

MC SERIES CONNECTOR



CPC's MC Series chrome-plated brass couplings are built tough and made to last in the most demanding applications. Ideal for use with higher temperatures or pressures, MC Series couplings feature one-hand operation for swift and easy connects and disconnects. These couplings offer the flexibility of multiple configurations and terminations and mate with both PMC acetal and PMC12 polypropylene couplings.

FEATURES

Brass material

High temperature capability

CPC thumb latch

Compatible

BENEFITS

Durable and able to withstand higher pressure and temperature

Versions rated to 400°F (204°C)

One-hand connection and disconnection

MC mates with PMC and PMC12 Series couplings

Specifications

PRESSURE:

Vacuum to 250 psi, 17.3 bar

TEMPERATURE:

-40°F to 180°F (-40°C to 82°C)
(High temperature versions available with ratings to 400°F)

MATERIALS:

Main components:

Chrome-plated brass

Thumb latch: Stainless steel

Valves: Acetal

Valve spring: 316 stainless steel

External springs and pin: Stainless steel

O-rings: Buna-N

FINISH:

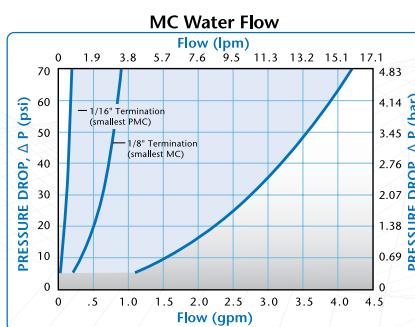
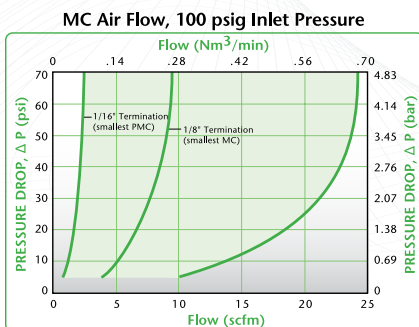
TUBING SIZES:

1/8" to 1/4" ID, 3.2mm to 6.4mm ID

WARNING: Pressure, temperature, chemicals, and operating environment can affect the performance of couplings. It is the customer's responsibility to test the suitability of CPC products in their own application conditions. Use the graph to the right as a guide.

Note:
High temperature versions available with ratings to 400 F. Call customer service for more information.

Also available in NSF listed versions, please visit our website for part number information.



These graphs are intended to give you a general idea of the performance capabilities of each product line. The shaded area of each graph represents the operating range of the product family, i.e., upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.

DID YOU KNOW?



CPC OFFERS KEYED, COLOR-CODED COUPLING OPTIONS:

CPC's MC Series couplings are also available in keyed, color-coded versions? Specifically designed for applications requiring foolproof connections and non-interchangeable lines, these couplings are a durable and attractive solution for high-volume applications. Contact CPC for more information.

Liquid Flow Rate Information for Couplings

The chart below shows the flow rate for CPC couplings. Each coupling was tested with water at 70°F (21°C). To determine flow rates for specific coupling configurations use the formula at the right.

$$Q = C_v \sqrt{\frac{\Delta P}{S}}$$

Q = Flow rate in gallons per minute

C_v = Average coefficient across various flow rates (see chart)

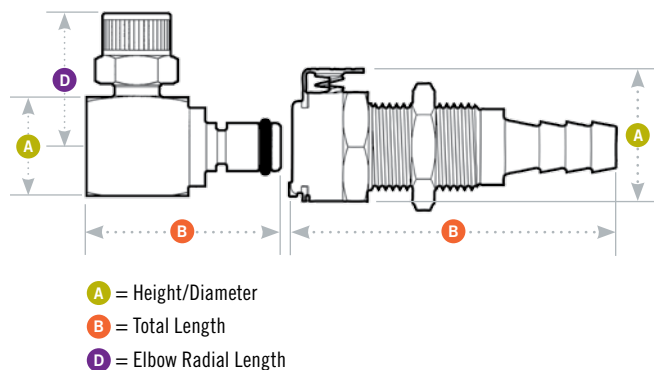
ΔP = Pressure drop across coupling (psi)

S = Specific gravity of liquid

C_v VALUES FOR 1/8" FLOW MC COUPLINGS

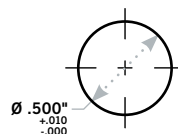
| BODIES | INSERTS | MC12 2004 | MCD12 2004 | MC12 2006 | MCD12 2006 | MC12 2202 | MCD12 2202 | MC12 2204 | MCD12 2204 | MC12 2402 | MCD12 2402 | MC12 2404 | MCD12 2304 | MC12 2602 | MCD12 2304 | MC12 2104 | MCD12 2304 | MC12 2203 | MCD12 2203 |
|--------|-----------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|--------------|---------------|
| | MC100212 | .40 | .18 | .50 | .19 | .25 | .16 | .50 | .19 | .50 | .20 | .51 | .19 | .50 | .50 | .38 | .24 | .30 | .17 |
| | MCD100212 | .27 | .18 | .31 | .18 | .24 | .16 | .28 | .20 | .26 | .20 | .29 | .18 | .26 | .26 | .27 | .24 | .25 | .17 |
| | MC100412 | .40 | .21 | .50 | .24 | .26 | .18 | .50 | .24 | .50 | .20 | .51 | .24 | .50 | .50 | .38 | .26 | .30 | .19 |
| | MCD100412 | .29 | .19 | .32 | .23 | .25 | .17 | .30 | .23 | .27 | .21 | .28 | .23 | .27 | .28 | .29 | .24 | .25 | .183 |
| | MC120412 | .40 | .18 | .50 | .18 | .25 | .16 | .40 | .18 | .40 | .16 | .36 | .18 | .40 | .40 | .38 | .21 | .30 | .173 |
| | MCD120412 | .21 | .17 | .22 | .17 | .20 | .16 | .22 | .17 | .21 | .17 | .20 | .17 | .21 | .22 | .21 | .18 | .21 | .16 |
| | MC160212 | .23 | .15 | .28 | .18 | .19 | .14 | .27 | .15 | .27 | .15 | .28 | .18 | .27 | .27 | .23 | .16 | .20 | .14 |
| | MCD160212 | .19 | .15 | .19 | .15 | .17 | .14 | .19 | .15 | .18 | .15 | .18 | .15 | .18 | .19 | .19 | .15 | .18 | .14 |
| | MC160412 | .33 | .23 | .44 | .24 | .24 | .18 | .44 | .23 | .44 | .20 | .38 | .24 | .38 | .44 | .33 | .26 | .26 | .19 |
| | MCD160412 | .23 | .17 | .26 | .21 | .22 | .16 | .26 | .21 | .26 | .19 | .25 | .21 | .21 | .26 | .23 | .24 | .22 | .16 |
| | MC170312 | .25 | .20 | .30 | .20 | .20 | .17 | .30 | .20 | .30 | .19 | .28 | .20 | .28 | .30 | .25 | .18 | .21 | .17 |
| | MCD170312 | .20 | .17 | .20 | .17 | .19 | .15 | .21 | .17 | .19 | .17 | .20 | .17 | .19 | .20 | .20 | .16 | .19 | .16 |

MC DIMENSIONS



Panel Dimensions

| | PANEL OPENING | PANEL THICKNESS MAX.—MIN. | PANEL NUT HEX | PANEL NUT THREAD |
|--|---------------|---------------------------|---------------|------------------|
| COUPLING BODIES (except male thread) | see drawing | .50 — .05 | 5/8 | 1/2-24UNS |
| MALE THREAD | see drawing | .21 — .06 | 5/8 | 1/2-24UNS |
| COUPLING INSERTS | see drawing | .30 — .06 | 5/8 | 1/2-24UNS |



Coupling Bodies • CHROME-PLATED BRASS

| | TERMINATION IN-LINE PIPE THREAD | TUBING/THREAD SIZE | METRIC EQ. | STRAIGHT THRU | SHUTOFF | A | B |
|--|---------------------------------------|--------------------|------------|---------------|-------------|--------------------------------------|------------------------------------|
| | 1/8" NPT | 1/8" BSPT | | MC1002 | MCD1002 | .76 | 1.00 |
| | 1/8" BSPT | | | MC1002BSPT | MCD1002BSPT | .76 | 1.00 |
| | 1/4" NPT | | | MC1004 | MCD1004 | .76 | 1.10 |
| | 1/4" BSPT | | | MC1004BSPT | MCD1004BSPT | .76 | 1.10 |
| | 5/32" OD, .10" ID | 4.0mm OD, 2.5mm ID | | MC12025 | MCD12025 | .76 | 1.67 |
| | 1/4" OD, .17" ID | 6.4mm OD, 4.3mm ID | | MC1204 | MCD1204 | .76 | 1.77 |
| | 1/8" ID | 3.2mm ID | | MC1602 | MCD1602 | .76 | 1.67 |
| | 3/16" ID | 4.8mm ID | | MC1603 | MCD1603 | .76 | 1.89 |
| | 1/4" ID | 6.4mm ID | | MC1604 | MCD1604 | .76 | 1.89 |
| | 10-32 UNF | | | MC181032 | MCD181032 | .76 | 1.22 |
| | 1/8" NPT | | | MC1502 | MCD1502 | .76 | 1.20 |
| | 1/4" OD, .17" ID | 6.4mm OD, 4.3mm ID | | MC1304 | MCD1304 | .76 | 1.77 |
| | 1/8" ID | 3.2mm ID | | MC1702 | MCD1702 | .76 | 1.67 |
| | 3/16" ID | 4.8mm ID | | MC1703 | MCD1703 | .76 | 1.89 |
| | 1/4" ID | 6.4mm ID | | MC1704 | MCD1704 | .76 | 1.89 |

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.
 †NOTE: CPC's Ferruleless PTF (polytube fitting) terminations do not require ferrules to achieve a secure connection and are therefore easier to use and reuse. PTF fittings are designed for semi-rigid tubing, i.e., polyethylene, nylon, polyurethane, etc.
 NOTE: Elbow configurations are available. Contact CPC for more information.

Coupling Inserts • CHROME-PLATED BRASS



TERMINATION
IN-LINE
PIPE THREAD
(non-valved shown)



IN-LINE
PIPE THREAD
(FEMALE)



PANEL MOUNT
FERRULELESS
POLYTUBE FITTING,
PTF†



PANEL MOUNT
HOSE BARB



IN-LINE
FERRULELESS
POLYTUBE FITTING,
PTF†



IN-LINE
HOSE BARB



IN-LINE
FEMALE THREAD



ELBOW
FERRULELESS
POLYTUBE FITTING,
PTF†



ELBOW
HOSE BARB

TUBING/THREAD SIZE METRIC EQ.

1/8" NPT
1/8" BSPT
1/4" NPT

STRAIGHT THRU

MC2402
MC2402BSPT
MC2404

SHUTOFF

MCD2402
MCD2402BSPT
MCD2404

A

B

D

.58
.58/.72
.65

1.03/1.43
1.03/1.43
1.08/1.43

1/8" NPT Female
1/4" NPT Female
1/4" BSPP Female

MC2602
MC2604
MC2604BSPP

MCD2602
MCD2604
MCD2604BSPP

.58
.72
.72

.95/1.65
1.15/1.82
1.23/1.91

1/4" OD, .17" ID 6.4mm OD, 4.3mm ID

MC4004

MCD4004

.72 1.75/1.85

1/8" ID 3.2mm ID
3/16" ID 4.8mm ID
1/4" ID 6.4mm ID

MC4202
MC4203
MC4204

MCD4202
MCD4203
MCD4204

.72
.72
.72

1.65/1.75
1.87/1.97
1.87/1.97

5/32" OD, .10" ID 4.0mm OD, 2.5mm ID
1/4" OD, .17" ID 6.4mm OD, 4.3mm ID
3/8" OD, .25" ID 9.5mm OD, 6.4mm ID

MC20025
MC2004
MC2006

MCD20025
MCD2004
MCD2006

.58
.58
.58

1.13/1.53
1.15/1.55
1.30/1.50

1/8" ID 3.2mm ID
3/16" ID 4.8mm ID
1/4" ID 6.4mm ID

MC2202
MC2203
MC2204

MCD2202
MCD2203
MCD2204

.58
.58
.58

1.05/1.65
1.25/1.85
1.25/1.67

10-32 UNF

MC281032

MCD281032

.58 .63/1.30

5/32" OD, .10" ID 4.0mm OD, 2.5mm ID
1/4" OD, .17" ID 6.4mm OD, 4.3mm ID

MC21025
MC2104

MCD21025
MCD2104

.63
.63

1.18/1.28 .81
1.18/1.28 .83

1/8" ID 3.2mm ID
1/4" ID 6.4mm ID

MC2302
MC2304

MCD2302
MCD2304

.62
.63

1.18/1.28 .76
1.18/1.28 .76

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters. Couplings are pictured with valves unless otherwise noted.

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