
$\dagger \dagger$ Gauge with NSF approved materials not available
If Relieving diaphragm only available with the R91G regulator.


## Accessories

|  <br> Wall Bracket and Plastic Panel Nut |  | Tamper Resistant Field Modification | $\varnothing 40 \mathrm{~mm}$ <br> Pressure Gauge | R1/8 Connectio | PTFConnection |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 18-025-003 | Plastic: 2962-89 | Knob and screw: 18-001-091 | 60 psig (4 bar) | 18-013-990 | 18-013-211 |
|  | Metal: 2962-04 | Screw only: 6097-08 | 150 psig (10 bar) | 18-013-989 | 18-013-212 |

## Dimensions - mm (Inches)

Panel mounting hole diameter 30 mm (1.19")
Maximum panel thickness 0 to 6 mm ( 0 to 0.25 ")


## Bracket Mounting

Use 3 mm (1/8") screws to mount bracket to wall.


## Bracket Kit Reference

| Model | Part number |
| :--- | :--- |
| All models | $18-025-003$ |

## Service Kits

| Item | Type | Part number |
| :--- | :--- | :--- |
| Service kit | R91W, non relieving | $3407-93$ |
|  | R91G, non relieving | $3407-94$ |
|  | R91G, relieving | $3407-95$ |

Service kit contains slip ring, diaphragm, valve seat with o-ring, valve, and valve spring.

## Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under 'Technical Data'.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult Norgren.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

