



Operation Manual

Carstick®



For tubing Outer Diameter
4, 6, 8, 10, 12 and 14mm
1/8", 5/32", 1/4", 5/16" and 3/8"

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CONTENT

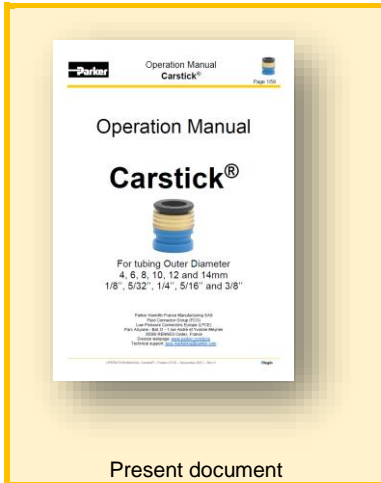
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Revision	Date	Content
Rev 1	18 th November 2021	New template Grouping of LF3000 Carstick® metric version (Rev 8) + inch version (Rev 1) + Carstick® Liquifit version (Rev 6)
Rev 2	14 th February 2022	Carstick® EPDM D4 and D6 drawing update



Operation Manual

Carstick® solution



Carstick® is a fully integrated cartridge providing instant connection between the housing and the tubing.

It can be inserted in elastic polymers, brass, aluminum cavities.

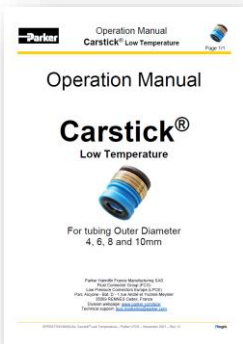
This is the right connection solution for energy, space and time saving.

Markets

- Industrial & Automation
- Thermal Management
- Food & Beverage
- Life Sciences

Applications

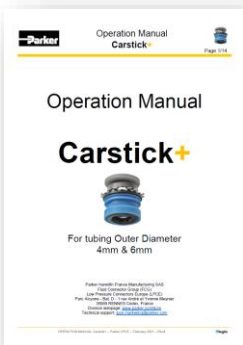
- Packaging manufacturing
- Robotic
- In-plant automotive
- Semiconductor manufacturing
- Data centers
- Supercomputers
- Power generation
- Welding devices/robots
- Coffee machines
- Water dispensers
- Water treatment
- Medical respiratory devices
- Anaesthesia machines
- Dental chairs



Carstick® is also available in a special version for applications in extreme environments.

- Transportation

- Pneumatic suspension
- Auxiliary pneumatic systems



Carstick+ is an enhanced version of Carstick®.

It can be inserted with a low effort.

It is suitable for a large range of housing materials including non-elastic polymers.

It is removable without damaging the cavity.

- Industrial & Automation
- Thermal Management
- Food & Beverage
- Life Sciences

- Packaging manufacturing
- Robotic
- In-plant automotive
- Semiconductor manufacturing
- Data centers
- Supercomputers
- Power generation
- Welding devices/robots
- Coffee machines
- Water dispensers
- Water treatment
- Medical respiratory devices
- Anaesthesia machines
- Dental chairs

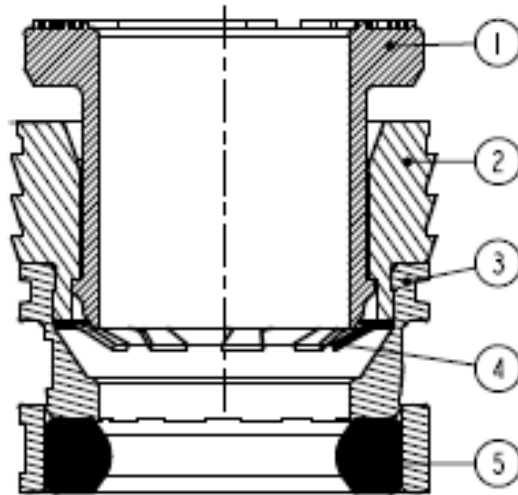


Product description

Carstick® is a fully integrated cartridge solution providing instant connection between the housing and the tubing. The housing requires a dedicated cavity where Carstick® is pushed in.

Carstick® is composed of following components:

- Polymer release button (1)
- Brass retaining sleeve (2)
- Polymer protection sleeve (3)
- Stainless steel gripping ring (4)
- NBR or EPDM seal (5)



Working conditions

NBR version – 3100 xx 00		
Fluids	Compressed air and inert gas (for other fluids, please consult us)	
Working pressure	Up to 20 bar*	Up to 290 psi
Working temperature	-20°C to +80°C	-4°F to +176°F
Vacuum	755 mm Hg (99% vacuum)	29 in Hg
Regulations	REACH, RoHS, ISO 14743, PED	
<i>* 3100 14 00: Working pressure up to 13 bar only</i>		

EPDM version – 6300 xx 00		
Fluids	Drinking water, beverage, steam, glycol, deionized water, coolant, compressed air, inert gas (for other fluids, please consult us)	
Working pressure	Up to 16 bar	Up to 232 psi
Working temperature	-20°C to +95°C*	-4°F to +203°F
Vacuum	755 mm Hg (99% vacuum)	29 in Hg
Regulations	1935/2004/CE, FDA: 21 CFR, NSF, ACS, DM 174, WRAS, KTW	
<i>* Carstick EPDM O.D. 4, 6 and 8mm: Working temperature up to 130°C up to 10 bar</i>		



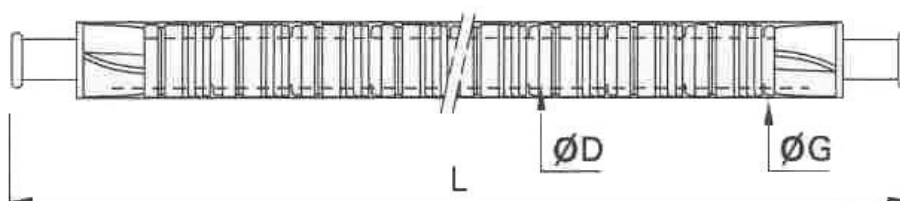
Ready-to-use packaging

50 pieces of Carstick® are packaged in the same direction in a rigid plastic tube.

The product traceability is ensured by a date code mentioned on a label stuck on the tube.

This packaging solution is designed to:

- Protect Carstick® from damage
- Avoid component loss
- Facilitate the distribution for the insertion process



Tubing O.D.	Part Number	Version	G (mm)	L 0/+5 (mm)
4mm & 5/32"	3100 04 00	NBR	8	554
	3100 04 00 99			
	6300 04 00	EPDM		
6mm	3100 06 00	NBR	10	629
	6300 06 00	EPDM		
8mm & 5/16"	3100 08 00	NBR	13	794
	3100 08 00 99			
	6300 08 00	EPDM		
10mm	3100 10 00	NBR	15,5	930
	6300 10 00	EPDM		
12mm	3100 12 00	NBR	19,5	1038
	6300 12 00	EPDM		
14mm	3100 14 00	NBR	21	1110
1/8"	3100 53 00 99	NBR	7	508
1/4"	3100 56 00 99	NBR	10,5	600
	6300 56 00	EPDM		
3/8"	3100 60 00 99	NBR	15,5	930
	6300 60 00	EPDM		
1/2"	6300 62 00	EPDM	22	1038

Suffix 99 at the end of the Part Number means the retaining sleeve is nickel plated

Product handling and storage

Carstick® is packaged in plastic tubes and cardboard boxes.

Outside the assembly area, we advise you handle and store Carstick® in their original packaging to limit contamination or risk of damage.

We advise you keep the product in room temperature storage conditions (temperature 23°C and humidity rate 60% to 80%).

We advise you avoid impact during transport or stacking of cardboard boxes on pallets.

We advise you transport and open the cardboard boxes with Parker logo visible on the top side.

During handling, no element must enter in contact with the seals.

The protection sleeve that keeps the seal in position in the initial state must not be strained mechanically.

After insertion, we advise that the final products be stored in closed bags and cardboard boxes.



Product manipulation

Carstick® can be picked-up and inserted either manually or automatically.

We recommend that you perform the handling, assembly, test, and storage in a clean environment.

Contaminants in Carstick®, such as particles, will lead to failure.

Preferably, we advise you clean the assembly equipment with a dedicated solution and avoid the use of fluffy wipers.

We recommend that you wear an antistatic outfit.

After the assembly, we advise you store the final products in closed bags and cardboard boxes. For example, sealed plastic bags prevent the products from dust contamination.

Housing materials

Carstick® is suitable to be inserted in various materials such as polyamide, polypropylene, brass and aluminum.

Cavities description

Carstick® adapts only to Parker dedicated cavities which can be moulded or machined. The cavity dimensions depend on the required tubing size.

The cavity dimensions must conform to the referenced drawing below. The cavity dimensions must be controlled with the appropriate equipment to guarantee the conformity of the cavity.

Tubing O.D.	Part Number	Housing material	Cavity drawing N°	Appendix page
4mm & 5/32"	3100 04 00	Polyamide 0% to 30 % glass fibre	44504-30	12
	3100 04 00 99	Aluminium anodized or not	44504-31	
	6300 04 00	CuZn40Pb3 nickel plating or not	44504-32	
6mm	3100 06 00 6300 06 00	Polyamide 0% to 30 % glass fibre	44506-30	18
		Aluminium anodized or not	44506-31	
		CuZn40Pb3 nickel plating or not	44506-32	
		Unfilled Polypropylene	44506-35	
8mm & 5/16"	3100 08 00 3100 08 00 99 6300 08 00	Polyamide 0% to 30 % glass fibre	44508-30	25
		Aluminium anodized or not	44508-31	
		CuZn40Pb3 nickel plating or not	44508-32	
10mm	3100 10 00 6300 10 00	Polyamide 0% to 30 % glass fibre	44510-30	31
		Aluminium anodized or not	44510-31	
		CuZn40Pb3 nickel plating or not	44510-32	
		Unfilled Polypropylene	44510-35	
12mm	3100 12 00 6300 12 00	Polyamide 0% to 30 % glass fibre	44512-30	38
		Aluminium anodized or not	44512-31	
		CuZn40Pb3 nickel plating or not	44512-32	
14mm	3100 14 00	Polyamide 0% to 30% GF/GB	44514-30	44
		Aluminium anodized or not	44514-31	
		CuZn40Pb3 nickel plated or not	44514-32	

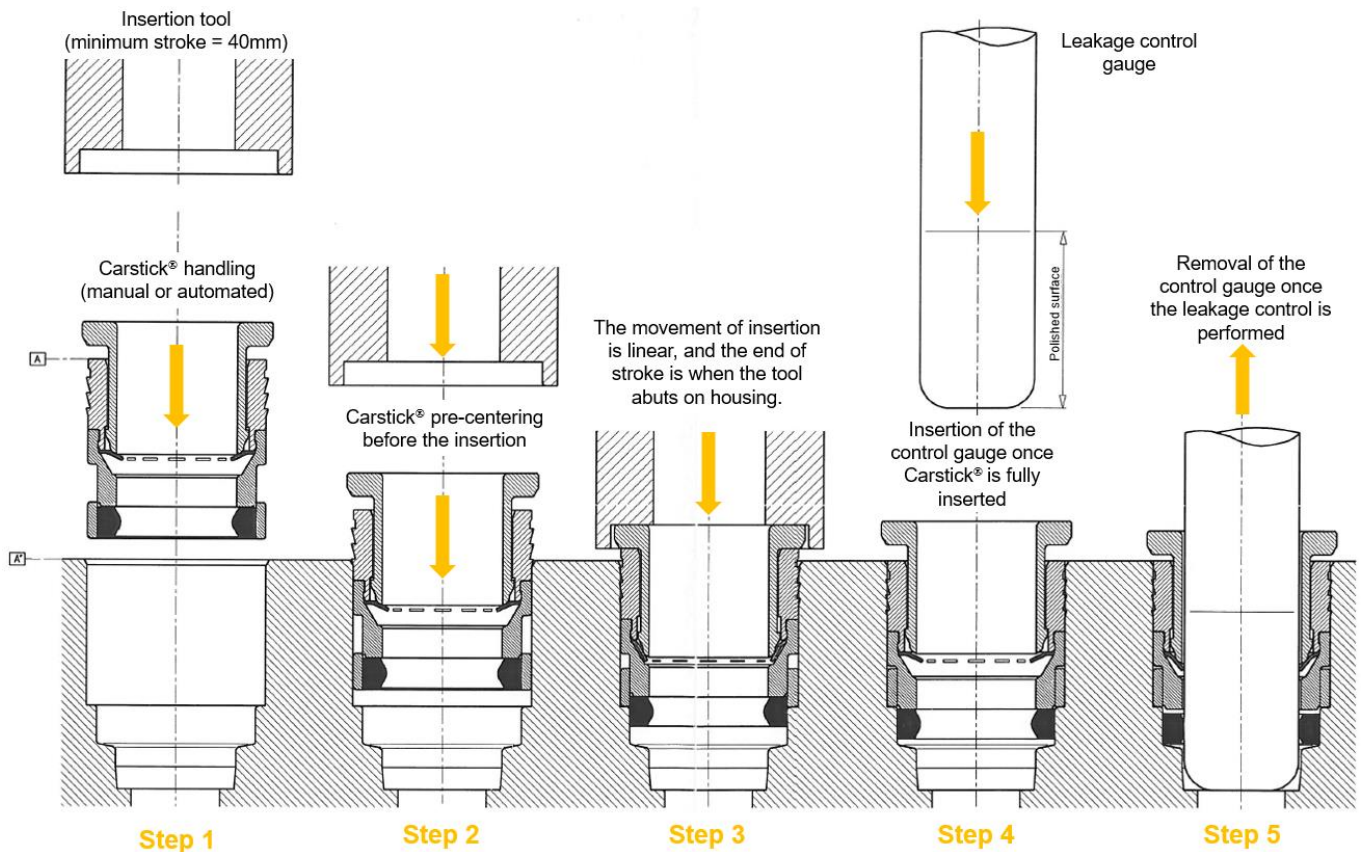


Tubing O.D.	Part Number	Housing material	Cavity drawing N°	Appendix page
1/8"	3100 53 00 99	Polyamide 0% to 30 % glass fibre	44553-30	49
		Aluminium anodized or not	44553-31	
		CuZn40Pb3 nickel plating or not	44553-32	
1/4"	3100 56 00 99 6300 56 00	Polyamide 0% to 30 % glass fibre	44507-30	54
		Aluminium anodized or not	44507-31	
		CuZn40Pb3 nickel plating or not	44507-32	
		Unfilled Polypropylene	44507-37	
3/8"	3100 60 00 99 6300 60 00	Polyamide 0% to 30 % glass fibre	44509-30	61
		Aluminium housing anodized or not	44509-31	
		CuZn40Pb3 nickel plating or not	44509-32	
		Unfilled Polypropylene	44509-36	
1/2"	6300 62 00	CuZn40Pb3 nickel plating or not	44513-32	68
		Unfilled Polypropylene	44513-34	

For other housing material, please consult us

Insertion of Carstick®

To eliminate the risk of cracking when inserting the Carstick® into a polymer housing that is sensitive to water absorption (e.g. PA 6.6), we recommend that the housing is dampened (by moisture regain) before the Carstick® is inserted.





We advise you to ensure that the cavity is as per Parker's drawing and that it is free from scratches, dust or chips before inserting the Carstick®.

We strongly recommend that you follow the drawings of the insertion tool below.

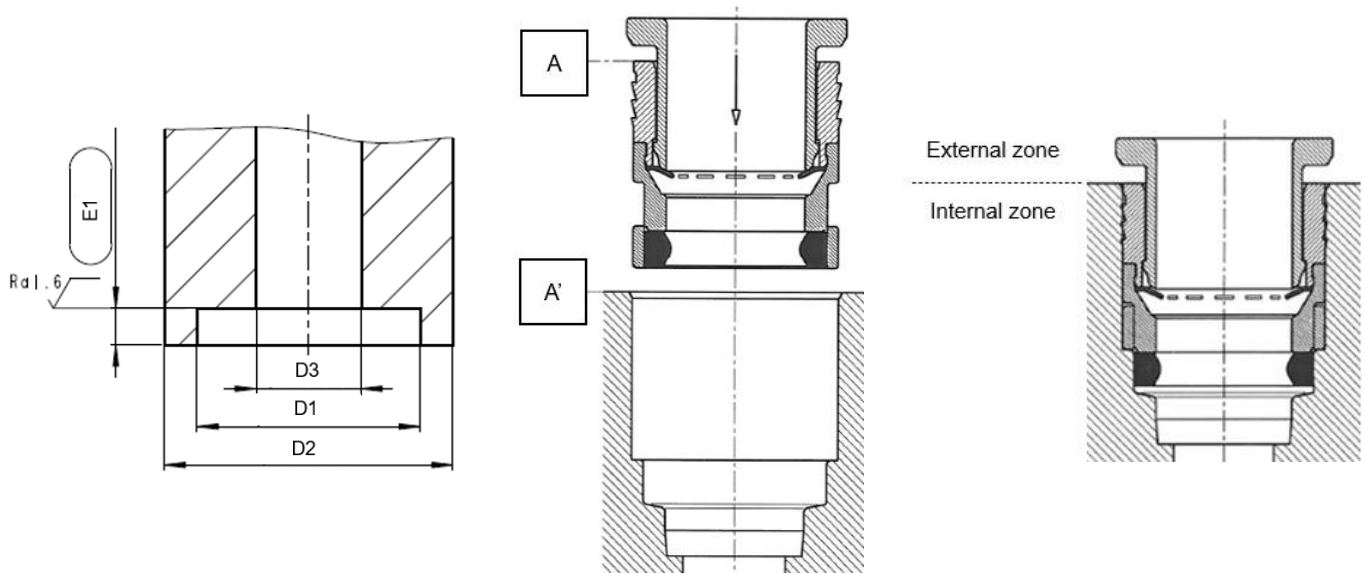
We strongly recommend that handling, assembly, testing and storage are carried out in a clean environment. Contaminants in the product, such as particles, can cause failure.

It is best to clean the assembly equipment with a dedicated product and avoid linty wipers. We also recommend that you wear anti-static clothing.

After insertion, products should be stored in a clean environment to prevent dust from contaminating the products, for example in a sealed plastic bag.

Insertion tool

The permissible deviation between A / A' is shown on the Carstick® drawing. It must be obtained by adjusting the dimension of the insertion tool to 'E1'. Any deviation from this tolerance may result in product failure.





Tubing O.D.	Part Number	D1 (mm)	D2 (mm)	D3 (mm)	E1 (mm)	Maximum insertion force
4mm & 5/32"	3100 04 00 3100 04 00 99 6300 04 00	8,5 ±0,1	11 mini	4 maxi	1,4 +0/-0,1	300 daN
6mm	3100 06 00 6300 06 00	10,5 ±0,1	13 mini	6 maxi	1,4 +0/-0,1	300 daN
8mm & 5/16"	3100 08 00 3100 08 00 99 6300 08 00	13,5 ±0,1	15,5 mini	8 maxi	1,7 +0/-0,1	350 daN
10mm	3100 10 00 6300 10 00	16 ±0,1	19 mini	10 maxi	1,7 +0,1/-0	350 daN
12mm	3100 12 00 6300 12 00	19 ±0,1	21 mini	12 maxi	1,8 +0,1/-0	400 daN
14mm	3100 14 00	22,05 ±0,1	25 mini	14 maxi	2,0 +0,1/-0	600 daN
1/8"	3100 53 00 99	7,5 ± 0,05	9,5 mini	3,2 maxi	1,2 -0/+0,1	300 daN
1/4"	3100 56 00 99 6300 56 00	11 ±0,1	13,5 mini	6,5 maxi	1,4 -0,1/+0	300 daN
3/8"	3100 60 00 99 6300 60 00	16 ±0,1	19 mini	10 maxi	1,7 -0/+0,1	350 daN
1/2"	6300 62 00	22,1 ±0,1	25 mini	12,7 maxi	1,9 +0,1/-0	400 daN

Leak test

In order to validate the Carstick® insertion and the sealing, we recommend that you carry out a leak test with a specific gauge. The gauge dimensions are shown in the Carstick® drawing.

The gauge and the Carstick® must be in line during the insertion to avoid any damage on the gripping ring leading to product malfunction.

You may use a specific insertion tool equipped with a force device to prevent the destruction of a component.

Tubing recommendations

We recommend that you respect the tubing bend radius according to tubing material, diameter or applicable standards. Please refer to Parker interactive catalogue through this [link](#).

It is not necessary to add grease or oil to the tubing.

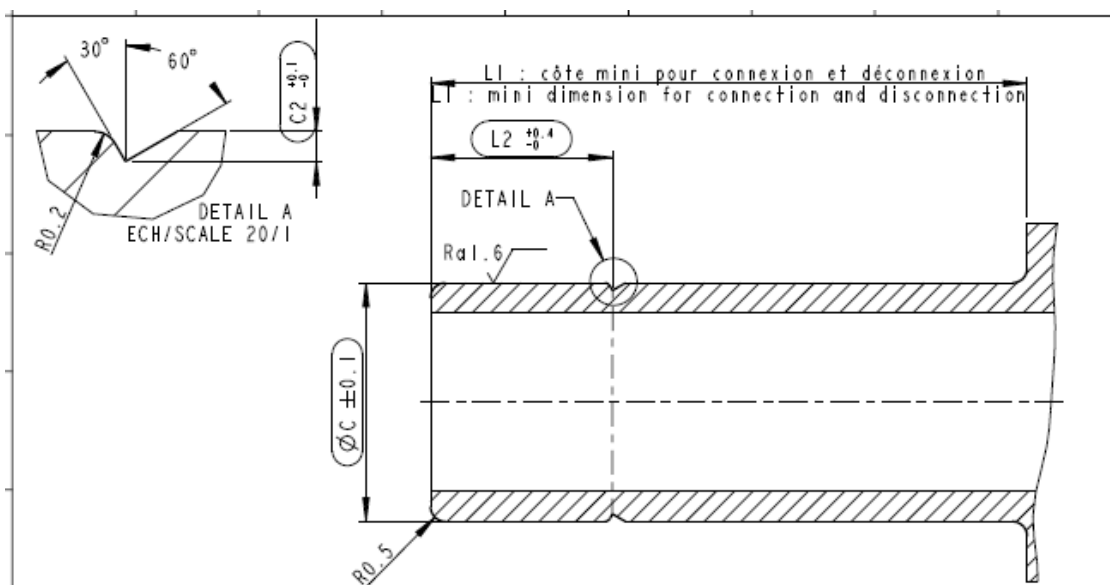
Stem connector

Carstick+ can be connected with stem made of plastic or metal.

A roughness of Ra 1.6 is required.

Stem connectors made of metal require a groove to ensure a correct connection.

The dimensions of the grooves are shown in the drawing below.



LF	C	C2	L1	L2
$\varnothing 1/8"$	3.15	0.15	15	4.65
$\varnothing 1/4"$	6.35	0.25	19	5.5
$\varnothing 3/8"$	9.5	0.25	26	7.9 ± 0.2
$\varnothing 1/2"$	12.7	0.25	32	10
$\varnothing 4$	4	0.15	17	4.5
$\varnothing 6$	6	0.25	19.5	5.5
$\varnothing 8$	8	0.25	20	7.7 ± 0.2
$\varnothing 10$	10	0.25	25	7.7 ± 0.2
$\varnothing 12$	12	0.25	26	9.1

COMMERCIAL REFERENCE							
-							
03-06-21	Old reference 43131-11 Smith to STD-43131-11			-	SEV	GENERAL TOLERANCES	
06-11-14	8 -> 7.7 ($\varnothing 8$); 8.5 -> 7.7 ($\varnothing 10$); 8 -> 7.9 ($\varnothing 3/8$) according to 06187 Modification 2014/1557			A	DAG	$Ra 3.2$	ANG : $\pm 1^\circ$ DIA : H13-h13
DATE	DESCRIPTION OF MODIFICATIONS			IND	ENG	✓	RAD : ± 0.05 LENG : J s13
A4	SCALE: 5/1	TREATEMENT: -		DEVELOPMENT			
	SHEET: 1/1	MATERIAL :					
				DESIGNED	DATE	TUBE METAL RAURE LF, LIQUIFT ET CARSTICK LF, LIQUIFT AND CARSTICK METAL TUBE WITH GROOVE	
Parker Hannifin Manufacturing France SAS Parc Alcyone - Bât. D 1 rue André et Yvonne Meyerler 33009 BERNES FRANCE		APPROVED		DAG	12-03-10		
VERIFIED				-STD-43131-11		REV A	
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Updated : 21/07/20		Pet : bog		Reference : A4V-CL1.frm		Index : 18	



How to connect the tubing

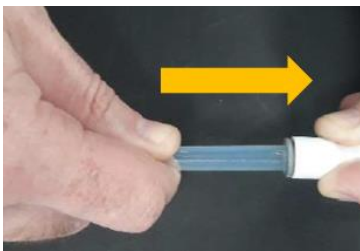
Connect tubing into Carstick® manually and in line. You can mark the tubing to make sure it is fully connected. You can pull the tubing to confirm the connection. Do not add oil or grease.



We strongly advise the use of the Parker tube cutter part number 3000 71 00. It gives a clean cut at right angles to the tubing axis. The tubes must not have any scratches or scores. The tube ends must be cut off before each connection.



The tubes must be cut off burr-free at an angle of $90^{\circ} \pm 5^{\circ}$.



Care must be taken to ensure that the tube is pushed through the seal when inserting it. The tube should be as straight as possible and not bent.

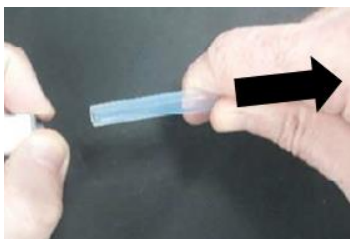
1. Hold the tube about 20 mm from the end where the support sleeve is inserted
2. Insert the tube into the fitting
3. Keep pressing until the tube is pressed against the stop. (Feels like the tube is being compressed). When the tube reaches the stop, a second stop is felt.

How to disconnect the tubing

The connectors are designed so that they can be connected and disconnected up to 5 times after they have been assembled for the first time.



Push the release button manually



Pull the tubing in line with the Carstick® while maintaining the release button pressed

Appendix: Product & cavity drawings



Appendix

Product & cavity drawings

Carstick®

3100 04 00

3100 04 00 99

6300 04 00

Suffix 99 at the end of the Part Number means the retaining sleeve is nickel plated

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
4mm 5/32"	3100 04 00	Polyamide 0% to 30 % glass fibre	44504-30
	3100 04 00 99	Aluminium anodized or not	44504-31
	6300 04 00	CuZn40Pb3 nickel plating or not	44504-32



CONTROLÉ D'ÉTANCHÉITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Picots de contrôle
Control pin
Matériau: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

Profil outil de montage
Diagram of tool for mounting

Logement
Hole

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A" sur le même plan. Décalage admis ±0.15 après emmanchement.
Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A" on the same level. Acceptable differences ±0.15 after handling.
All superior differences compare to the tolerance will mean a dysfunctioning of product.)

Logement Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/BV Nylon 0 à 30% FV/BV	44504-30
Aluminium anodisé ou non Anodized aluminium or not	44504-31
CuZn40PB3 Nickelé ou non CuZn40PB3 nickel-plated or not	44504-32

COMMERCIAL REFERENCE

A3 SCALE: 5/1 TREATMENT: --
SHEET: 1/2 MATERIAL: --

3100-04-00

GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
Rg: ANG: DIA: LENG:
√ RAD: /

legris
Updated: 05/02/02 Reference: RD02000E

F	YAG	
E	MNR	
D	MNR	
05	OLG	
INVENT		

REVISION	
DATE	10-12-96
DESIGNED	PLO
APPROVED	
Part: B00	Reference: RD02000E
Page: 1	

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ATTENTION:

Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A* sur le même plan. Décalage admis ± 0.15 après emmanchement. Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

CAREFUL:

If this tool profile can't be used for the assembly of the cartridge, then, respect A and A* on the same level. Acceptable differences ± 0.15 after handling. All superior differences compare to the tolerance will mean a dysfunctioning of the product.

CONTRÔLE D'ÉTANCHÉITÉ APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Picot de contrôle
Control pin
Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

Logement LIQUIFIT LIQUIFIT hole	Reference plan Drawing part number
Polymères 0 à 30% FV/BV Plastic 0 at 30% FV/BV	44504-30
Aluminium anodisé ou non Anodized aluminium or not	44504-31
CuZn40PB3 Nickèle ou non CuZn40PB3 Nickel-plated or not	44504-32

COMMERCIAL REFERENCE

A3 SCALE: 5/1 TREATMENT: 1/3 MATERIAL: 1/3

6300-04-00

GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
RO: ANG: DIA: LENG:
RAD: RADIUS

DATE 18-11-21
VERIFIED 17-11-16
15-11-16
28-12-16

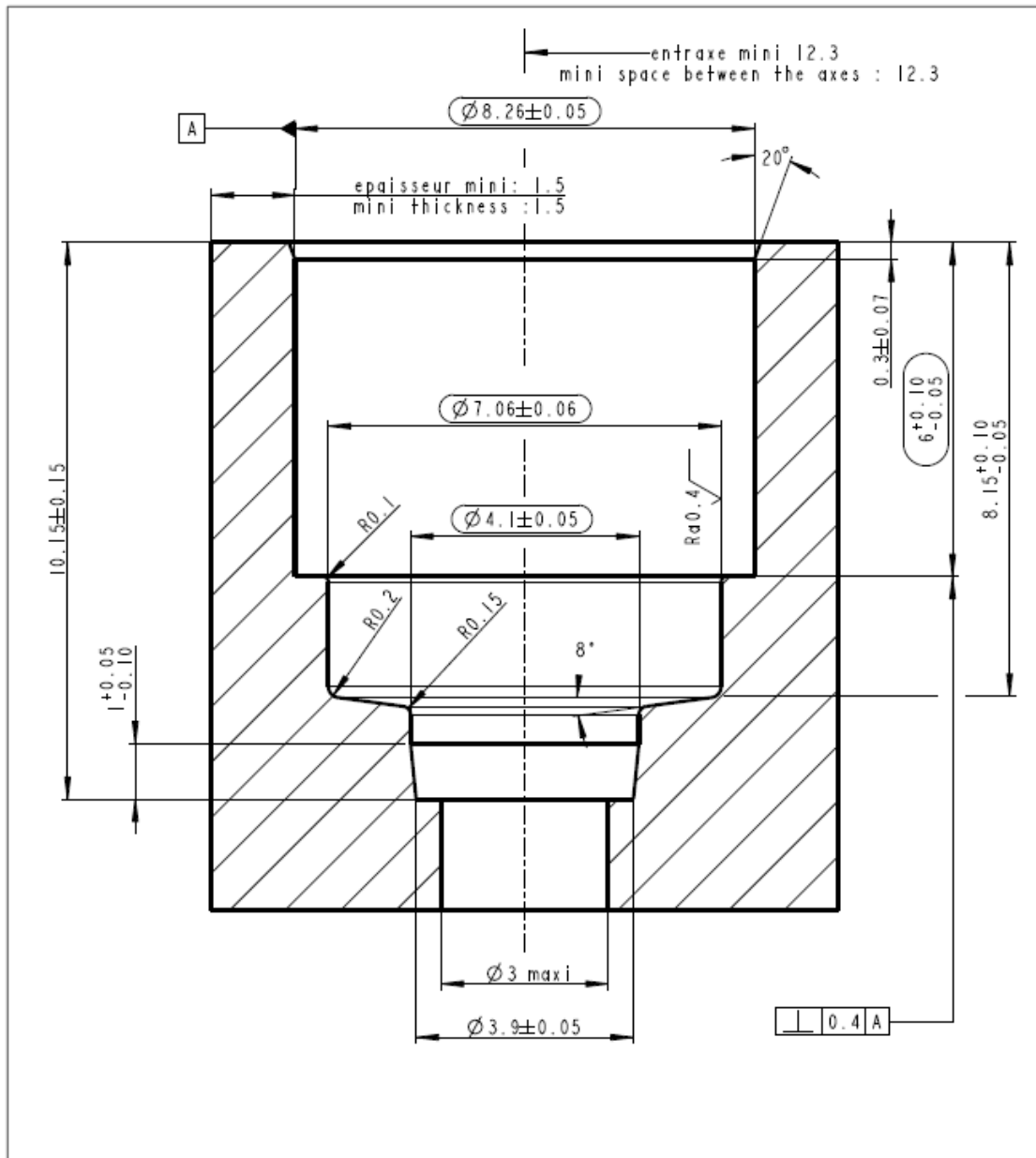
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RESIGNED COO 07-04-09
APPROVED APPROVED

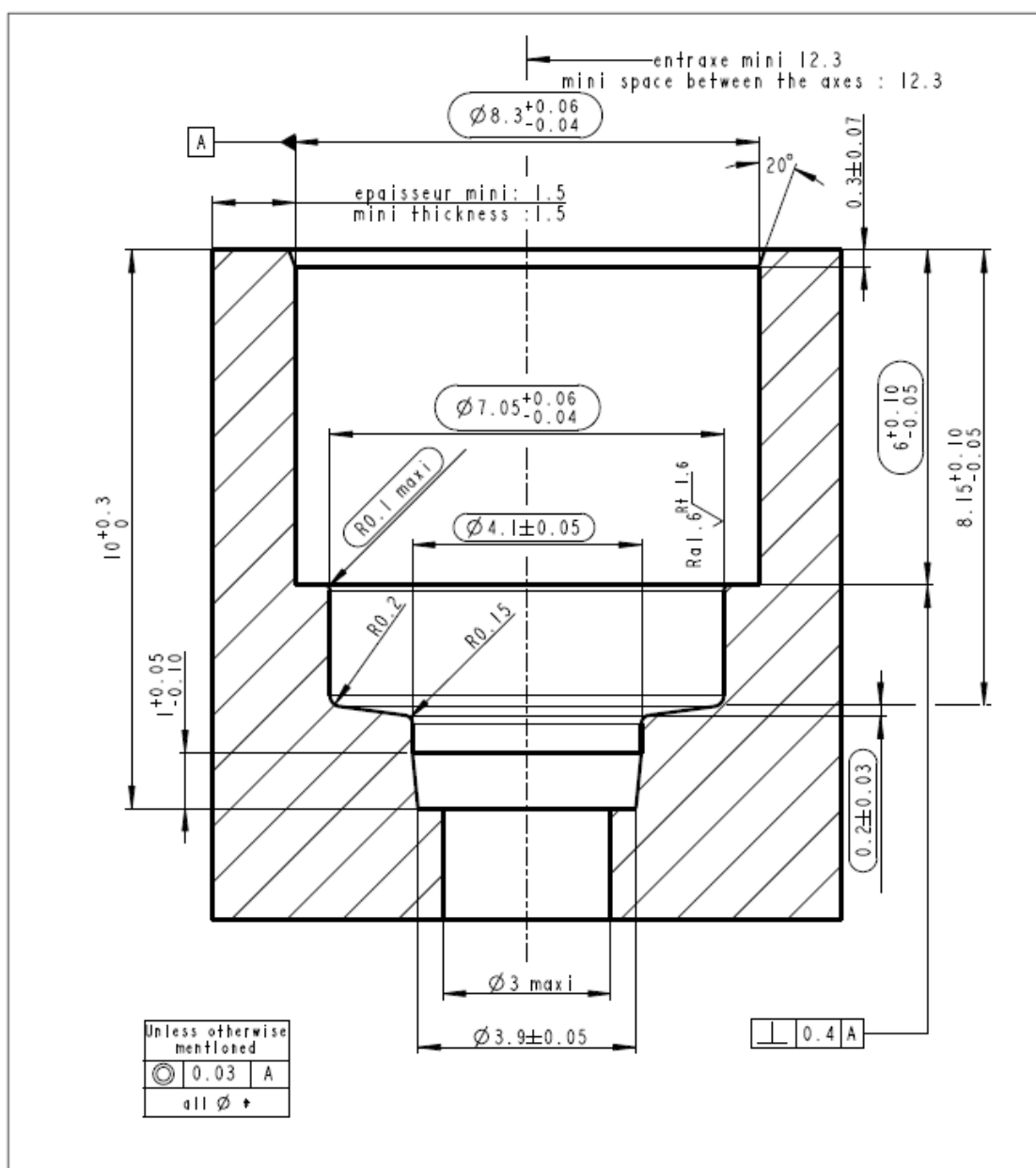
DATE 07-04-09
REVISION NUMBER

REVISION -V300-04-00

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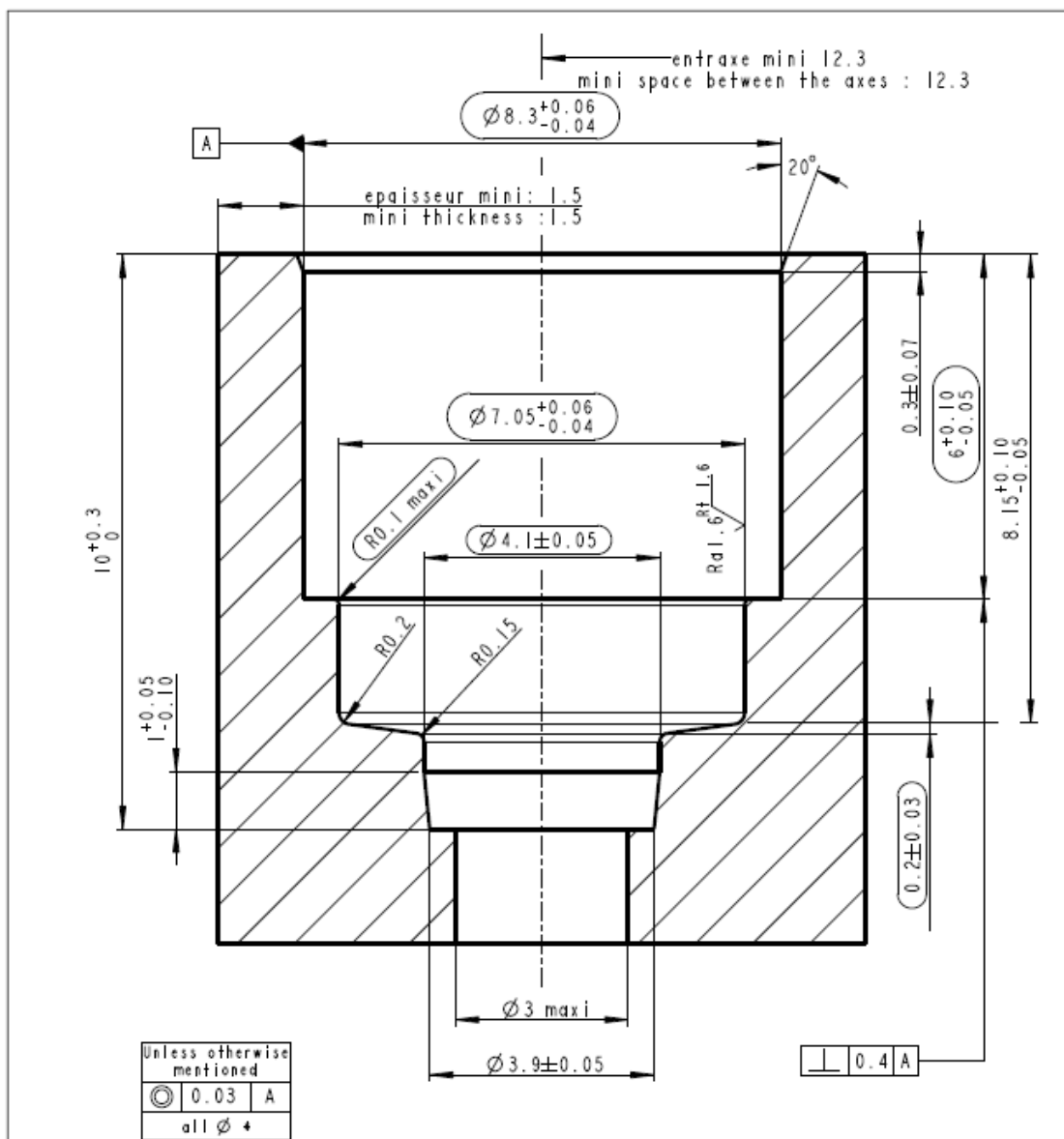


12-11-09	Update of the dimensions, of the general tolerances and of the material description.	F	CDS	COMMERCIAL REFERENCE
24-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	E	PNT	
09-04-97	Aménagement cotillon	OI	BBC	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED
14-10-96	création plus client	D	BBC	
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	ANG: ±1° DIA: NFT 58000 RAD: ±0.05 LENG: Class P
A4	SCALE: 10/1	TRETEMENT:	DEVELOPMENT	
SHEET: 1/1	MATERIAL: Polyamide 6.6 0 to 30% GF			
	74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE	DESIGNED BBC	DATE 14-10-96	LOGEMENT PLASTIQUE POUR CARTOUCHE Ø4 LF3000 PLASTIC HOLE FOR CARTRIDGE LF3000 Ø4
MODIFICATION	VERIFIED	-44504-30F		
19/11/2009 par LP859583				
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24-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	A	PNT	COMMERCIAL REFERENCE -
16-01-98	Rajout concentricité de 0.03 par rapport à A	02	BBC	
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29-11-96	Passage en numéro définitif	-	BBC	ANG: ±1° DIA : RAD: ±0.05 LENG:
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	
A4	SCALE: 10/1 SHEET: 1/1	TRETEMENT: anodisé ou non / anodized or not MATERIAL : Aluminium usiné / machining aluminium	DEVELOPMENT -	
74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		DESIGNED PLO	DATE 19-06-96	LOGEMENT ALUMINIUM POUR CARTOUCHE 04 LF3000 ALUMINIUM HOLE FOR CARTRIDGE LF3000 ∅4
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MODIFICATION		VERIFIED	27/01/2010 par LP859583	
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				Index : 1



				COMMERCIAL REFERENCE	
				-	
24-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	A	PNT	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
16-01-98	Rajout concentricité de 0.03 par rapport à A	01	BBC	ANG: $\pm 1^\circ$	DIA :
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	RAD: ± 0.05	LENG :
A4	SCALE: 10/1	TRETEMENT: nickelé ou non / nickel plated or not			DEVELOPMENT
SHEET: 1/1	MATERIAL : l'alton de décolletage / machining brass				-
		DESIGNED	DATE	LOGEMENT LAITON POUR CARTOUCHE $\varnothing 4$ LF3000 BRASS HOLE FOR CARTRIDGE LF3000 $\varnothing 4$	
74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		BBC	13-12-96	-44504-32A	
APPROVED					
MODIFICATION		VERIFIED	10/09/2009 par LP859583		
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Updated : 25/01/02		Per : FGT	Achivé : BERE	Reference : BED9201RE	Index : 1



Appendix

Product & cavity drawings

Carstick®

3100 06 00

6300 06 00

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
6mm	3100 06 00 6300 06 00	Polyamide 0% to 30 % glass fibre	44506-30
		Aluminium anodized or not	44506-31
		CuZn40Pb3 nickel plating or not	44506-32
		Unfilled Polypropylene	44506-35



CONTROL D'ÉTANCHÉITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

Profil outil de montage
Profile of the mounting tool

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A'' sur le même plan. Décalage admis ±0.15 après emmanchement.
Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this tool's profile can't be used for the assembly of the cartridge, then, respect A and A'' on the same level. Acceptable differences ±0.15 after handling.
All superior differences compare to the tolerance will mean a dysfunctioning of the product.

Logement	Reference plan Drawing part number
Polyamide 0 à 30% FV/BV Polyamid 0 à 30% GF/GB	44506-30
Aluminium anodisé ou non Anodized aluminium or not	44506-31
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel-plated or not	44506-32

02-11-15	Update according to modification request N° 2015/1711 04/08/09	F SEV	A3
30-10-03	Order removed from the drawing part number table 04/08/09	E MMR	REALE: 4/1 MATERIAL: 1/3
30-08-03	Spécifie 41 ou non sur PRO-C Indiquer la distribution dans le manuel de cartouches et de carstick	D MMR	Parker Elegris
DATE	DESCRIPTION DES MODIFICATIONS	IND/ETU	DATE 04-03-06 DRAWING NUMBER APPROVED
MODIFICATION VERIFIÉ	18/11/2015 Jean Noel MUSELLEC		CARTOUCHE/Ø8 PROFIL OUTIL DE MONTAGE ET LOGEMENTS CARTOUCHE/Ø8 TOOL FOR MOUNTING AND HOLE DIAGRAMS
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			REVISION: 06-00 REV G



CONTROL D'ÉTANCHÉITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Matériau: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A" sur le même plan. Décalage admis ±0.15 après emmanchement. Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

CAREFUL:
If this tool profile can't be used for the assembly of the cartridge, then, respect A and A" on the same level. Acceptable differences ±0.15 after handling. All superior differences compare to the tolerance will mean a dysfunctioning of the product.

Profil outil de montage
Diagram of tool for mounting

Logement
Hole

Logement	Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/BV Nylon 0 à 30% FV/BV		44506-30
Aluminium anodisé ou non Anodized aluminium or not		44506-31
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel-plated or not		44506-32
Polypropylène non chargé Polypropylene uncharged		44506-35

COMMERCIAL REFERENCE
6300-06-00

GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
R...: RAD : RADIUS
DIA : DIA : DIAMETER
L...: LENG : LENGTH

A3 SCALE: 4/1 TREATMENT: 1/3 MATERIAL: 1/3

Parker
Parker Manufacturing France SAS
Parc Alcyon - Bat. D - Moutier
35008 RENNES - FRANCE
Updated : 21/07/20

legris
Parker Manufacturing France SAS
Parc Alcyon - Bat. D - Moutier
35008 RENNES - FRANCE
Updated : 21/07/20

19-11-21 See table 2
07-04-17 See table 2
23/01/13 See table 2/3

VERIFIED

DATE: 23/01/13

DESCRIPTION DES MODIFICATIONS
LIVRE 1
LIVRE 2
LIVRE 3

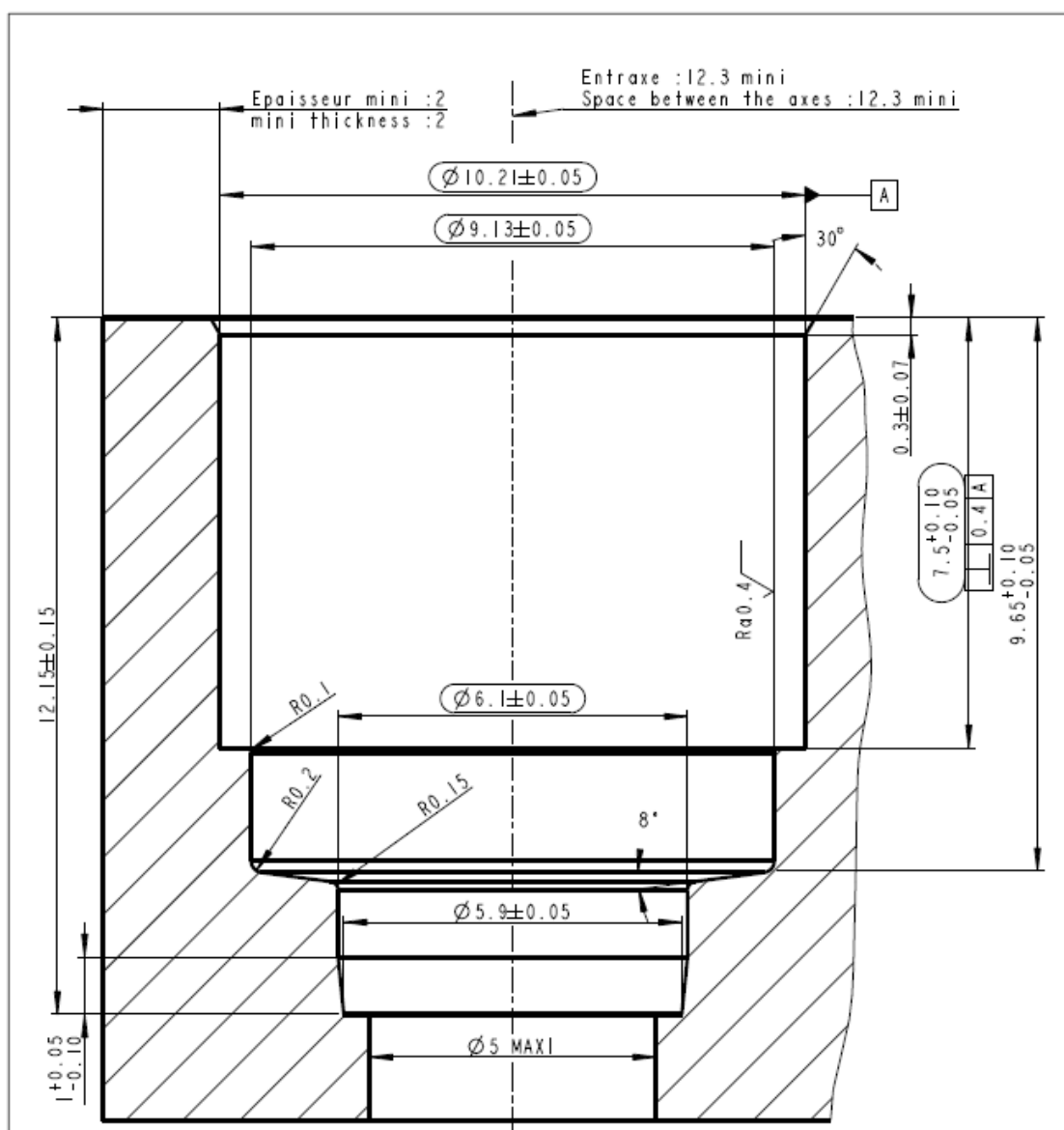
DEVELOPMENT D6735

CARTOUCHE OR PROFIL OUTIL DE MONTAGE ET LOGEMENTS
CARTOUCHE OR TOOL FOR MOUNTING AND HOLE DIAGRAMS

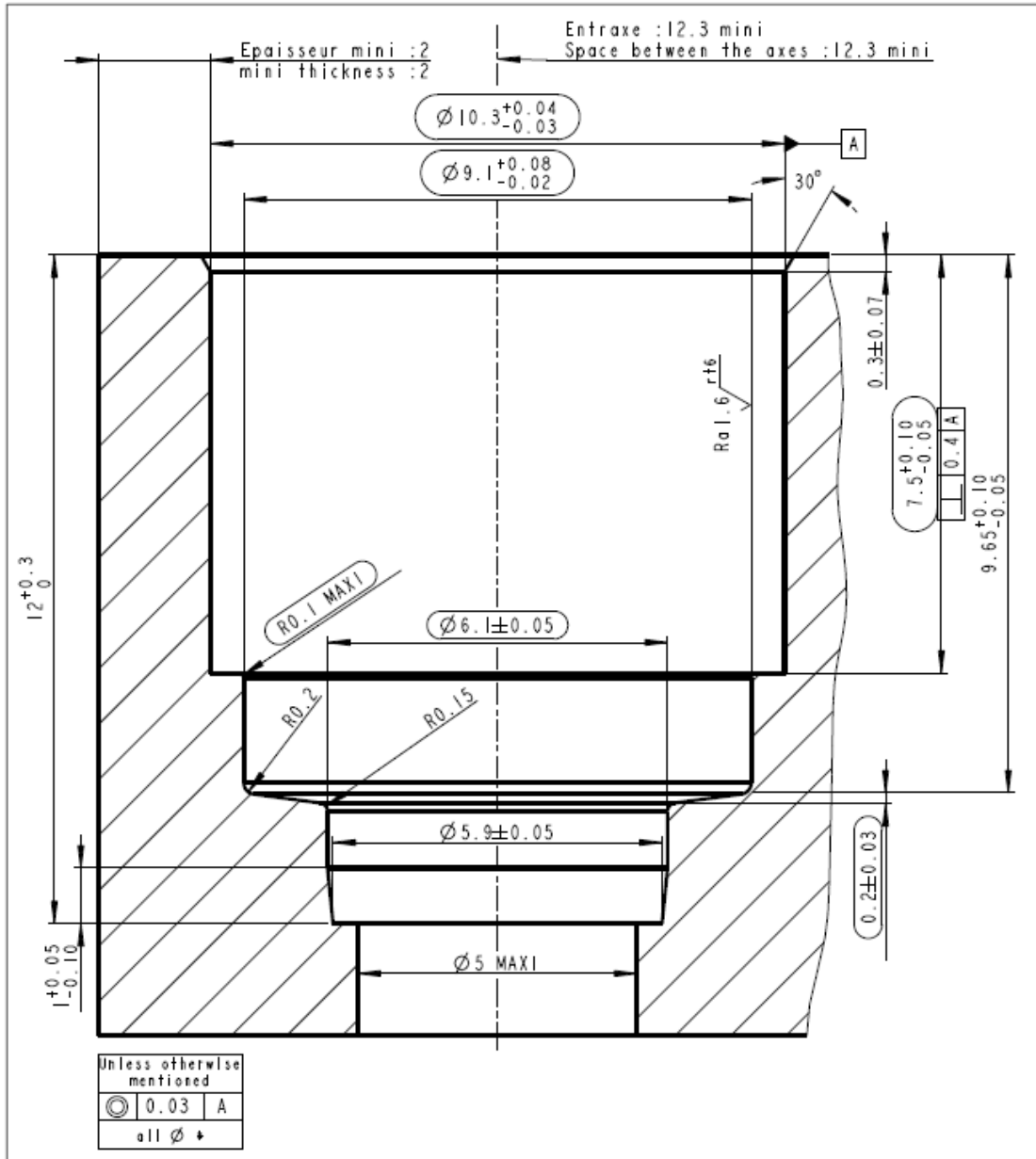
RESUME: CCD 07-Apr-09
APPROVED: MONTIER/TURLET

REV: -V300-06-00

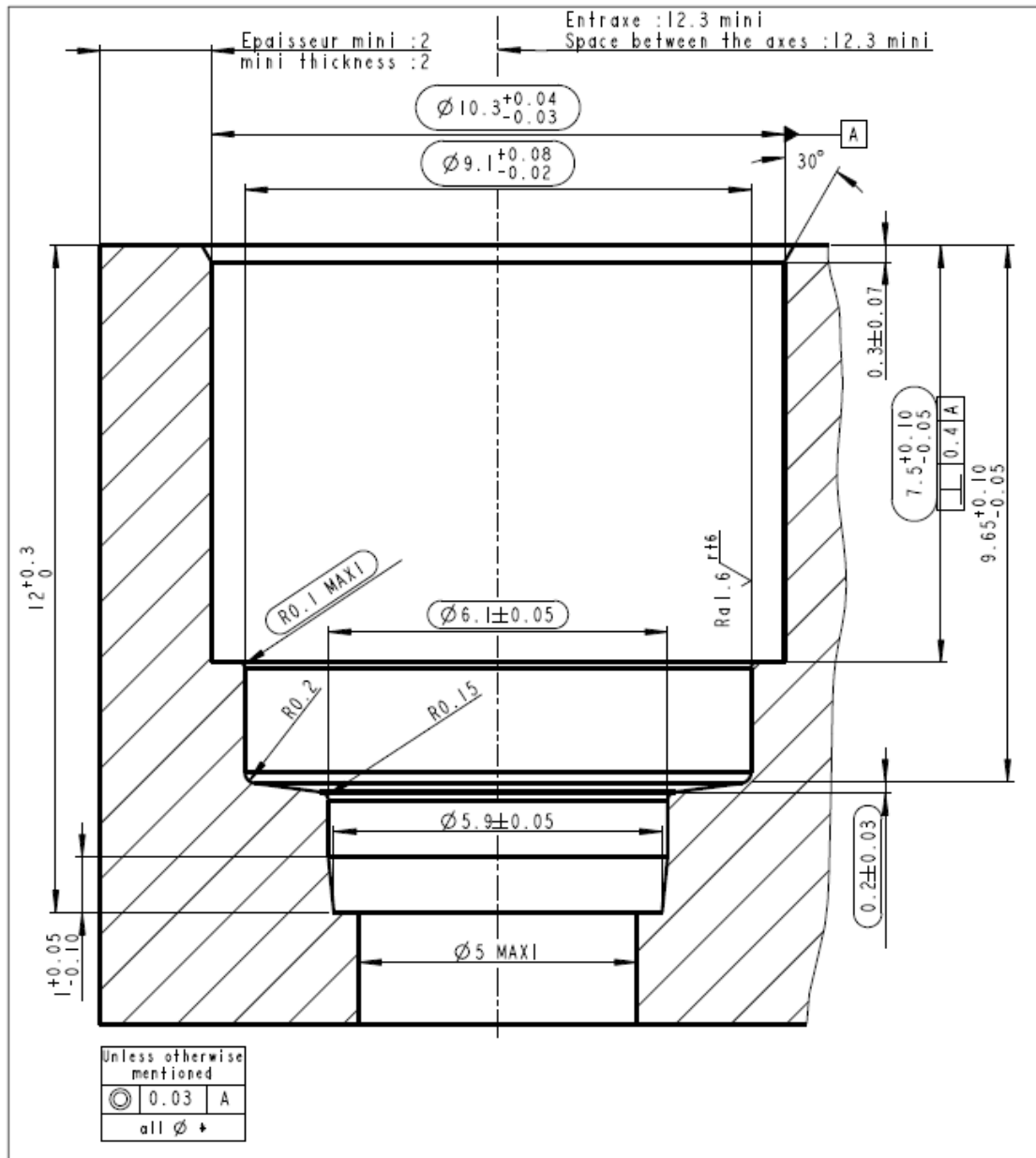
Per : bsg Reference: 63-CL1.fm Index : 14 D-4



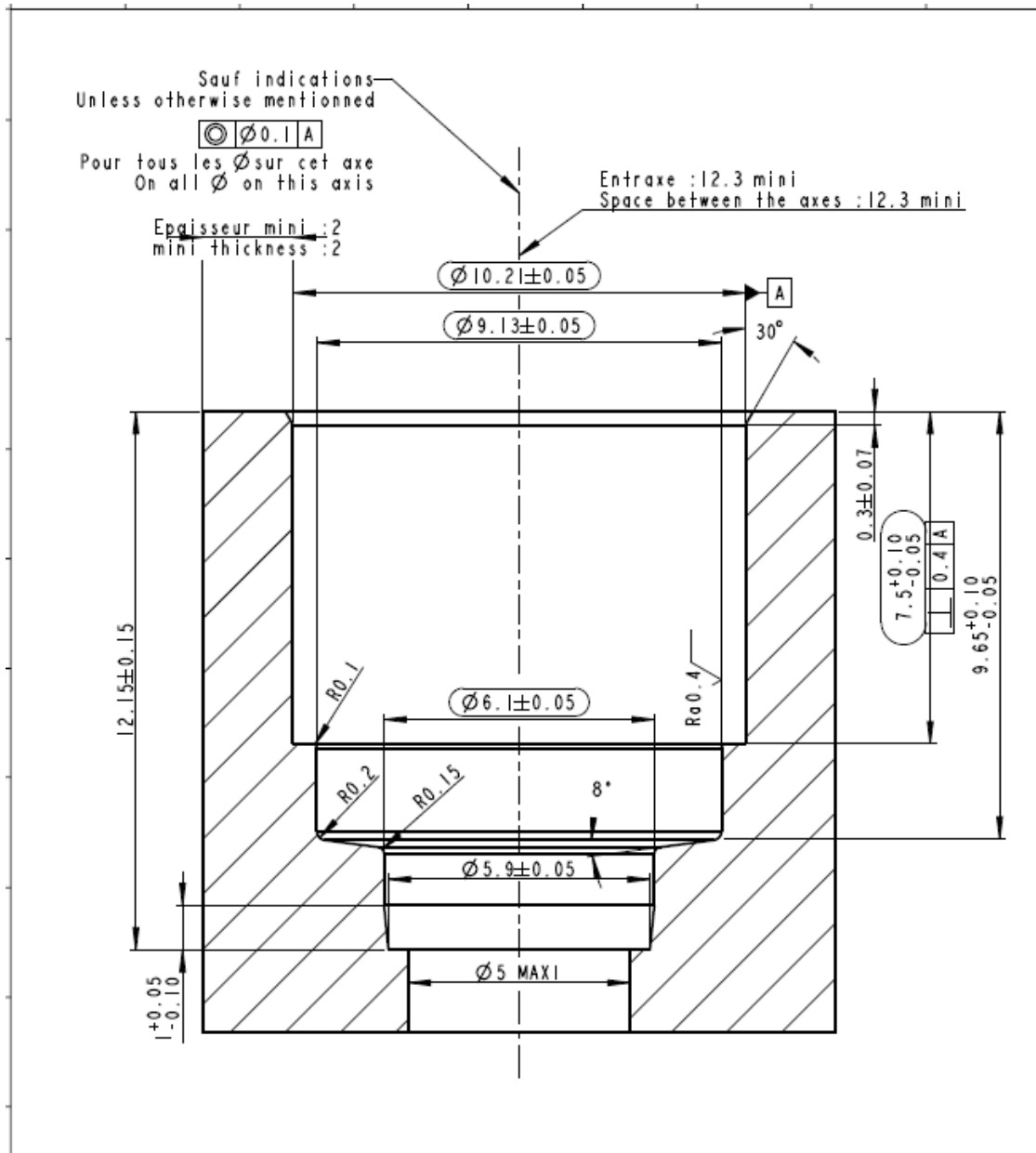
12-11-09	Update of the dimensions, of the general tolerances and of the material description.	G	CDS	COMMERCIAL REFERENCE
16-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	F	PNT	
09-04-97	Aménagement cotation	01	BBC	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED
17-02-97	∅10.27±0.05 devient 10.2±.06/-0.04	E	BBC	
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	Ra 0.8 ANG: ±1° DIA: NFT 58000 RAD: ±0.05 LENG: Class P
A4	SCALE: 10/1	TREATMENT:		DEVELOPMENT
	SHEET: 1/1	MATERIAL : Polyamide 6.6 0% to 30% GF		
74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		DESIGNED BBC	DATE 14-10-96	LOGEMENT PLASTIQUE POUR CARTOUCHE LF3000 D6 PLASTIC HOLE FOR CARTRIDGE LF3000 D6
legris		APPROVED		-44506-30G
MODIFICATION		VERIFIED	19/11/2009 par LP859583	
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Updated : 25/01/02		Per : FGT	Ach'ned : REBE	Reference : BE09201RE
				Index : 1



						COMMERCIAL REFERENCE	
16-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	A	PNT	-			
16-01-98	Rajout concentricité de 0.03 par rapport à A	01	BBC	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED			
09-04-97	Aménagement cotation	01	BBC	Ra 3.2	ANG: ±1°	DIA :	
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	✓	RAD: ±0.05	LENG:	
A4	SCALE: 10/1	TRETEMENT: anodisé ou non / anodized or not				DEVELOPMENT	
SHEET: 1/1	MATERIAL : Aluminium usiné / machined aluminum	DESIGNED		DATE	LOGEMENT ALUMINIUM POUR CARTOUCHE LF3000 D6 ALUMINIUM HOLE FOR CARTRIDGE LF3000 D6		
	34, rue de Paris 937041 93704 RENNES Cedex 7 FRANCE	DESIGNED	BBC	12-12-96	-44506-31A		
MODIFICATION VERIFIED		27/01/2010 par LP859583					
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		COMMERCIAL REFERENCE	
		-	
16-07-09	Update drawing according to change request N°20097602 Re-drawing on PRO/E	A	PNT
16-01-98	Rajout concentricité de 0.03 par rapport à A	01	BBC
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G
A4	SCALE: 10/1 SHEET: 1/1	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED Ra 3.2 ANG: ±1° DIA : RAD: ±0.05 LENG:	
TREATMENT: nickelé ou non / nickel plated or not MATERIAL : lalton de décolétagé / machining brass		DEVELOPMENT	
34, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		DESIGNED BBC 12-12-96	DATE 12-12-96
		LOGEMENT LAITON POUR CARTOUCHE LF3000 D6 BRASS HOLE FOR CARTRIDGE LF3000 D6 -44506-32A	
MODIFICATION VERIFIED 10/09/2009 par LP859583			
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			Index : I



				COMMERCIAL REFERENCE	
				GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
06-04-17	Created according to Drawing request H106365 Design folder D6735	-	PNT	Ra 1.6	ANG: ±1°
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG	✓	RAD: ±0.05
A4	SCALE: 8/1	TRETEMENT:	DEVELOPMENT		
SHEET: 1/1	MATERIAL : PP non chargé / unfilled PP				D6735
		DESIGNED	DATE	LOGEMENT POLYPROPYLENE POUR CARTOUCHE LF3000 D6 POLYPROPYLENE HOLE FOR CARTRIDGE LF3000 D6	
T4, rue de Paris BP70411 35704 RENNES Cedex 7 FRANCE	APPROVED	PNT	06-Apr-17	-44506-35	
NEW DESIGN	VERIFIED	27/04/2017 Jean Noel MUSELLEC			
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Updated : 27/10/16		Per : bog		Reference : A4V-CL1.frn	
				Index : 16	
				-2	



Appendix

Product & cavity drawings

Carstick®

3100 08 00
3100 08 00 99
6300 08 00

Suffix 99 at the end of the Part Number means the retaining sleeve is nickel plated

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
8mm 5/16"	3100 08 00	Polyamide 0% to 30 % glass fibre	44508-30
	3100 08 00 99	Aluminium anodized or not	44508-31
	6300 08 00	CuZn40Pb3 nickel plating or not	44508-32



Profil outil de montage
Diagram of tool for mounting

Logement
Hole

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A' sur le même plan, décalage admis ± 0.15 après emmanchement.
Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A' on the same level.
Acceptable differences ± 0.15 after handling.
All superior differences compare to the tolerance will mean a dysfunctioning of product.]

CONTRÔLE D'ÉTANCHÉITÉ APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Picot de contrôle
Control pin

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

Logement Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/BV Nylon 0 à 30% FV/BV	44508-300/01
Aluminium anodisé ou non Anodized aluminum or not	44508-31A/02
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel-plated or not	44508-32/01

COMMERCIAL REFERENCE		REPLENISHMENT	
A3	SCALE: 4/1 TREATMENT: -		
3100-08-00	SHEET: 1/2 MATERIAL: -		
	GENERAL TOLERANCES	REMOVED	
	DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED	REMOVED	
	Rg: ANG: DIA: LENG:	REMOVED	
	Rq: RAD:	REMOVED	
	IN RETU		
MODIFICATION VERIFIED 14/11/2003 par granier			
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PROFIL OUTIL DE MONTAGE
Diagram of tool for mounting

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A' sur le même plan. Décalage admis ±0.15 après emmanchement.
Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A' on the same level. Acceptable differences ±0.15 after handling.
All superior differences compare to the tolerance will mean a dysfunctioning of product. }

LOGEMENT
Hole

Logement
Hole

Logement Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/BV Nylon 0 à 30% FV/BV	44508-30D/01
Aluminium anodisé ou non Anodized aluminium or not	44508-31A/02
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel-plated or not	44508-32/01

CONTRÔLE D'ÉTANCHÉITÉ APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Picots de contrôle
Control pin

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

COMMERCIAL REFERENCE

A3 SCALE: 4/1 TREATMENT: 1/2 MATERIAL: 6300-08-00

REVISION: CC0 07-Apr-09 DATE: 07-Apr-09

REVISÉ DE PARIS: 35104-RENEZ Cédex 7 FRANCE APPROVED

legris

Updated: 05/07/02

Part: B06 - Ac-finished - REE

CARTOUCHE Ø8, PROFIL OUTIL DE MONTAGE ET LOGEMENT
CARTRIDGE Ø8, TOOL FOR MOUNTING AND HOLE DIAGRAMS
-V300-08-00-

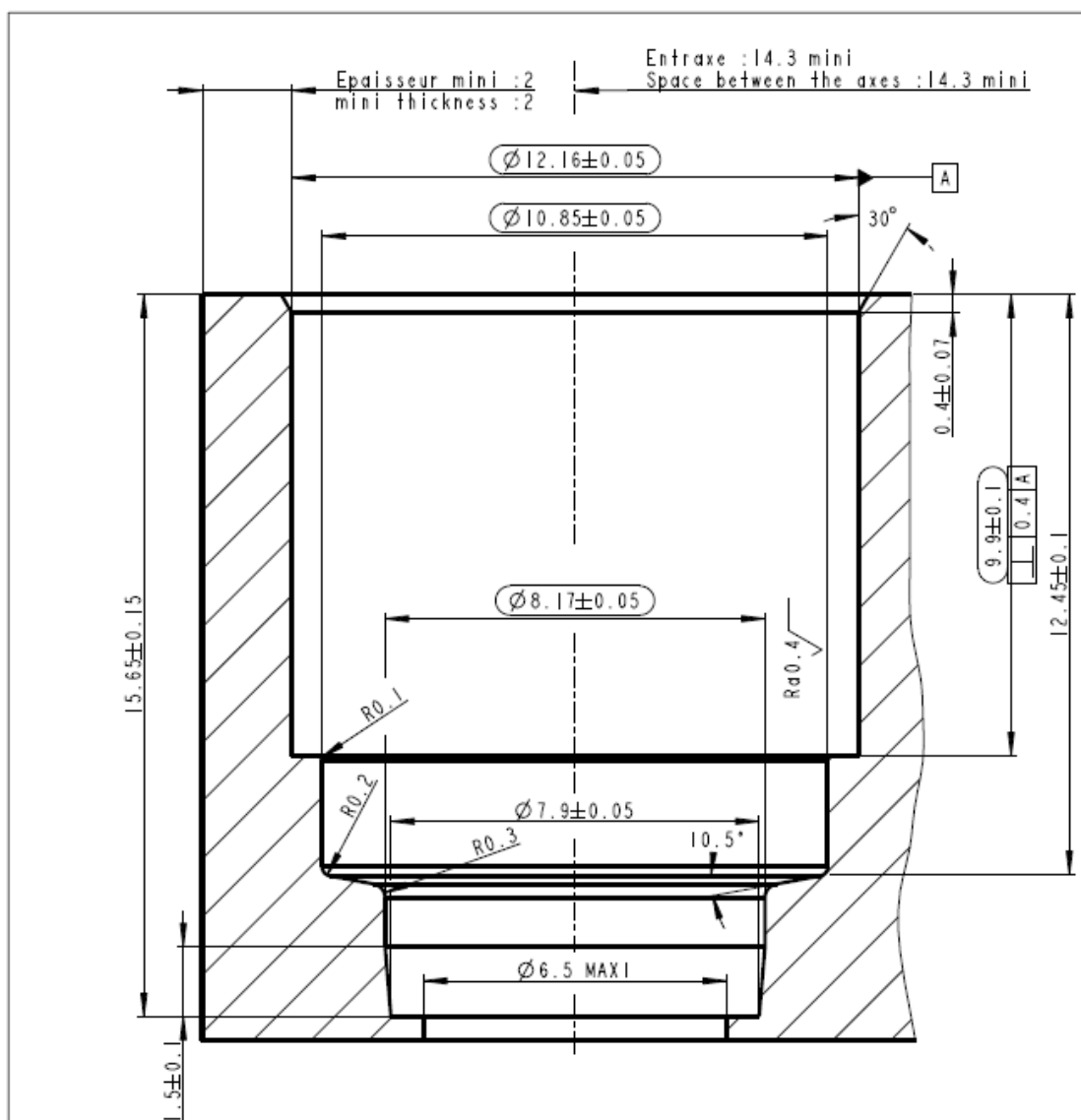
GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED

Ra: ANG: DIA: LENG:

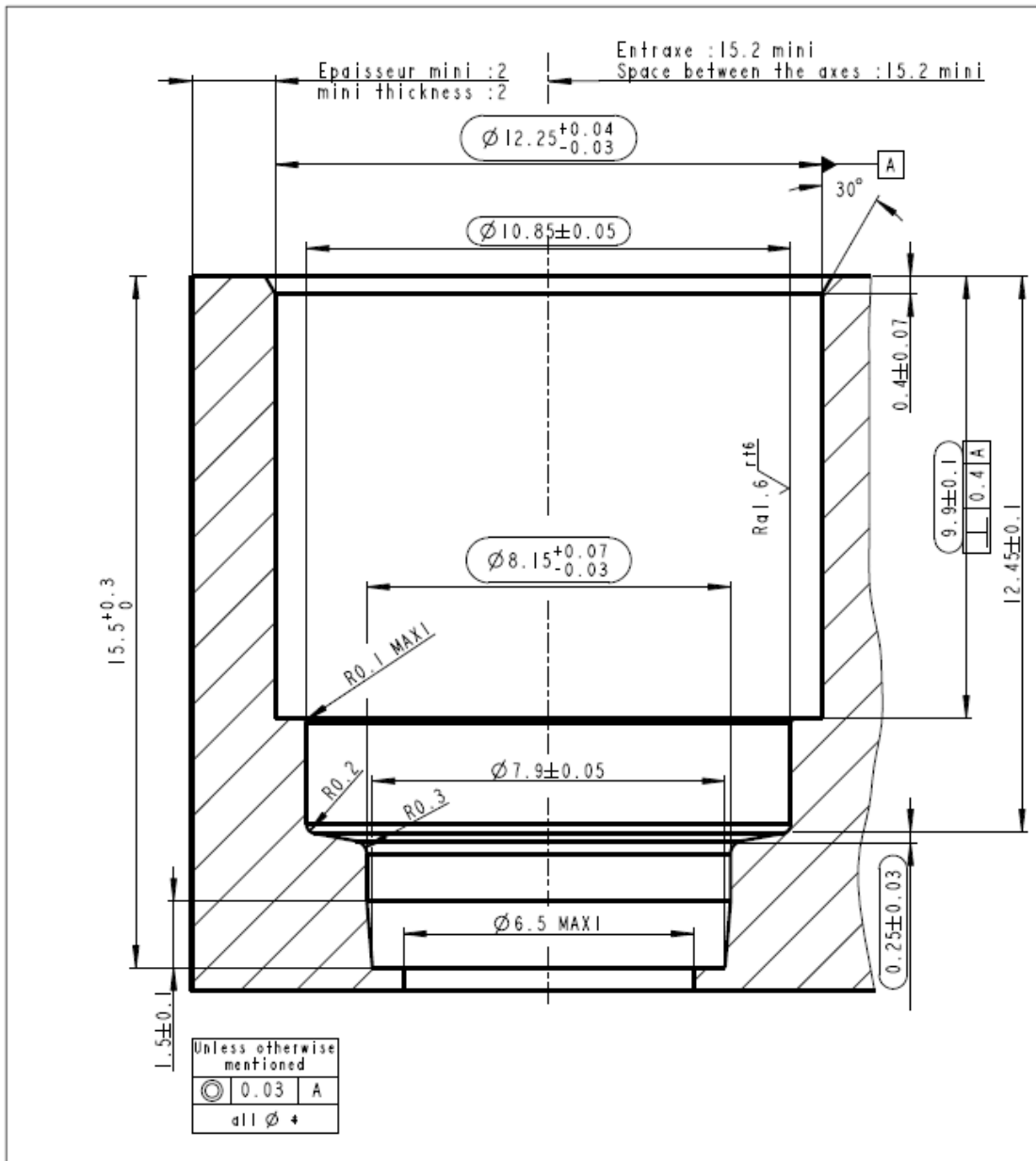
INDIETU

NEW DESIGN VERIFIED 30/04/2009 par Ipouchard

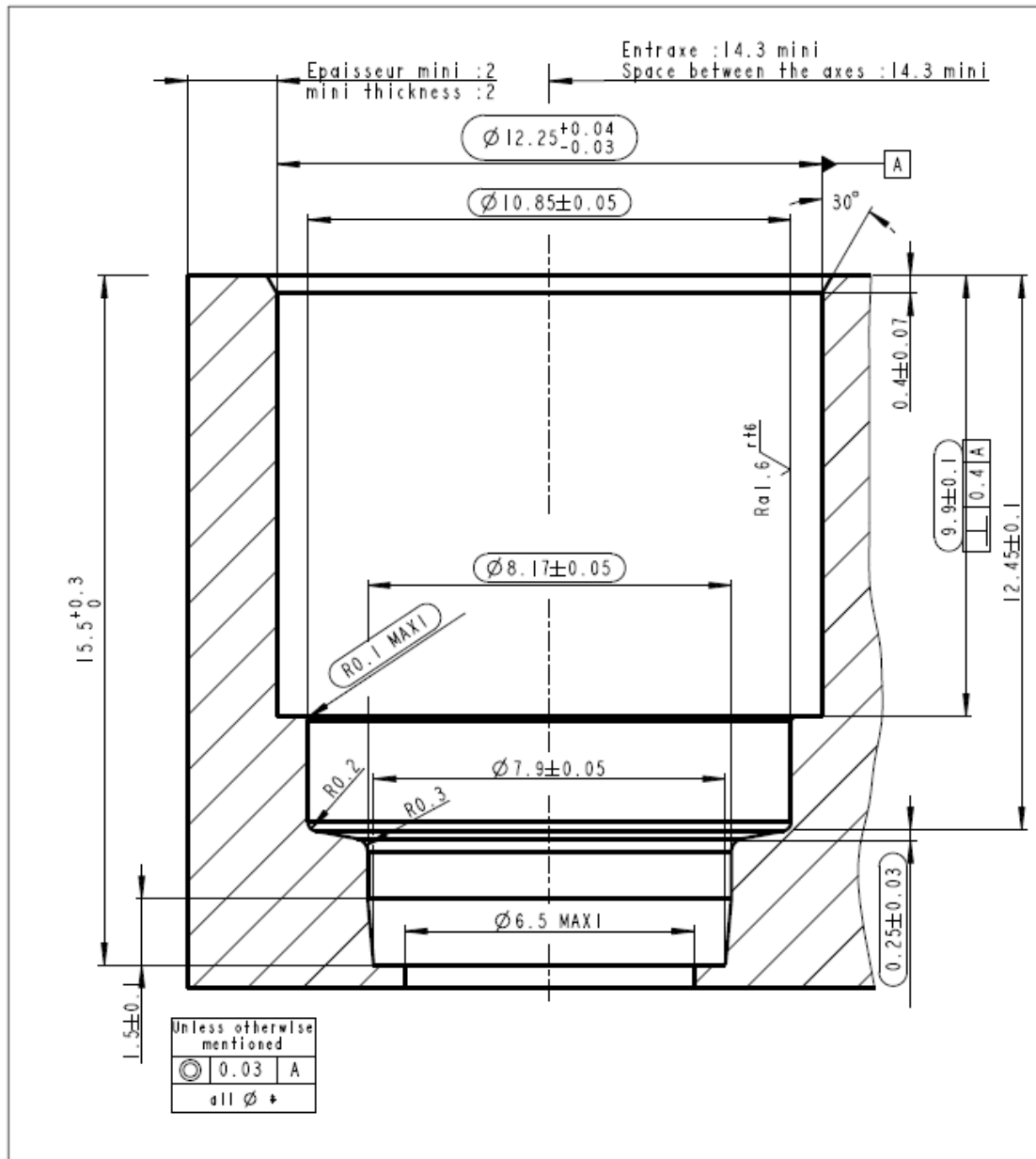
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12-11-09	Update of the dimensions, of the general tolerances and of the material description.	F	CDS	COMMERCIAL REFERENCE
16-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	E	PNT	
09-04-97	Aménagement cotation	01	BBC	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED
07-10-96	Suppression ente à 3° - Ajout perpendicularité de 0.4 logement issu de la conception	D	BBC	$Ra 0.8$ ANG: $\pm 1^\circ$ DIA: NFT 58000
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	RAD: ± 0.05 LENG: Class P
A4	SCALE: 8/1	TRETEMENT:	DEVELOPMENT	
SHEET: 1/1	MATERIAL : Polyamide 6.6 0 to 30% GF	DESIGNED	DATE	
	14, rue de Paris BP70411 35704 RENNES Cedex 7 FRANCE	PL0	30-11-94	LOGEMENT PLASTIQUE POUR CARTOUCHE LF3000 D8 PLASTIC HOLE FOR CARTRIDGE LF3000 D8
		APPROVED		-44508-30F
MODIFICATION VERIFIED		19/11/2009 par LP859583		
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Updated : 25/01/02	Per : FGT	Achived : REBE	Reference : RED9201RE	Index : 1



16-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/IE	C	PNT	COMMERCIAL REFERENCE
16-01-98	Rajout concentricité de 0.03 par rapport à A	02	BBC	
06-04-97	Aménagement cotation	01	BBC	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED
29-01-97	$\varnothing 12.940 \pm 0.03$ devient $\varnothing 12.240 \pm 0.0$	A	BBC	$Ra 3.2$ ANG: $\pm 1^\circ$ DIA : RAD: ± 0.05 LENG:
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	
A4	SCALE: 8/1	TRETEMENT: anodisé ou non /anodized or not	DEVELOPMENT	
SHEET: 1/1	MATERIAL : ALuminium usiné / machining aluminium			
	74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE	DESIGNED PLO	DATE 19-06-96	LOGEMENT ALUMINIUM POUR CARTOUCHE LF3000 D8 ALUMINIUM HOLE FOR CARTRIDGE LF3000 D8
		APPROVED		-44508-31C
MODIFICATION VERIFIED		27/01/2010 par LP859583		
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Updated : 25/01/02	Per : FGT	Ach'ed : REBE	Reference : BED9201RE	Index : I



		COMMERCIAL REFERENCE	
		-	
16-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	A	PNT
16-01-98	Rajout concentricité de 0.03 par rapport à A	02	BBC
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG 'G'
A4	SCALE: 8/1	TREATEMENT: nickelé ou pas / nickel plated or not	
SHEET: 1/1	MATERIAL : lalton de décolletage / machining brass	DEVELOPMENT	
74, rue de Paris BP70411 35704 RENNES Cedex 7 FRANCE		DESIGNED BBC	DATE 12-12-96
legris		LOGEMENT LAITON POUR CARTOUCHE LF3000 D8 BRASS HOLE FOR CARTRIDGE LF3000 D8	
		-44508-32A	
MODIFICATION VERIFIED 10/09/2009 par LP859583			
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Updated : 25/01/02	Per : PGT	Ach'ed : REBE	Reference : 8E09201RE
			Index : 1



Appendix

Product & cavity drawings

Carstick®

3100 10 00

6300 10 00

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
10mm	3100 10 00 6300 10 00	Polyamide 0% to 30 % glass fibre	44510-30
		Aluminium anodized or not	44510-31
		CuZn40Pb3 nickel plating or not	44510-32
		Unfilled Polypropylene	44510-35



PROFIL OUTIL DE MONTAGE
Diagram of tool for mounting

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A' sur le même plan. Décalage admis ±0.1 après emmanché.
Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

CAREFUL:
If this profile of tool can't be used for assembly the cartridge, then, respect A and A' on the same level.
Acceptable difference ±0.1 after handling.
Any difference over tolerance will mean a dysfunction of the product.

LOGEMENT
Hole

CONTROLE D'ETANCHEITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Matériau: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

Picote de controle
Control pin

Logement Hole	Reference plan Drawing reference
Nylon 0 à 30% FV/BV Nylon 0 at 30% GF/GB	44510-30
Aluminium Anodise ou non Anodized aluminium or not	44510-31
CuZn40PB3 Nickelé ou non CuZn40PB3 Nickel-plating or not	44510-32

COMMERCIAL REFERENCE
3100-10-00

GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
R₀ : ANG : DIA : LENG :

Scale: 3/1
Treatment: 1/2 MATERIAL

Part: 3100-10-00

DATE: 10-12-16
REVISION: PLO
APPROVED: MARTIN THURET

Reference: AS-CU-17m Index : 13

DESCRIPTION DES MODIFICATIONS

MODIFICATION VERIFIEE: 30/11/2018 Jean-Noël MUSELLEC

DATE: 30/11/2018

DESCRIPTION: 3100-10-00



PROFIL OUTIL DE MONTAGE
Diagram of tool for mounting

BE CAREFUL.
If this profile of tool can't be used for assembly the cartridge, then, respect A and A' on the same level. Acceptable difference ± 0.1 after handling. Any difference over tolerance will mean a dysfunction of the product.

ATTENTION.
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A' sur le même plan. Décalage admis ± 0.1 après emmanchement. Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

COMMERCIAL REFERENCE
6300-10-00

SCALE: 3/1 TREATMENT: A3
REF: 1/2 MATERIAL:

RESUBM: CCD
DATE: 07-Apr-09
APPROVED: MARTIN TURBOT

DEV: A

REVISIONS: 01-04-17
IPD has added on folio 2 reference 44510-35 added according to modification request N° 106885 - Index on mounting reference released

DESCRIPTION DES MODIFICATIONS

NEW DESIGN VERIFIED: 27/04/2017 Jean-Noël MUSELLEC

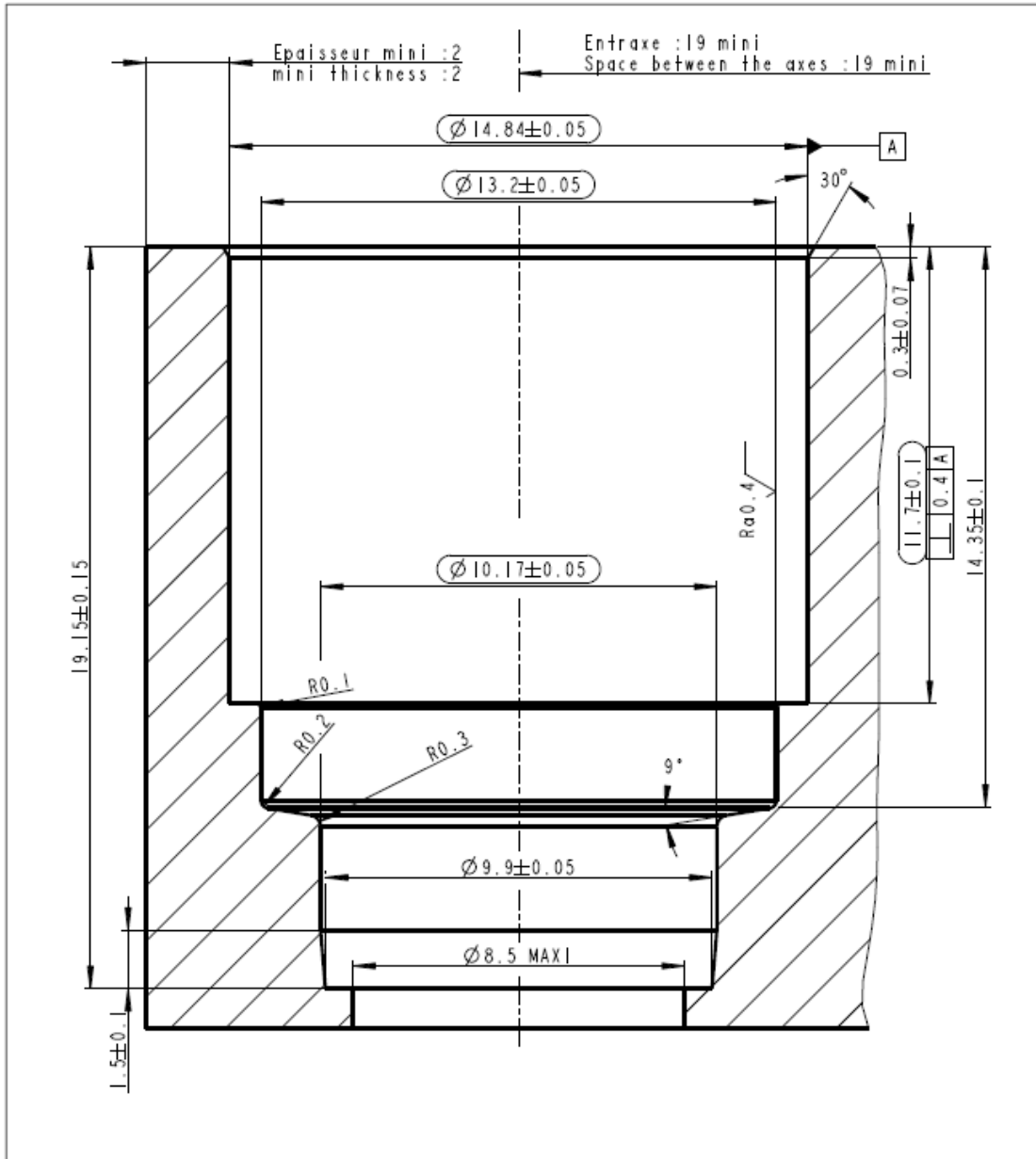
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CONTROLE D'ETANCHÉITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

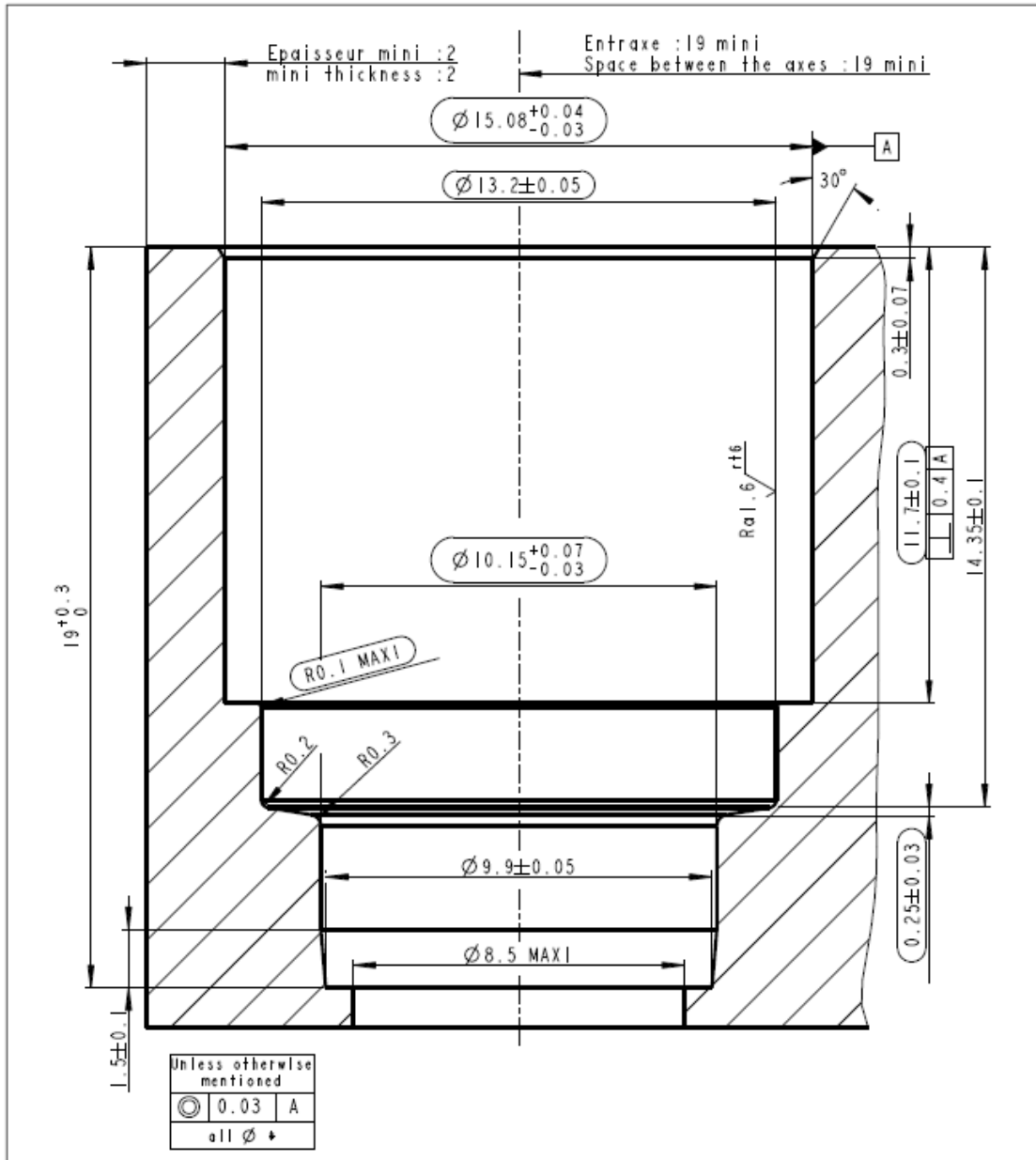
Picote de controle
Control pin

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

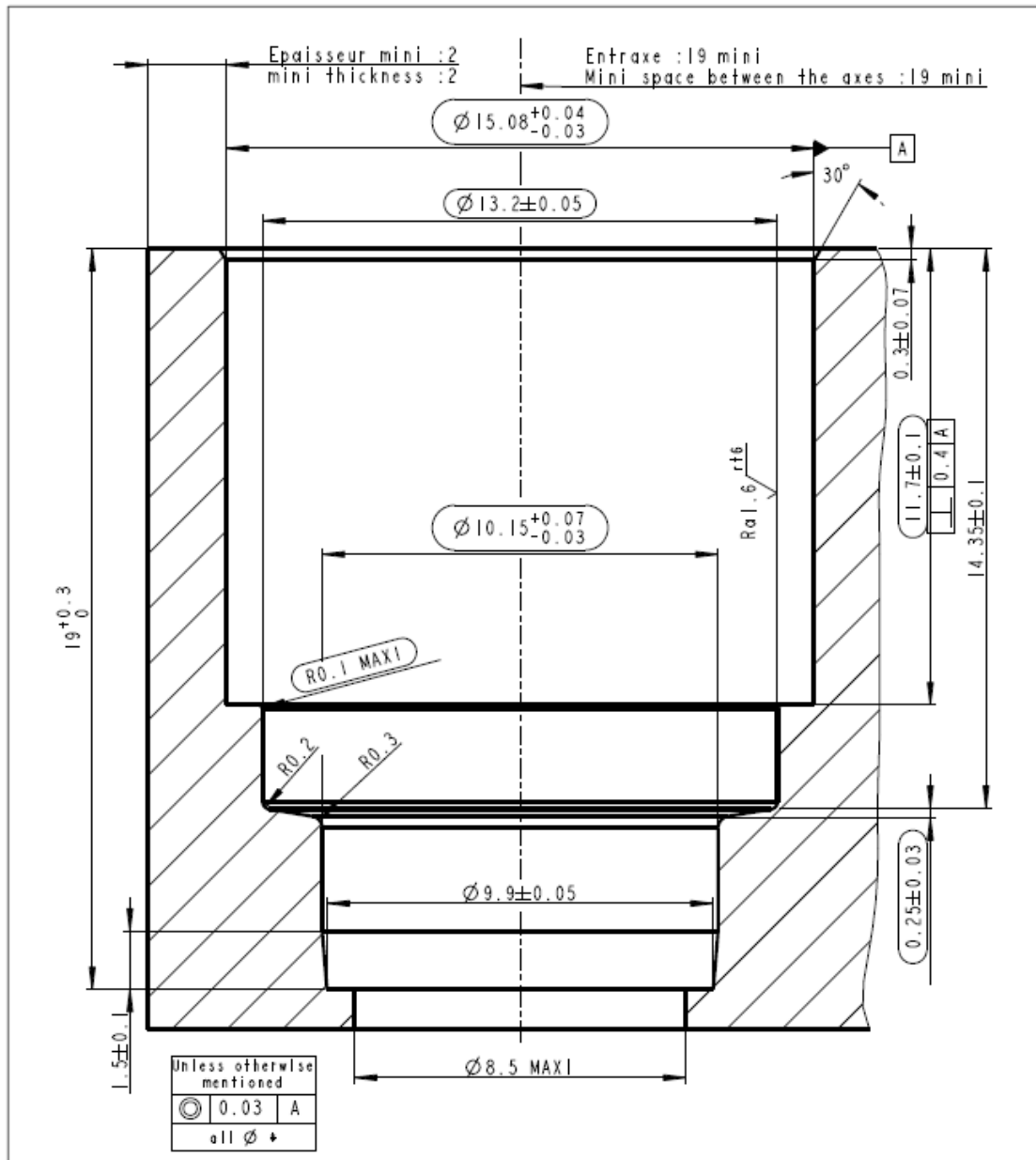
Logement Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/BV Nylon 0 à 30% FV/BV	44510-30
Aluminium anodisé ou non Anodized aluminium or not	44510-31
CuZn40PB3 Nickelle ou non CuZn40PB3 nickel-plated or not	44510-32
Polypropylène non chargé Unfilled Polypropylene	44510-35



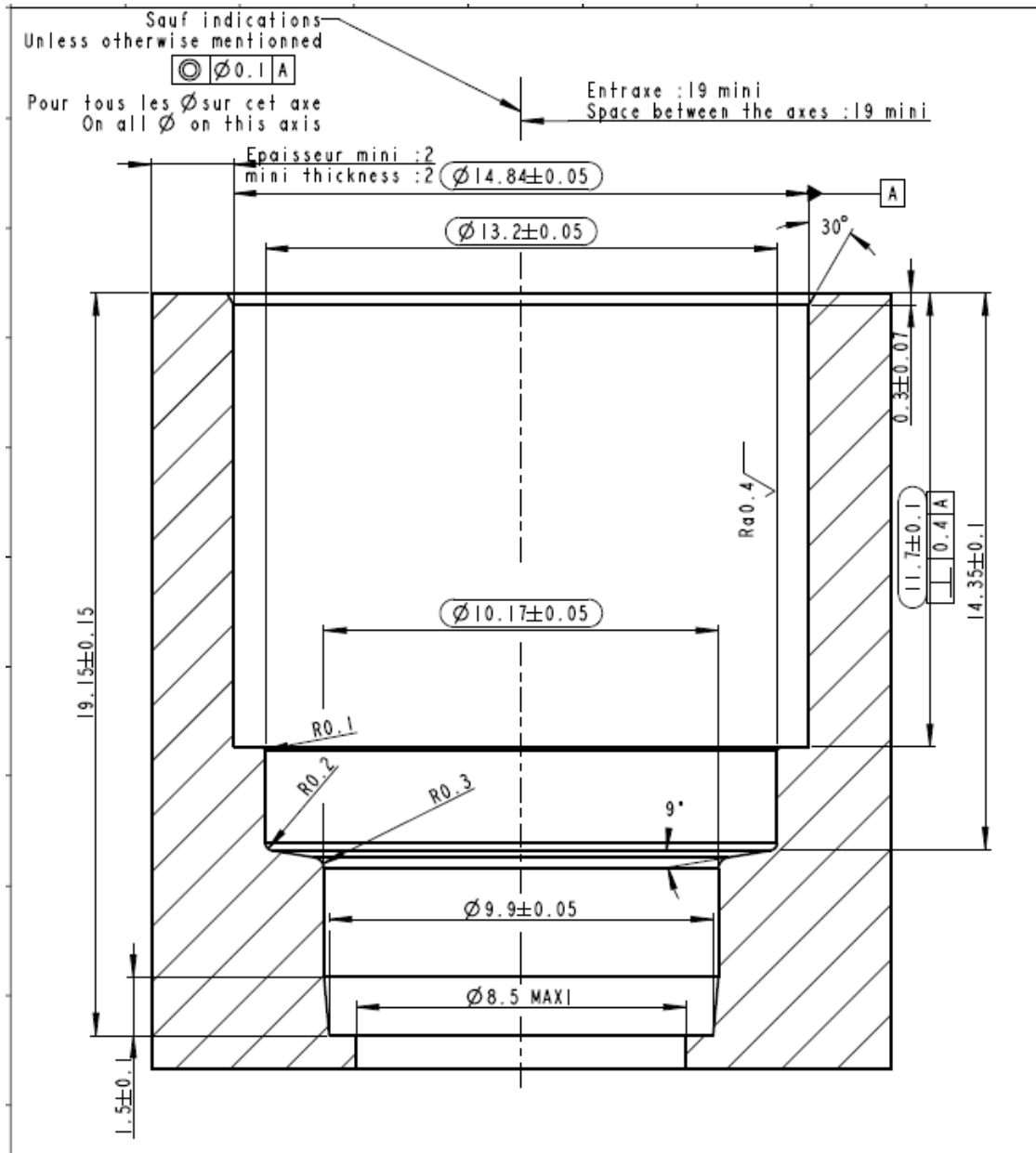
12-11-09	Update of the dimensions, of the general tolerances and of the material description.	C	CDS	COMMERCIAL REFERENCE
16-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	A	PNT	
16-01-98	Rajout concentricité de 0.03 par rapport à A	01	BBC	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED
16-07-97	Passage en référence définitive	-	BBC	
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	$Ra 0.8$ $ANG: \pm 1^\circ$ $DIA: NFT 58000$ $RAD: \pm 0.05$ $LENG: Class P$
A4	SCALE: 7/1	TRETEMENT:		DEVELOPMENT
SHEET: 1/1	MATERIAL : Polyamide 6.6 0 to 30% GF			
74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		DESIGNED BBC	DATE 10-03-97	LOGEMENT PLASTIQUE POUR CARTOUCHE LF3000 D10 PLASTIC HOLE FOR CARTRIDGE LF3000 D10 -44510-30C
legris		APPROVED		
MODIFICATION VERIFIED		19/11/2009 par LP859583		
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Updated : 25/01/02	Per : FGT	Achived : REBE	Reference : BE092019E	Index : I



				COMMERCIAL REFERENCE	
16-07-09	Update drawing according to change request N°2009/602 Re-drawing en PRO/E	A	PNT	-	
16-01-98	Rajout concentricité de 0.03 par rapport à A	01	BBC	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
16-07-97	Passage en référence définitive	-	BBC	Ra 3.2	ANG: $\pm 1^\circ$ DIA :
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	✓	RAD: ± 0.05 LENG:
A4	SCALE: 7/1	TREATEMENT: anodisé ou pas / anodized or not			DEVELOPMENT
SHEET: 1/1	MATERIAL : aluminium usiné / machining aluminium			-	
34, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		DESIGNED PLO	DATE 30-08-96	LOGEMENT ALUMINIUM POUR CARTOUCHE LF3000 D10 ALUMINIUM HOLE FOR CARTRIDGE LF3000 D10	
legris		APPROVED	-44510-31A		
MODIFICATION VERIFIED		27/01/2010 par LP859583			
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Updated : 25/01/02		Per : FGT	Ach'ed : REBE	Reference : BED9201RE	Index : I



		COMMERCIAL REFERENCE	
		-	
16-07-09	Update drawing according to change request N°2009/602 Re-drawing on PRO/E	A	PNT
18-01-98	Rajout concentricité de 0.03 par rapport à A	01	BBC
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G
A4	SCALE: 7/1 SHEET: 1/1	TRETEMENT: nickelé ou non / nickel plated or not MATERIAL : lalton de décolletage / machining brass	DEVELOPMENT
		DESIGNED: BBC DATE: 06-11-97 APPROVED:	LOGEMENT LAITON POUR CARTOUCHE LF3000 D10 BRASS HOLE FOR CARTRIDGE LF3000 D10 -44510-32A
MODIFICATION VERIFIED 10/09/2009 par LP859583			
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Updated : 25/01/02	Per : FGT	Achived : REBE	Reference : RE09201RE Index : 1



				COMMERCIAL REFERENCE		
				GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED		
06-04-17	Creation according to Drawing request #106365 Design folder D6735	-	PNT	Ra1.6	ANG: ±1°	DIA : H13-h13
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	✓	RAD: ±0.05	LENG: Js13
A4	SCALE: 7/1	TREATEMENT:			DEVELOPMENT	
SHEET: 1/1	MATERIAL : PP non chargé / unfilled PP				D6735	
		DESIGNED	DATE	LOGEMENT POLYPROPYLENE POUR CARTOUCHE LF3000 D10 POLYPROPYLENE HOLE FOR CARTRIDGE LF3000 D10		
74, rue de Paris BP70411 35704 RENNES Cedex 7 FRANCE		PNT	06-Apr-17	-44510-35		
		APPROVED	DRAWING NUMBER	REV		
				-		
NEW DESIGN VERIFIED		27/04/2017 Jean Noel MUSELLEC				
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Updated : 27/10/16		Per : bog		Reference : A4V-CL1.frm		Index : 16



Appendix

Product & cavity drawings

Carstick®

3100 12 00

6300 12 00

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
12mm	3100 12 00	Polyamide 0% to 30 % glass fibre	44512-30
	6300 12 00	Aluminium anodized or not	44512-31
		CuZn40Pb3 nickel plating or not	44512-32



ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors respecter A et A' sur le même plan. Décalage admis ± 0.1 après emmanchement.
Tout décalage supérieur à la tolérance entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge then, respect A and A' at the same level. Acceptable differences ± 0.1 after heading.
All superior difference compare to the tolerance will mean a dysfunctioning of product.

Profil outil de montage
Diagram of tool for mounting

Logement
Hole

CONTRÔLE D'ÉTANCHÉITÉ APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

Logement Hole	Référence plan Drawing part number
Nylon 6 30% FV/BV	44512-30
Aluminium anodisé ou non Anodized aluminium or not	44512-31
CuZn40PB3 nickelé ou non Nickel-plated or not	44512-32

COMMERCIAL REFERENCE
3100-12-00

GENERAL TOLERANCES DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
ANG : DIA :
R : RAD : LENG :

DESIGNER	DATE	DESIGNED	DATE	DESIGNED	DATE	DESIGNED	DATE
DAG	13-10-98	DAG	13-10-98	DAG	13-10-98	DAG	13-10-98
APPROVED	AG	APPROVED	AG	APPROVED	AG	APPROVED	AG
SCALE: 5/2 MATERIAL: 1/2 100000 de Paris 35104 RENNES Cedex 7 FRANCE legris Updated: 05/02/02 Reference: BFD0808T Index: 1				DEVELOPMENT CARTOUCHE Ø 18 PROFIL OUTIL DE MONTAGE LOGEMENTS CARTRIDGES Ø 18 TOOL FOR MOUNTING AND HOLE DIAGRAMS -1N00-12-00A			



ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors respecter A et A* sur le même plan.
Décalage admis ±0.1 après emmanchement.
Tout décalage supérieur à la tolérance entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A* on the same level.
Acceptable difference ±0.1 after handling.
All superior difference compare to the tolerance will mean a dysfunctioning of product.

Diagram of tool for mounting

Diagram of the seal assembly showing dimensions: 19.4, TUBE Ø12, and callouts A and A*.

CONTROL D'ÉTANCHÉITÉ APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

Logement Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/BV	44512-30
Aluminium anodisé ou non Anodized aluminium or not	44512-31
CuZn40Pb3 nickelé ou non CuZn40Pb3 nickel-plated or not	44512-32

COMMERCIAL REFERENCE

A3 SCALE: 5/2 TREATMENT: SHEET: 1/2 MATERIAL: **6300-12-00**

GENERAL TOLERANCES DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
Rq: ANG: DIA: LENG:
Rq: RAD: LENG:

DATE: _____ DESCRIPTION DES MODIFICATIONS: _____ INDELU

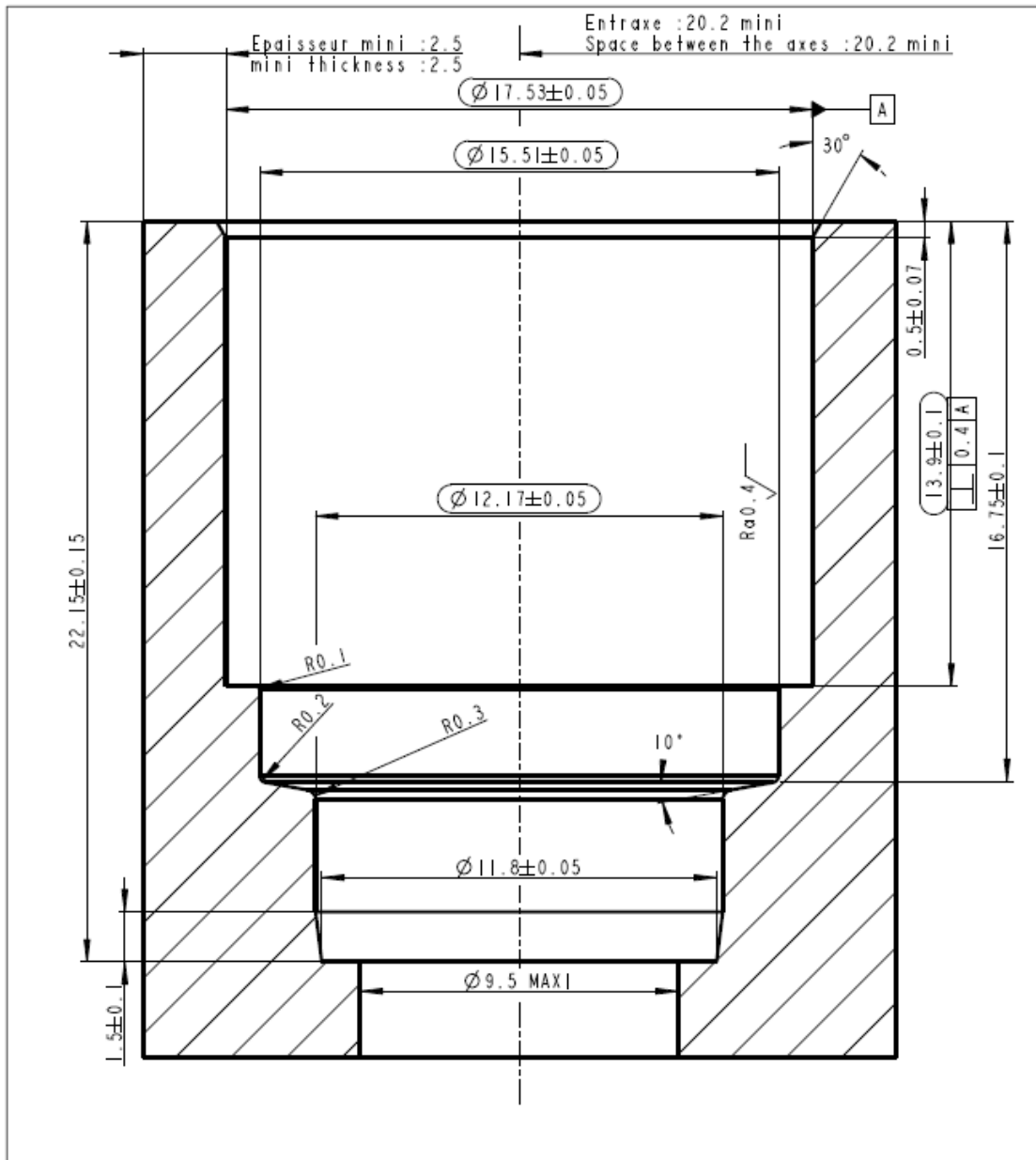
NEW DESIGN VERIFIED 30/04/2009 par Jpouchard
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REVISIONS: 01
DATE: 08-Apr-09
REMOVED: CCC
APPROVED: APPROVED

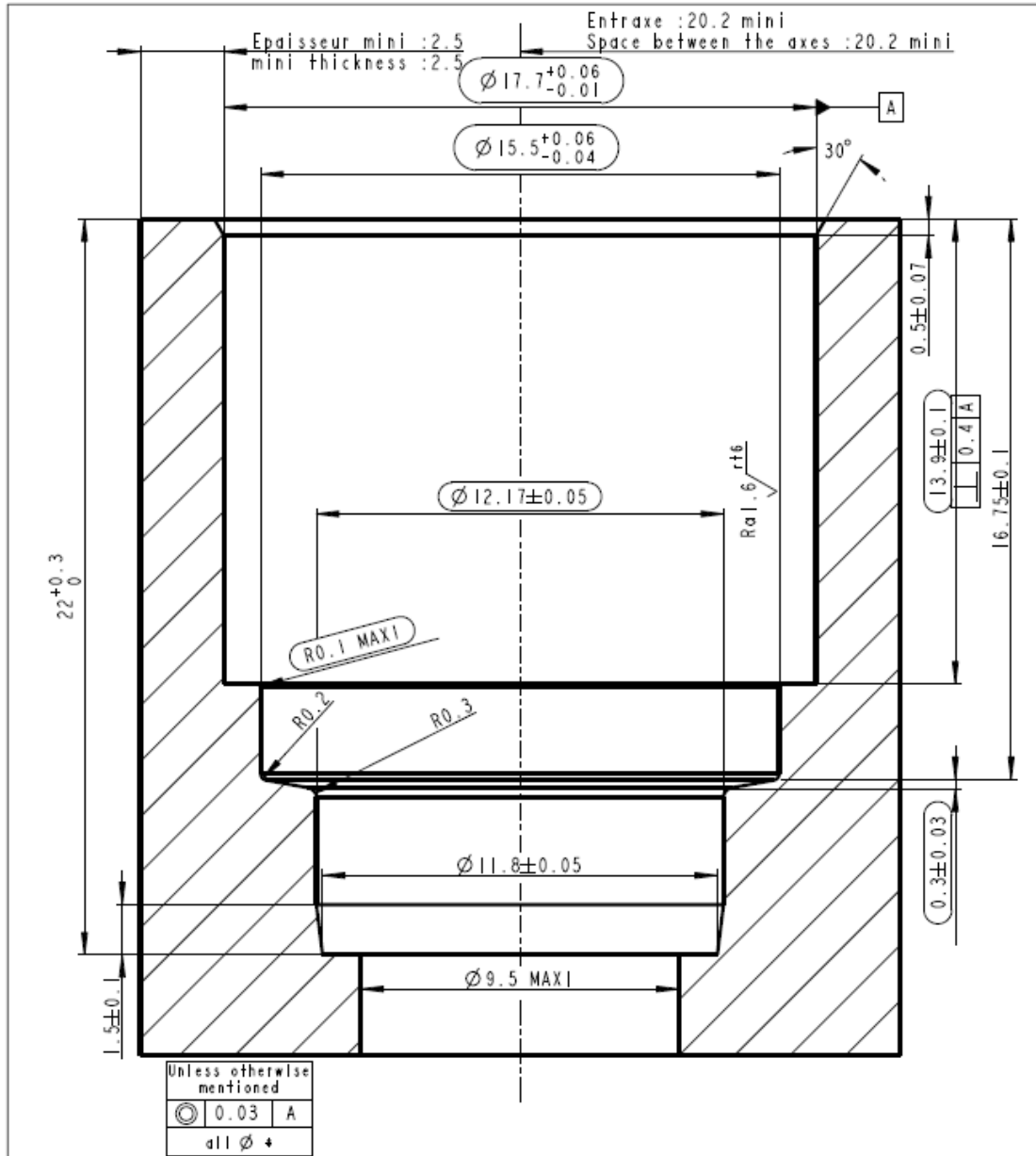
DESIGNED BY: 35104-RENEES Cede+7
FRANCE

legris

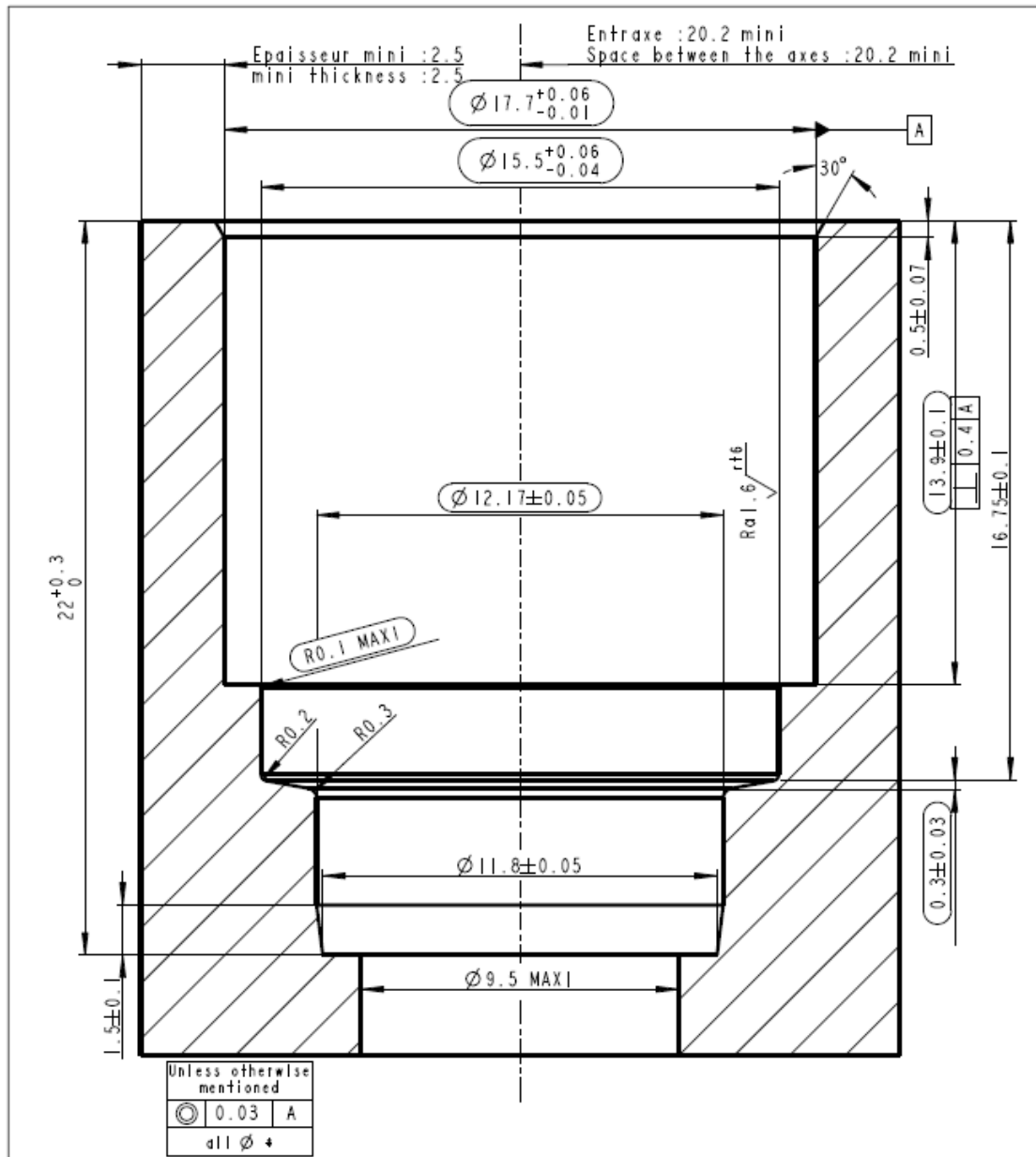
Part: 6300-12-00-01
Reference: 6300-12-00-01



				COMMERCIAL REFERENCE	
				-	
12-11-08	Update of the dimensions, of the general tolerances and of the material description.	C	CDS	GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
16-07-09	Update drawing according to change request N°2009/502 Re-drawing on PRO/E	A	PNT	Ra 0.8	ANG: ±1° DIA: NPT 58000
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	✓	RAD: ±0.05 LENG: Class P
A4	SCALE: 6/1	TREATMENT:		DEVELOPMENT	
	SHEET: 1/1	MATERIAL: Polyamide 6.6 0 to 30% GF		-	
		DESIGNED BBC	DATE 13-11-96	LOGEMENT PLASTIQUE POUR CARTOUCHE LF3000 D12 PLASTIC HOLE FOR CARTRIDGE LF3000 D12	
		APPROVED		-44512-30C	
MODIFICATION VERIFIED		19/11/2009 par LP859583			
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Updated: 25/01/02	Per: FGT	Ach'ed: REBE	Reference: BE09201RE	Index: 1	



		COMMERCIAL REFERENCE	
		-	
GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED			
16-07-09	Update drawing according to change request N°2009/602 Re-drawing of PROZE	A	PNT
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G
A4	SCALE: 6/1 SHEET: 1/1	TRETEMENT: anodisé ou pas / anodized or not	DEVELOPMENT
MATERIAL : aluminium usiné / machined aluminium			
74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		DESIGNED BBC	DATE 04-03-99
		LOGEMENT ALUMINIUM POUR CARTOUCHE LF3000 D12 ALUMINIUM HOLE FOR CARTRIDGE LF3000 D12	
MODIFICATION VERIFIED		-44512-31A	
27/01/2010 par LP859583			
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Updated : 25/01/02	Per : FGT	Ach'ved : REBE	Reference : 8E09201RE
			Index : 1



		COMMERCIAL REFERENCE	
		-	
GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED			
16-07-09	Update drawing according to change request N°2009/602 Re-drawing as PRO/E	A	PNT
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G
A4	SCALE: 6/1 SHEET: 1/1	TRETEMENT: nickelé ou pas / nickel plated or not MATERIAL : lalton de décolletage / machining brass	DEVELOPMENT
		DESIGNED BBC DATE 04-03-99 APPROVED	LOGEMENT LAITON POUR CARTOUCHE LF3000 D12 BRASS HOLE FOR CARTRIDGE LF3000 D12 -44512-32A
MODIFICATION VERIFIED 10/09/2009 par LP859583			
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Updated : 25/01/02		Per : FGT	
Ach'ved : REBE		Reference : BED9201RE	
		Index : I	



Appendix

Product & cavity drawings

Carstick®

3100 14 00

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
14mm	3100 14 00	Polyamide 0% to 30% GF/GB	44514-30
		Aluminium anodized or not	44514-31
		CuZn40Pb3 nickel plated or not	44514-32



CONTROL D'ETANCHÉITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Picot de contrôle
Control pin
Matière: 35 NCD 16
Traitement: Trempe, revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A' sur le même plan.
Décalage admis ±0.15 après emmanchement.
Tout décalage supérieur à la tolérance entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A' on the same level.
Acceptable differences ±0.15 after handling.
All superior differences compare to the tolerance will mean a dysfunctioning of the product.

Profil outil de montage
mounting tool diagram

Logement
Hole

Logement Hole	Reference plan Drawing part number
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel-plated or not	44514-32

COMMERCIAL REFERENCE

3100-14-00

GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
Rg : — ANG : — DIA : —
RAD : — LENG : —

SCALE: 3/1 TREATMENT: 1/2 MATERIAL:

REVISION: PNT DATE: 20-Apr-12
APPROVED: FRANCE

71 045 de Paris
35 004 RENNES Cedex 7
FRANCE

legris

Updated : 05/02/02

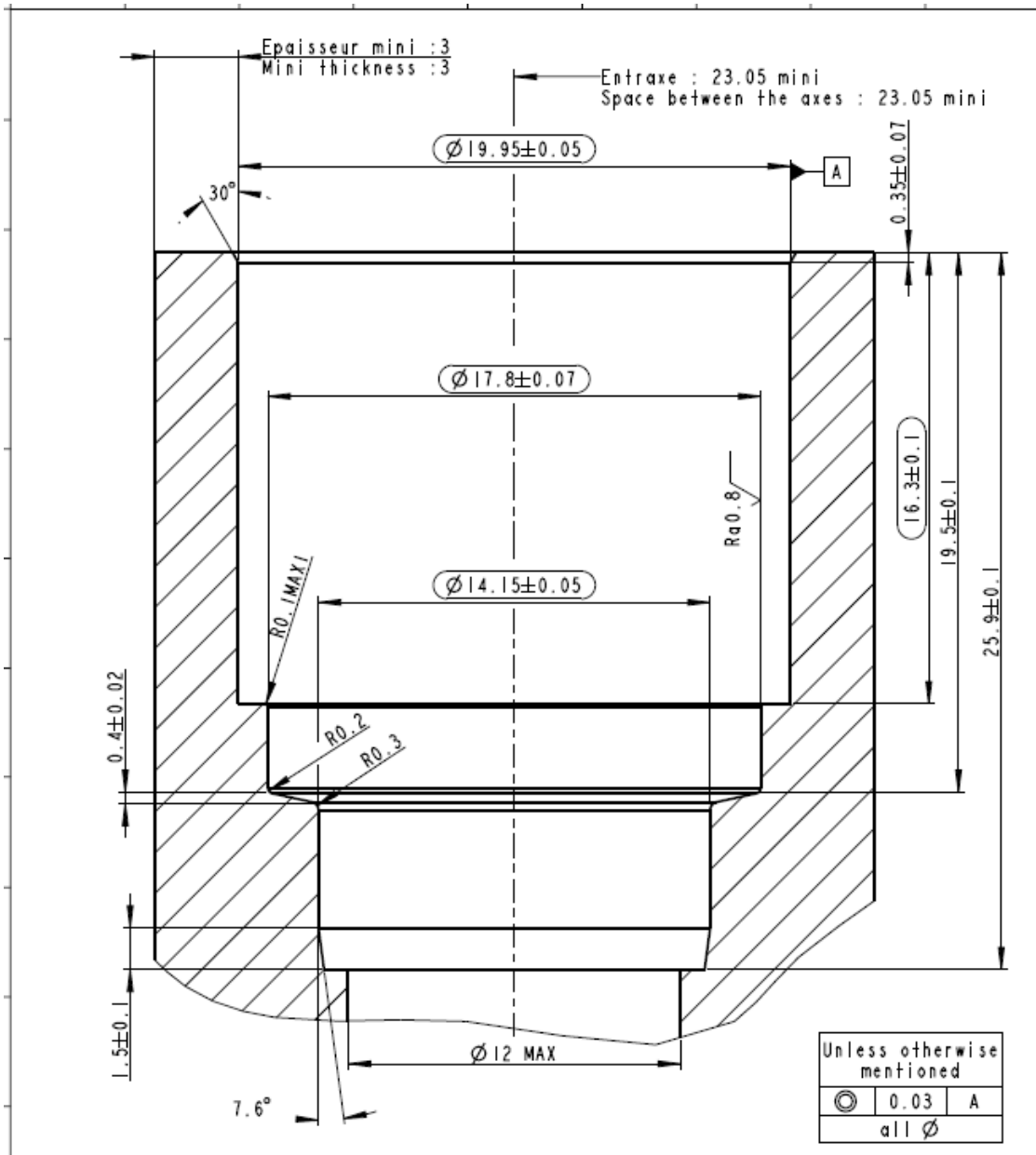
Part : 306 Referred : REE

DEVELOPMENT : —

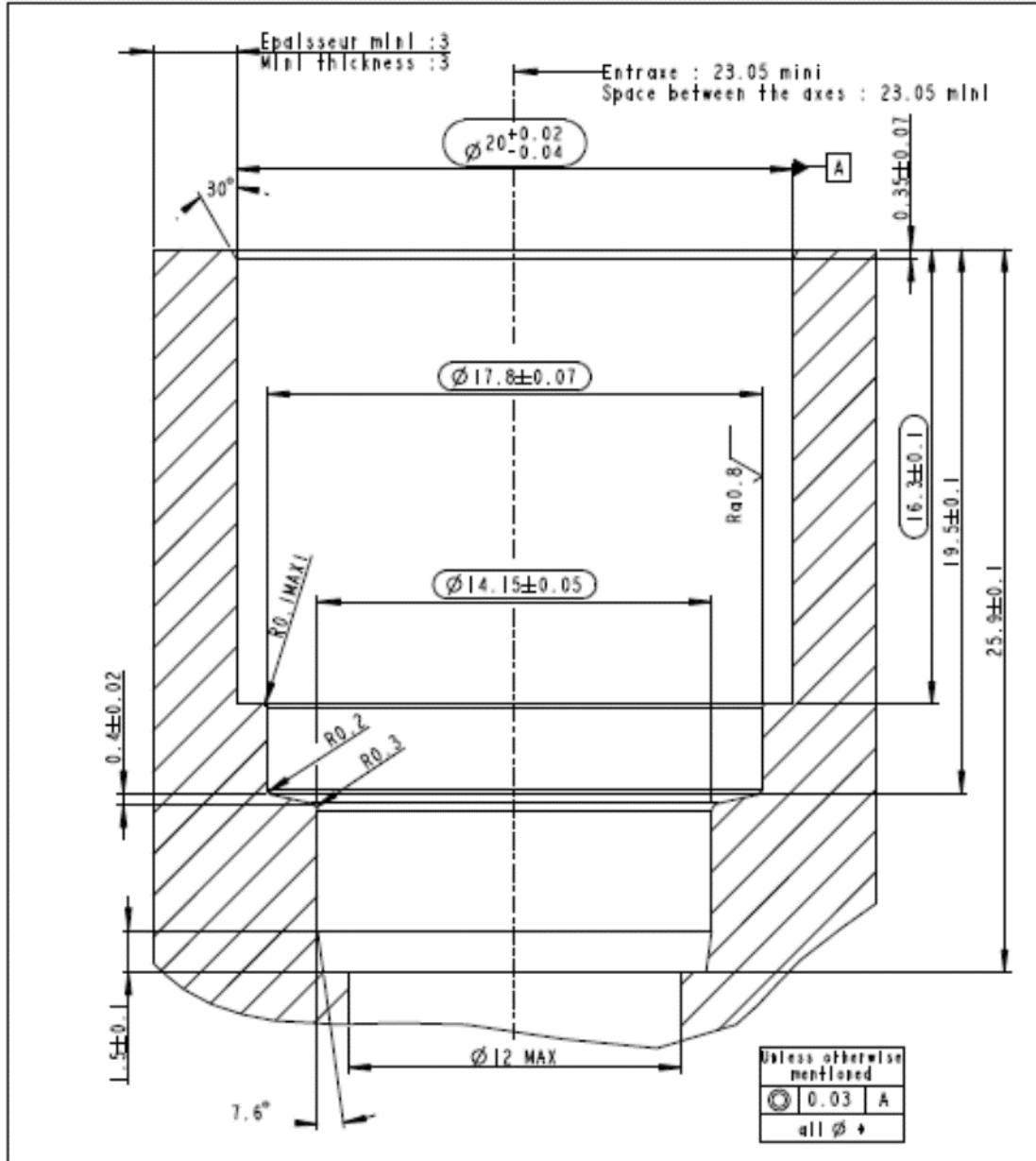
DATE: _____ DESCRIPTION DES MODIFICATIONS: _____ UNIFIED: _____

NEW DESIGN VERIFIED 19/03/2013 Jean Noel MUSELLEC

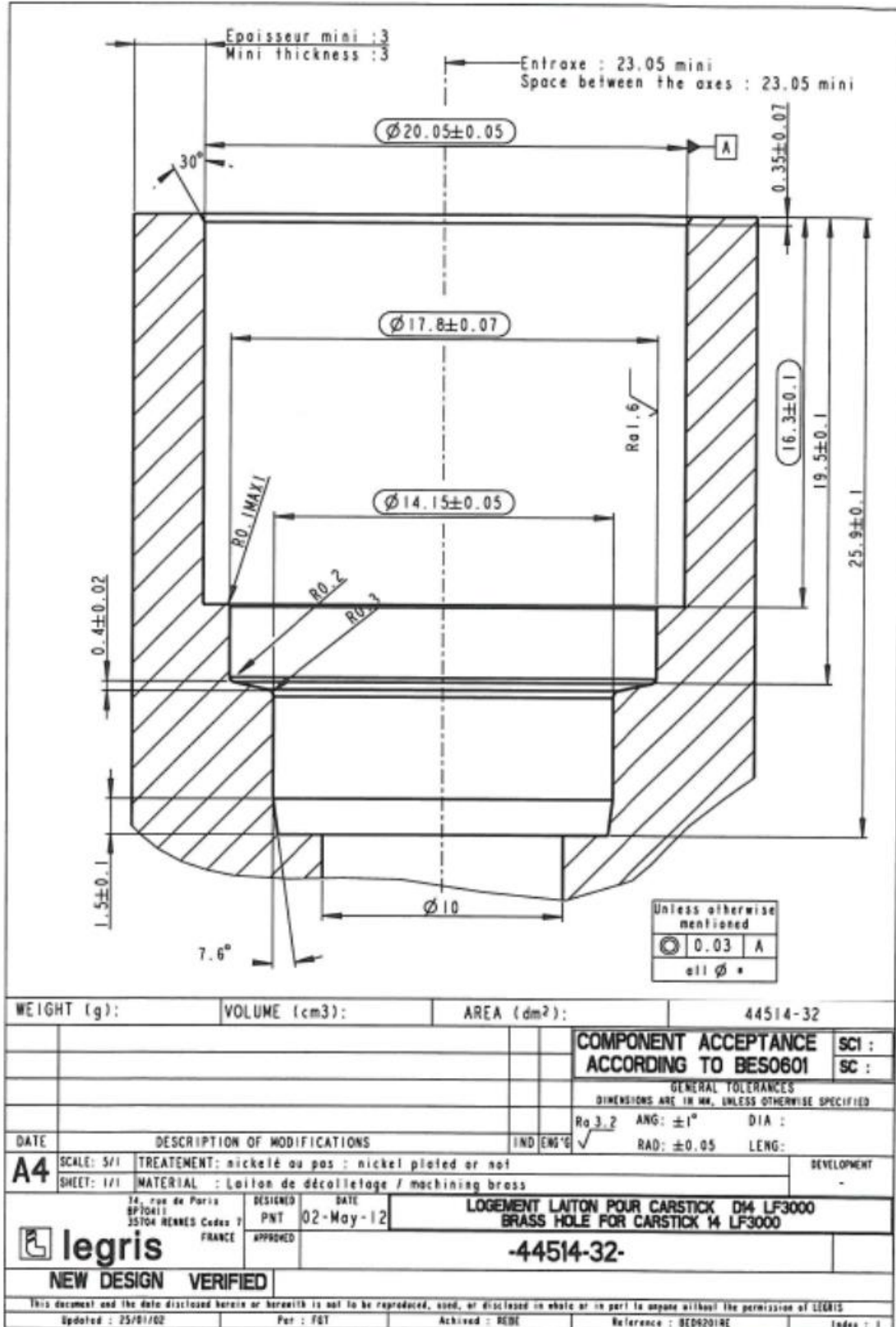
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WEIGHT (g) :		VOLUME (cm3) :		AREA (dm ²):		44514-30-.2	
						COMPONENT ACCEPTANCE ACCORDING TO BES0601	
						SC : SR :	
GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED							
16/04/14	Creation - Design file n° D6221			-	PNT	Ra 1.6	ANG: ±1°
DATE	DESCRIPTION OF MODIFICATIONS			REV	ENG	✓	DIA : NPT58000 RAD: ±0.05
A4	SCALE: 5/1	TREATMENT:		DEVELOPMENT			
SHEET: 1/1	MATERIAL : Polyamid 6-6 0 to 30% GF/GB		-				
Parker		legris		DESIGNED PNT	DATE 16-Dec-15	LOGEMENT PLASTIQUE POUR CARSTICK D14 LF3000 PLASTIC HOLE FOR CARSTICK 14 LF3000	
74, rue de Paris BP70411 35704 RENNES Cedex 7 FRANCE		APPROVED	DRAWING NUMBER		-44514-30		REV -
NEW DESIGN		VERIFIED		18/12/2015 Jean Noel MUSELLEC			
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Updated : 07/09/15		Pet : bog		Achived : REBE		Reference : BE09201	
Index : 4							



WEIGHT (g):	35.387	VOLUME (cm ³):	13.106	AREA (dm ²):	0.648	44514-31-1
COMPONENT ACCEPTANCE ACCORDING TO BES0601						SC : SR :
<small>GENERAL TOLERANCES</small> <small>DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED</small>						
16/04/14	Design File N° 06221 for aluminum conception			-	PNT	Ra 3.2 ANG: ±1° DIA: H13-h13
DATE	DESCRIPTION OF MODIFICATIONS			REV	ENG	√ RAD: ±0.05 LENG: Js13
A4	SCALE: 5/1	TREATMENT: anodisé ou pas / anodized or not			DEVELOPMENT	
SHEET: 1/1	MATERIAL: ALuminium usiné / machining aluminium			D6221		
		DESIGNED	DATE	LOGEMENT ALUMINIUM POUR CARSTICK DM LF3000		
24, rue de Paris 801341 35704 RENNES Cedex 2 FRANCE		PNT	11-Apr-14	ALUMINIUM HOLE FOR CARSTICK 14 LF3000		
NEW DESIGN VERIFIED		APPROVED	DRAWING NUMBER	44514-31		
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Updated :	26/02/14	Per :	bug	Approved :	REBE	Reference : 800291 Index : 3





Appendix

Product & cavity drawings

Carstick®

3100 53 00 99

Suffix 99 at the end of the Part Number means the retaining sleeve is nickel plated

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
1/8"	3100 53 00 99	Polyamide 0% to 30 % glass fibre	44553-30
		Aluminium anodized or not	44553-31
		CuZn40Pb3 nickel plating or not	44553-32



PROFIL OUTIL DE MONTAGE
Diagram of tool for mounting

CONTROLÉ D'ÉTANCHÉITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Picot de contrôle
Control pin

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC

Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A'' sur le même plan. Décalage admis ±0.1 après emmanchement.
Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A'' on the same level. Acceptable differences ±0.1 after handling.
All superior differences compare to the tolerance will mean a dysfunctioning of product.

Logement Hole	Reference plan Drawing number
Nylon 0 à 30% FV/BV Nylon 0 à 30% FV/BV	44553-30
Aluminium anodisé ou non Anodized aluminium or not	44553-31
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel plated or not	44553-32

COMMERCIAL REFERENCE

A3 SCALE: 5/1 TREATMENT: --
LIFT: 1/2 MATERIAL: --

3100-53-00

GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
Rq: -- ANG: -- DIA: --
RAD: -- LENG: --

REVISIONS: 01 OLG
UNDELU

DESCRIPTION DES MODIFICATIONS

MODIFICATION VERIFIED: 26/07/2004 par granier

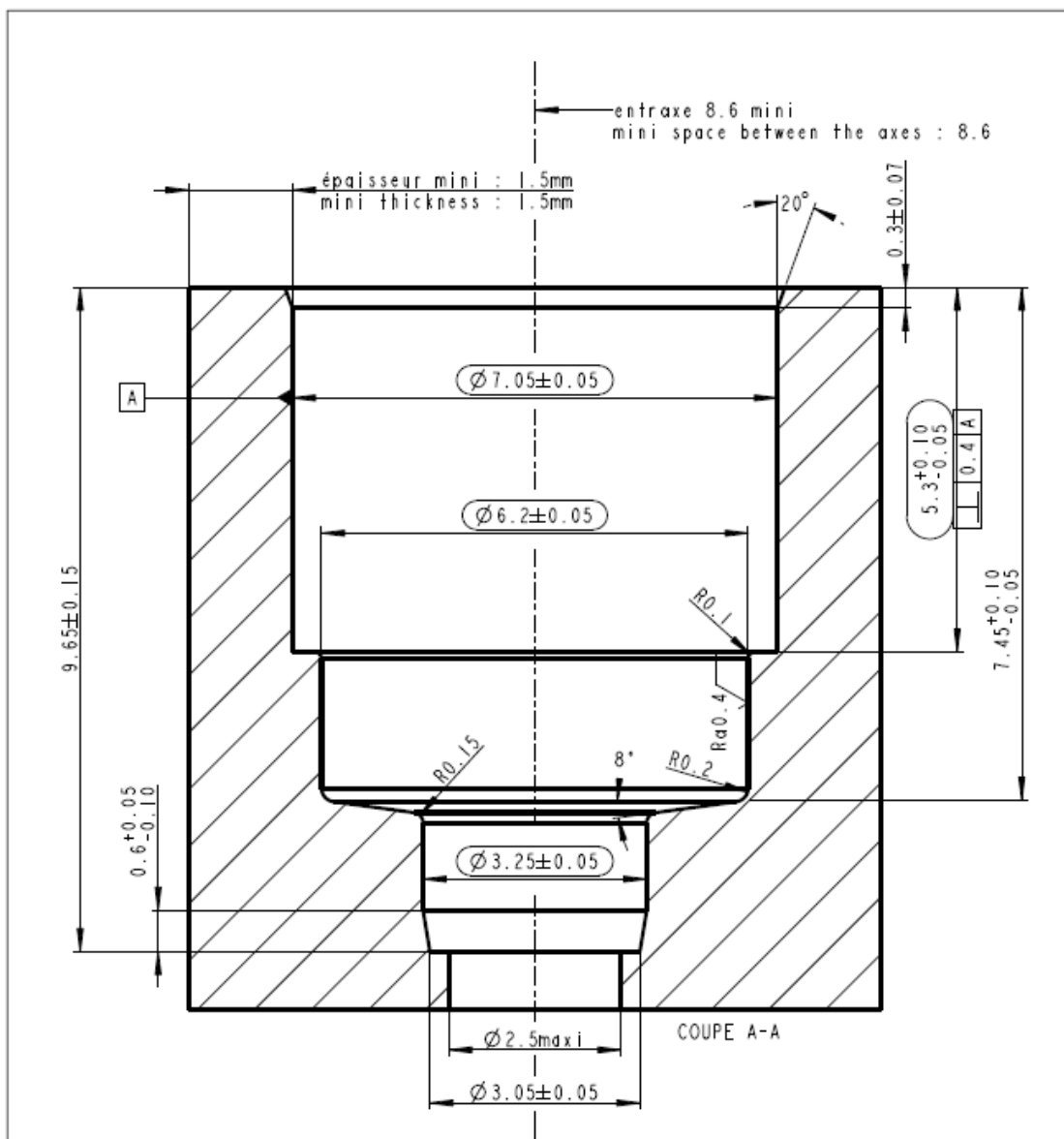
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REVISIONS

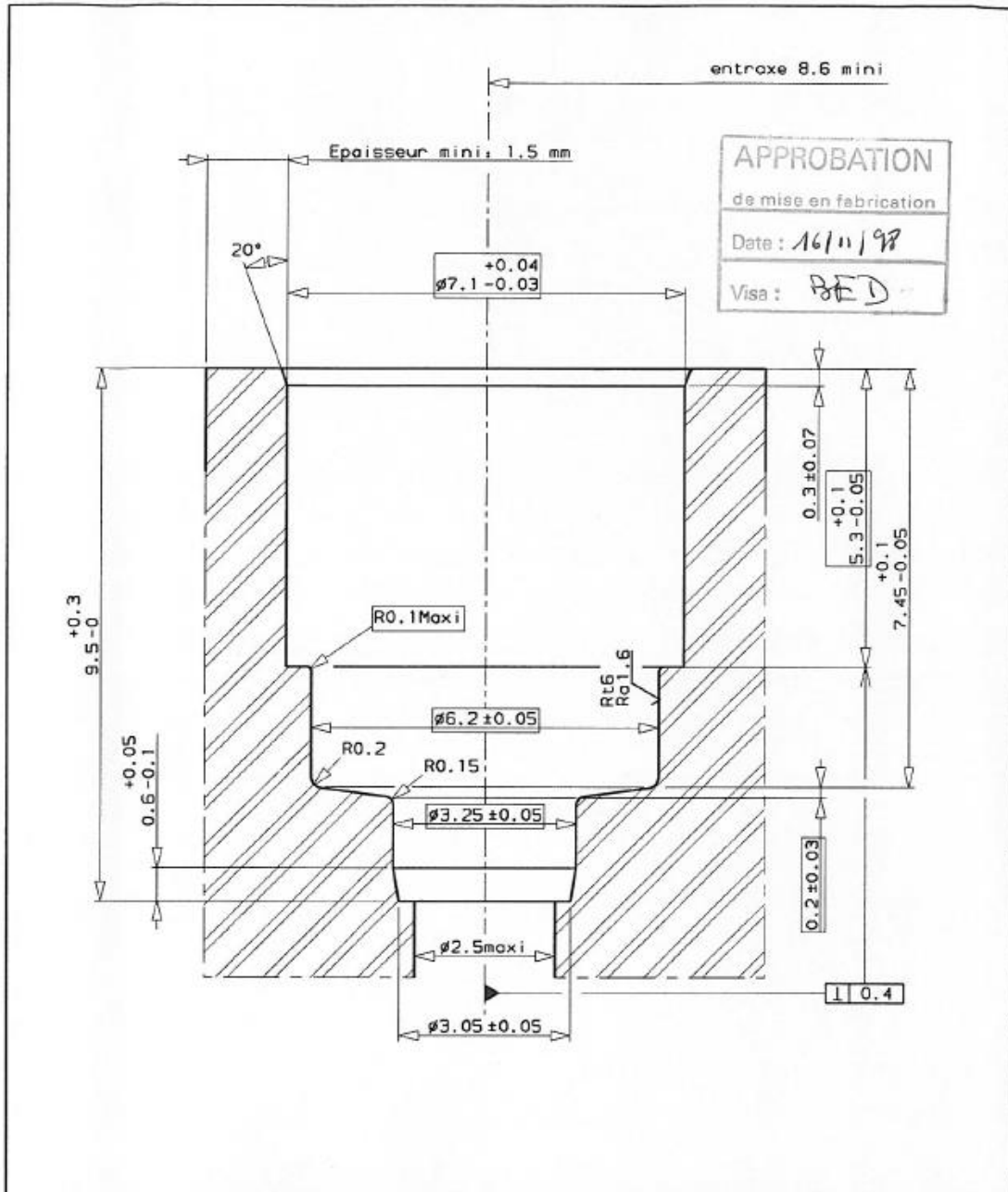
REVISION	DATE	REVISION	REVISION
1	22-01-97	BSC	CARTOUCHE Ø1/8, PROFIL OUTIL DE MONTAGE, LOGEMENTS
2		APP	CARTRIDGE Ø1/8, TOOL FOR MOUNTING AND HOLE DIAGRAMS

Approuvé: **legris**

Per: BOB



						COMMERCIAL REFERENCE	
						-	
						GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
12-11-09	Update of the dimensions, of the general tolerances and of the material description.	A	CDS	Ra 0.8	ANG: ±1°	DIA: NFT 58000	
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	✓	RAD: ±0.05	LENG: Class P	
A4	SCALE: 12/1	TREATEMENT:				DEVELOPMENT	
SHEET: 1/1	MATERIAL : Polyamide 6.6 0 to 30% GF						
		DESIGNED	DATE	LOGEMENT PLASTIQUE POUR CARTOUCHE LF3000 Ø1/8			
14, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		BBC	30-07-98	PLASTIC HOLE FOR CARTRIDGE LF3000 Ø1/8			
		APPROVED		-44553-30A			
MODIFICATION		VERIFIED	19/11/2009 par LP859583				
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Updated : 25/01/02		Per : FGT		Ach'ed : REBE		Reference : SE09201RE	Index : I

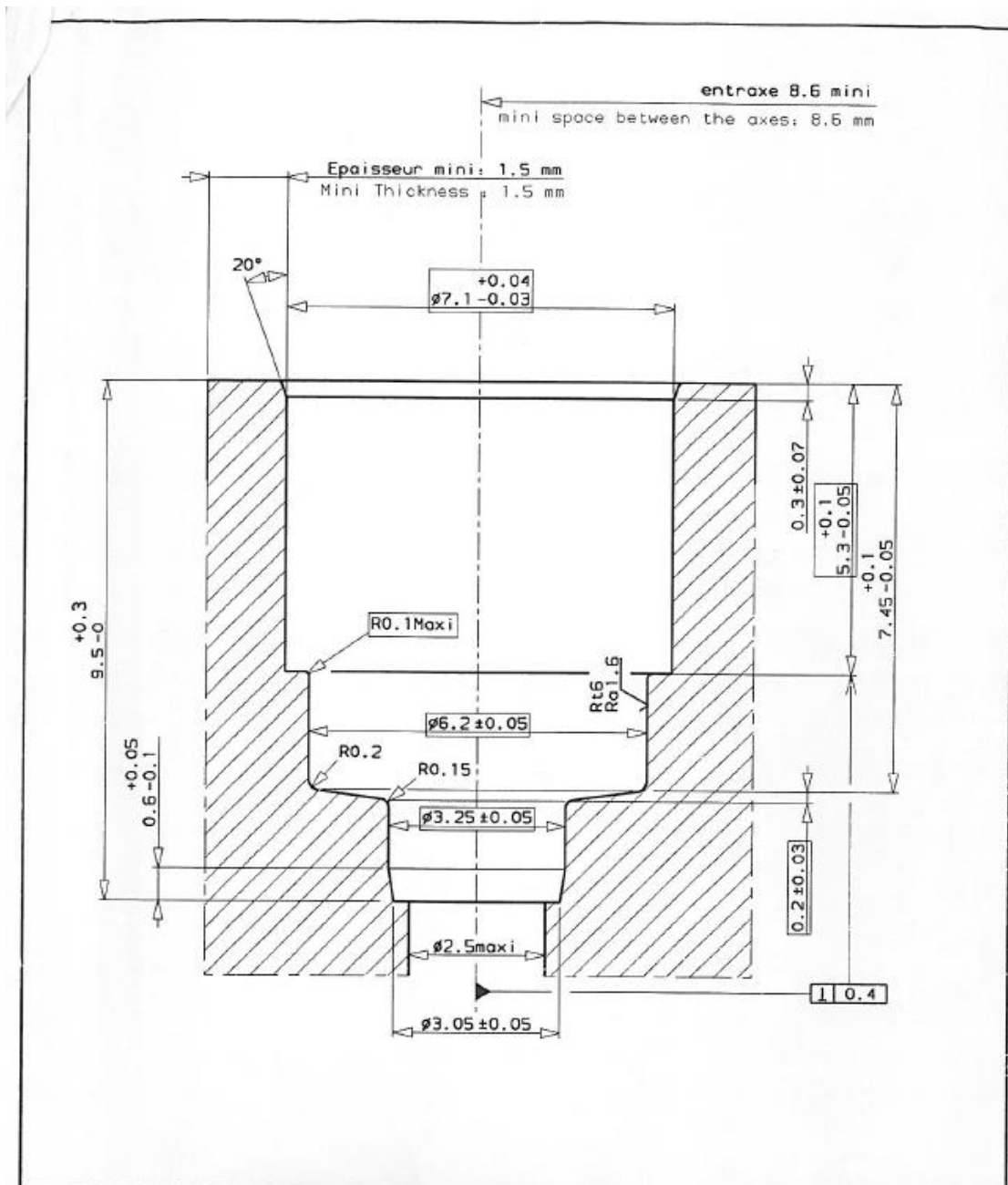


APPROBATION
de mise en fabrication
Date : 16/11/98
Visa : *BED*

AUCUNE DEROGATION N'EST POSSIBLE
SUR UNE COTE ENCADREE

TOLERANCES GENERALES

16-11-98	Passage en référence définitive suite validation. $\phi 70.5 \pm 0.03 / -0.04$ devient $\phi 7.1 \pm 0.04 / -0.03$	-	BBC	Ro 3.2	ANG: ±1°	DIA: -
DATE	DESCRIPTION DES MODIFICATIONS	IND	ETU	RAY: ±0.05	LONG: -	
A4	ECH: 10 TRAITEMENT: - DOC: 2/2 MATIERE : Aluminium Usine-Aluminium Usine Anodise					DEVIS 04724
		ETUDE BBC	DATE 15-01-97	Logement aluminium pour Cartouches $\phi 1/8"$ LF3000-3G		
74 rue de Paris 35014 RENNES Cedex		VISA BBC	44553-31			
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Mise à jour: 09/12/92	Par: JNM	Archivage: REBE	Reference: BED 9201	Indice: -		



		REFERENCE COMMERCIALE	
		-	
16-11-99		TOLERANCES GENERALES	
Passage en référence definitive suite validation. ø70.5±0.03/-0.04 devient ø7.1±0.04/-0.03		Ro 3.2 ANG: ±1° DIA: - RAY: ±0.05 LONG: -	
DATE	DESCRIPTION DES MODIFICATIONS	IND	ETU
A4	ECH: 1/2 TRAITEMENT: /TREATING: Nickelé ou non / Nickel plating or not		DEVIS
DOC: 1/2	MATIERE: /MATERIAL: Laiton de décolletage / Brass of screw-cutting		4724
		ETUDE	LOGEMENT LAITON POUR CARSTICK Ø1/8"
74 rue de Paris 35014 RENNES Cedex		BBC	BRASS CAVITY FOR CARTRIDGE Ø1/8"
		DATE	44553-32
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Mise à jour: 09/02/92	Par: JM	Archivage: REBE	Reference: 8ED 9207
			Indice: -



Appendix

Product & cavity drawings

Carstick®

3100 56 00 99
6300 56 00

Suffix 99 at the end of the Part Number means the retaining sleeve is nickel plated

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
1/4"	3100 56 00 99 6300 56 00	Polyamide 0% to 30 % glass fibre	44507-30
		Aluminium anodized or not	44507-31
		CuZn40Pb3 nickel plating or not	44507-32
		Unfilled Polypropylene	44507-37



PROFIL OUTIL DE MONTAGE
Diagram of tool for mounting

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A' sur le même plan. Décalage admis ±0.1 après emmanché. Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.
BE CAREFULL:
If, this profile of tool can't be used for assembly the cartridge, then, respect A and A' on the same level. Acceptable difference ±0.1 after assembly. Any difference over tolerance will lead a dysfunction of the product.

DOUILLE NICKELÉE CHIMIQUE / CHEMICAL NICKEL PLATED SLEEVE

Logement Hole	Reference Plan Drawing reference
Nylon 0 à 30% FV/GF Nylon 0 at 30% FV/GF	44507-30
Aluminium Anodisé ou non Anodized aluminium or not	44507-31
CuZn40Pb3 Nickelé ou non CuZn40Pb3 Nickel-plating or not	44507-32

CONTROLE D'ETANCHEITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Matière: 35 NCD 16
Traitement: Trempe revenu 54 HRC
Material: 35 NCD 16
Treatment: Quenching and hardening 54 HRC

COMMERCIAL REFERENCE

A3 SCALE: 5/1 TREATMENT: SHEET: 1/2 MATERIAL: **3100-56-00-99**

RESUMÉ OLG: **CARTOUCHE Ø 1/4"**
APPROVED: **CARTRIDGE Ø 1/4"**

DATE: 15/10/98

Per: BOG

Updated: 05/02/02

Per: BOG

Reference: 3100-56-00-99A

DESCRIPTION DES MODIFICATIONS

MODIFICATION VERIFIÉE 07/04/2009 par Jpouchard

GENERAL TOLERANCES UNLESS OTHERWISE SPECIFIED

QUESTIONS ARE TO BE ANSWERED IN THE COMMENTS

ANG : DIA :
RAD : LENG :

legris

35 Rue de Paris
93104 SENES Cedex 7
FRANCE

Per: BOG

Updated: 05/02/02

Reference: 3100-56-00-99A



PROFIL OUTIL DE MONTAGE

ATTENTION:
 Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter le niveau de l'outil. Le décalage admis est +0.15/-0.05 après assemblage.
 Tout décalage supérieur à la tolérance entraînerait un dysfonctionnement du produit.

BE CAREFUL:
 If this profile of tool can't be used for the assembly of the cartridge, respect the level of the tool on the same level.
 Acceptable differences +0.15/-0.05 after handling.
 All superior differences compare to the tolerance will lead to a dysfunctioning of product.

LOGEMENT

CONTROLE D'ETANCHEITE APRES MONTAGE
 SEAL CONTROL AFTER MOUNTING

Matériau: 35 NCD 16
 Traitement: Trempe revenu 54 HRC
 Material: 35 NCD 16
 Treatment: Quenching and hardening 54 HRC

Logement Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/GF Nylon 0 to 30% FV/GF	44507-30
Aluminium anodisé ou non Anodized aluminium or not	44507-31
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel-plated or not	44507-32
Polypropylene 0% FV/GF	44507-37

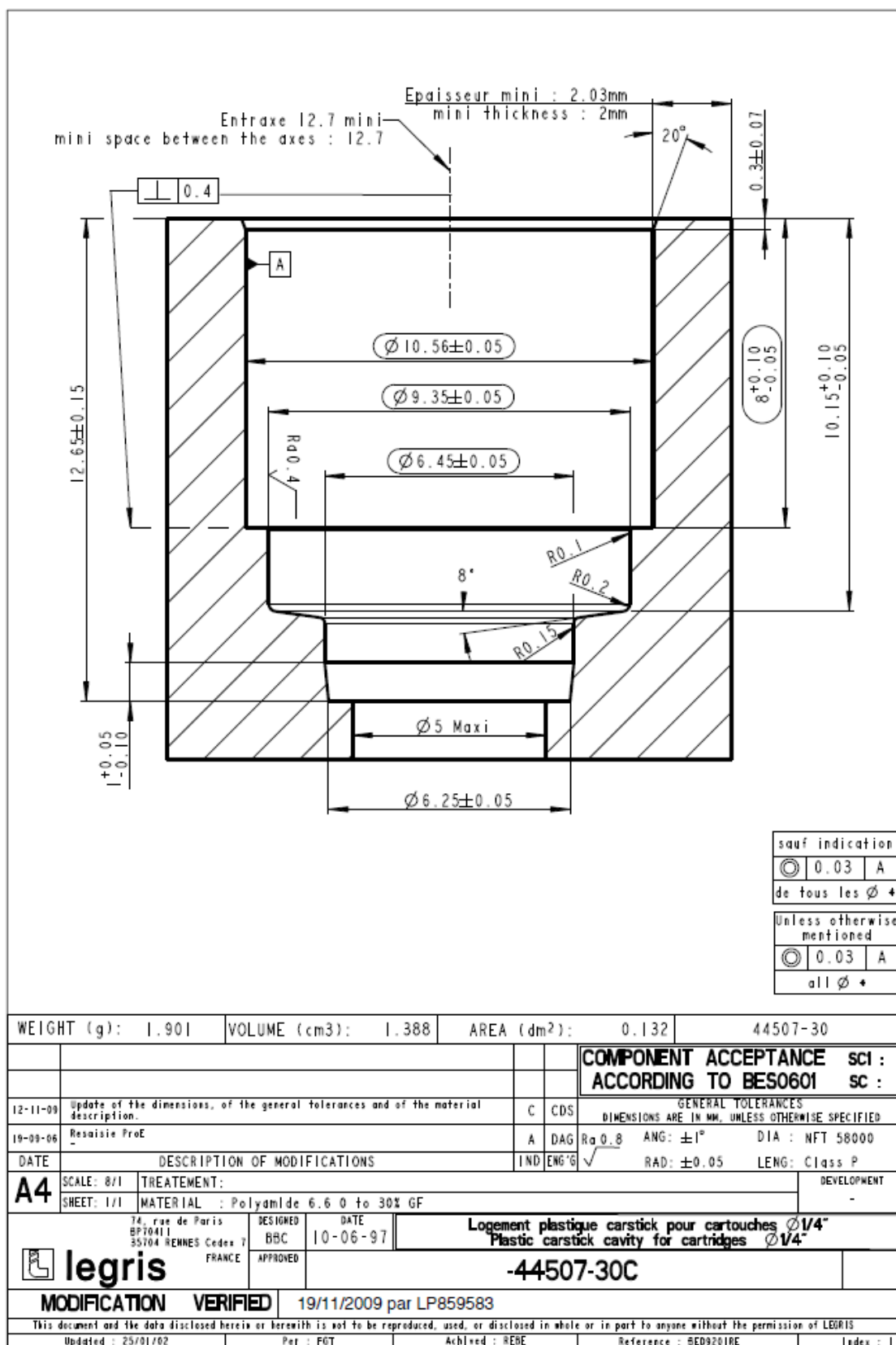
COMMERCIAL REFERENCE

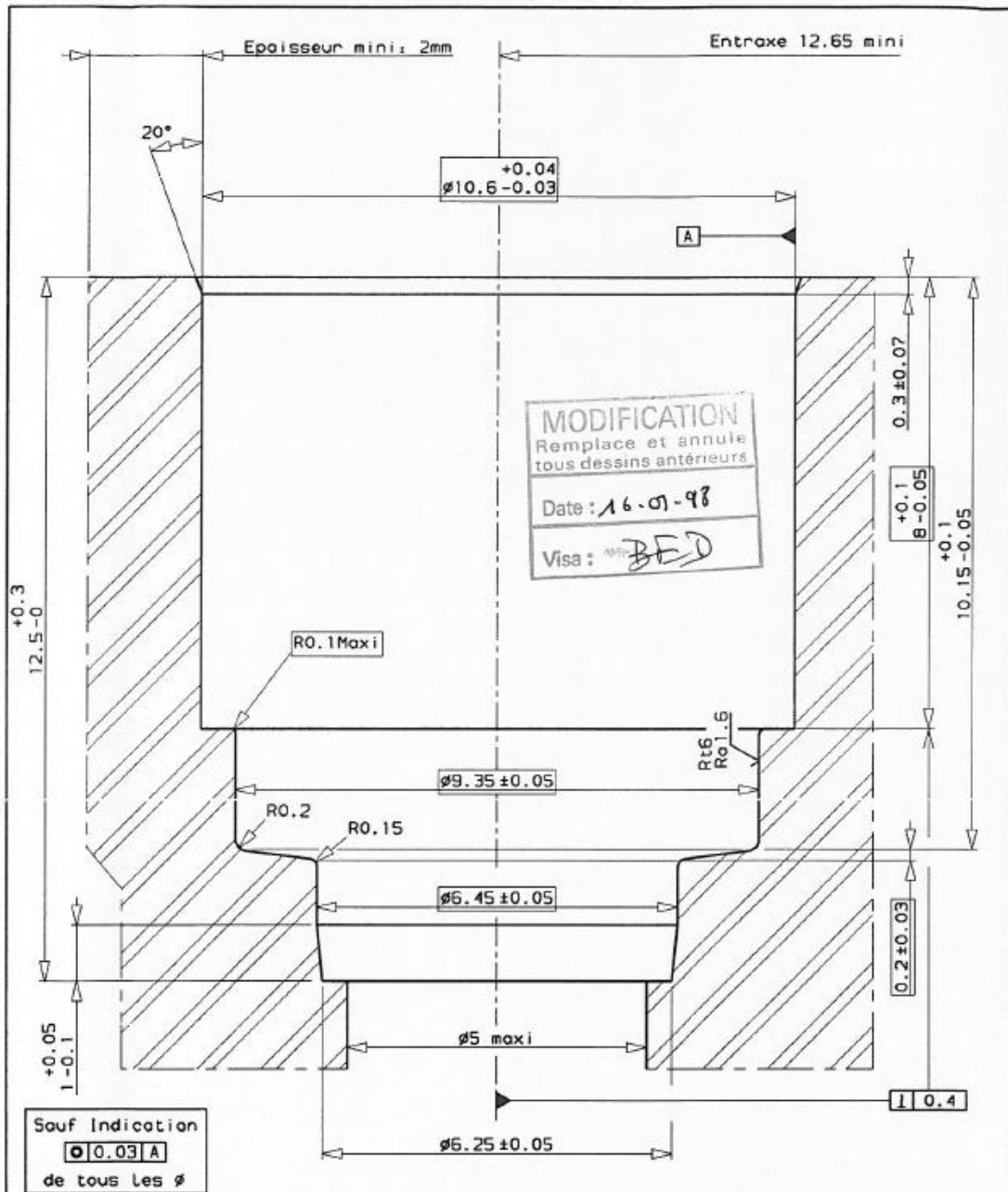
A3 SCALE: 5/1 TREATMENT: 1/2 MATERIAL: 24, rue de Paris 93104 ROCHES CAUX 7 FRANCE
legris
 updated: 05/07/02

6300-56-00

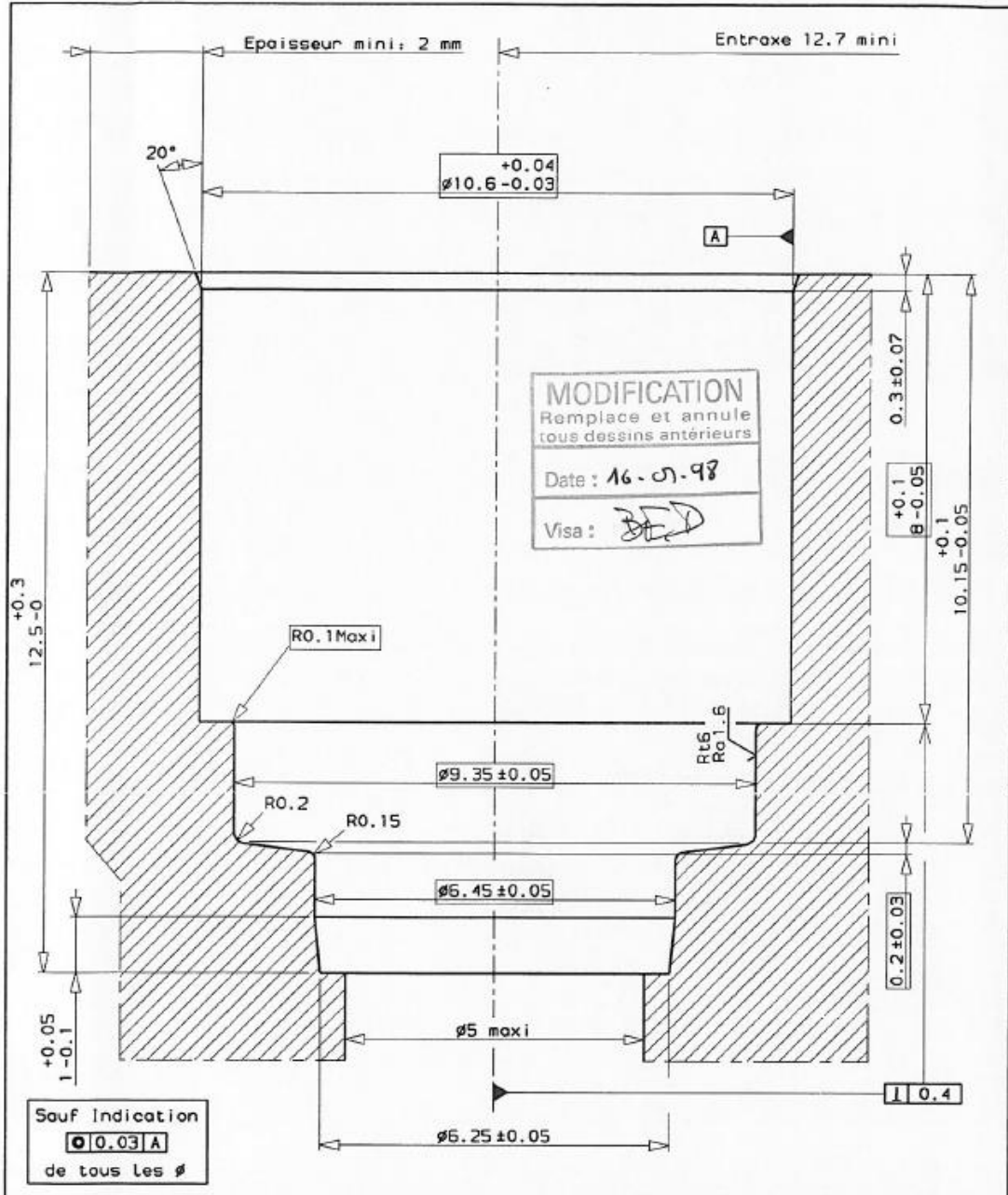
GENERAL TOLERANCES UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN MM. UNLESS OTHERWISE SPECIFIED
 DIA: DIA: DIA:
 Ra: Ra: Ra:
 RAD: RAD: RAD:
 LENG: LENG: LENG:

06-20-20	0411101	PP hole	C	PMT	REPLENISHMENT
01-06-16		Modification of the reference of the part compared to the A3 - update	A	LCCO	
DATE	DESCRIPTION DES MODIFICATIONS		UNDELU		
MODIFICATION VERIFIED	16/03/2009 par l'ouvrier				
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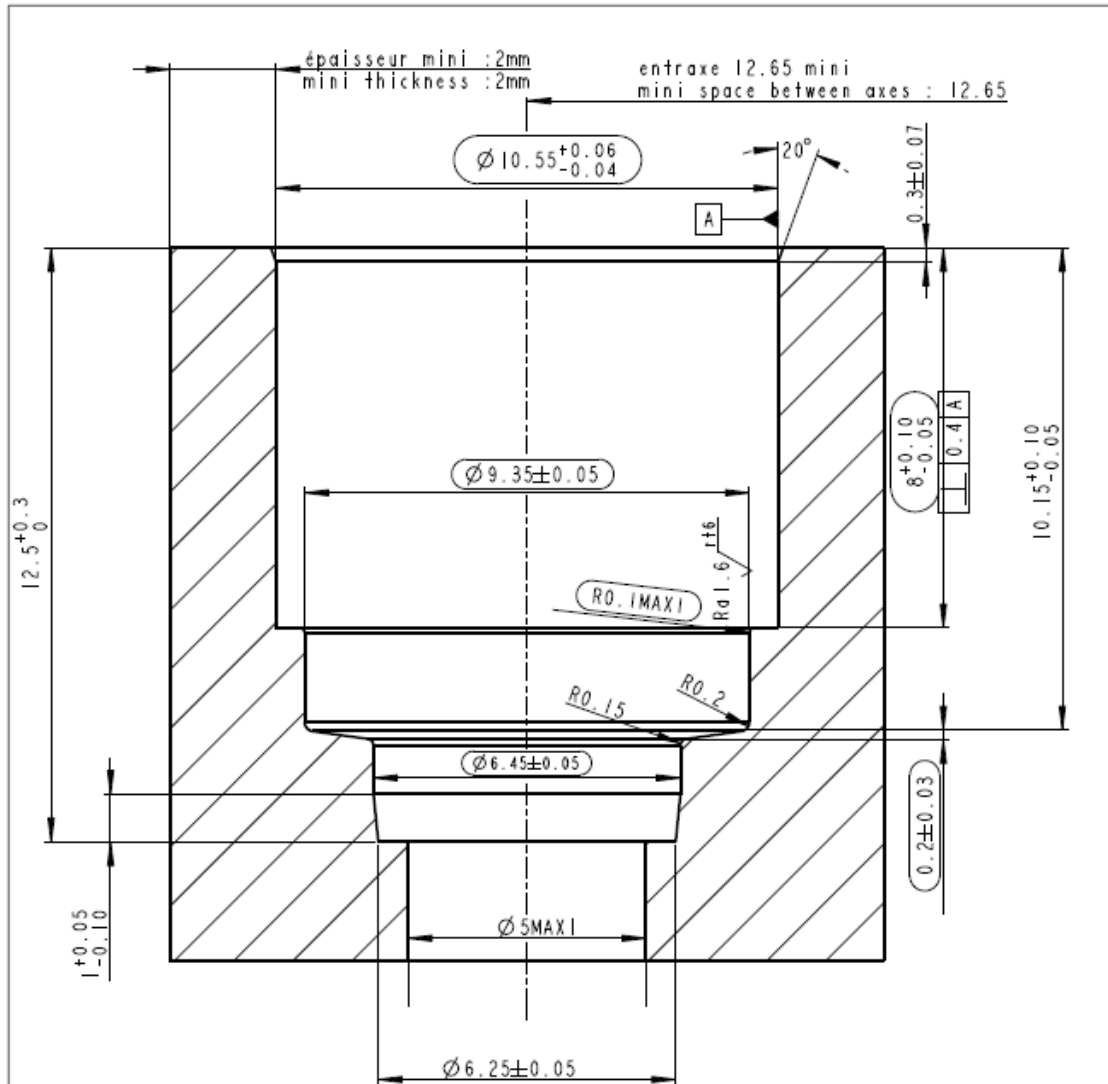




		AUCUNE DEROGATION N'EST POSSIBLE SUR UNE COTE ENCADREE	
16-01-98	Rajout concentricite de 0.03 par rapport a A	01	BBC
07-07-97	Passage en Reference Definitive $\phi 10.65^{+0.04/-0.03}$ devient $\phi 10.6^{+0.04/-0.03}$	-	BBC
DATE	DESCRIPTION DES MODIFICATIONS	IND	ETU
A4	ECH: 10 TRAITEMENT: - DOC: 1/2 MATIERE : Aluminium usine et Aluminium usine Anodise	DEVIS 4891	
 74 rue de Paris 35014 RENNES Cedex		ETUDE BBC	DATE 16-01-97
		VISA <i>BBC</i>	Logement Aluminium pour Cartouche $\phi 1/4"$ LF3000-36 44507-31
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Mise à jour: 09/12/92	Par: JNM	Archivage: REBE	Reference: BED 9201
		Indice: -	



		AUCUNE DEROGATION N'EST POSSIBLE SUR UNE COTE ENCADREE	
		TOLERANCES GENERALES	
16-01-98	Rajout concentricite de 0.03 par rapport a A	01	BBC
DATE	DESCRIPTION DES MODIFICATIONS	IND	ETU
A4	ECH: 10 TRAITEMENT: - DOC: 1/2 MATIERE : Laiton de decolletage brut ou Nickele: CuZn40Pb3	DEVIS 4891	
		Logement Laiton pour Cartouche Ø1/4" LF3000-36	
74 rue de Paris 35014 RENNES Cedex		44507-32 01	
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Mise à jour: 09/12/92	Par: JNM	Archivage: REBE	Reference: BED 9201



Unless otherwise mentioned

⊙	0.03	A
all $\phi \neq$		

WEIGHT (g):	0.000	VOLUME (cm ³):	0.000	AREA (dm ²):	0.000	44507-37
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COMPONENT ACCEPTANCE ACCORDING TO BES0601					SCI :
					SC :

GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED					
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	ANG: $\pm 1^\circ$	DIA :
				Ra 3.2	RAD: ± 0.05
					LENG:

A4	SCALE: 8/1	TRETEMENT:	DESIGNED	DATE	DEVELOPMENT
	SHEET: 1/2	MATERIAL : PP non chargé	PNT	30-Jun-08	

	74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE	APPROVED	logement PP carstick 1/4" PP cavity for carstick 1/4"	-44507-37-

VERIFIED 01/07/2008 par girou

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Updated : 25/01/02	Per : FGT	Ach'vd : REBE	Reference : BE09201RE	Index : I
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Appendix

Product & cavity drawings

Carstick®

3100 60 00 99
6300 60 00

Suffix 99 at the end of the Part Number means the retaining sleeve is nickel plated

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
3/8"	3100 60 00 99 6300 60 00	Polyamide 0% to 30 % glass fibre	44509-30
		Aluminium anodized or not	44509-31
		CuZn40Pb3 nickel plating or not	44509-32
		Unfilled Polypropylene	44509-36



ATTENTION!
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A' sur le même plan.
Découpage précis à 0.1 après usinage.
Tout défaut supérieur à la tolérance entraînerait un dysfonctionnement du produit.

PROFIL OUTIL DE MONTAGE

CONTROLE D'ETANCHEITE APRES MONTAGE

Logement L

Logement L	Reference plan
Nylon 6 a 30% FV/BV	44509-30
Aluminium anodisé ou non	44509-31/01
CuZn40Pb3 Nickelé ou non	44509-32/01

Matériau: 35 NCD 16
Traitement: Trempé revenu 54 HRC
Logement L: poliglacé

NOTA: Pour une version raccourcie de logement, nous consulter.

REFERENCE COMMERCIALE	A3	ECH: 3	TRAITEMENT: -
3100-60-00-99	DOC: 22	MATIERE: -	
TOLERANCES GENERALES			
Ra	✓	ANG: -	DIA: -
INDIETU		RAY: -	LONG: -

DEVIS	-
ETUDE	0.6
DATE	15-10-98
legris	
79-rue de Paris 93014 RENNES Cedex	
MISE A JOUR: 09/12/92	Par: JINN
Archivage: BEBE	Reference: BEP009
INDEX: -	

DESCRIPTION DES MODIFICATIONS

DATE

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PROFIL OUTIL DE MONTAGE

ATTENTION:
 Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A" sur le même plan. Décalage admis +0.15/-0.05 après emmanchement. Tout décalage supérieur à la tolérance, entraînerait un dysfonctionnement du produit.

BE CAREFUL:
 If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A" on the same level. Acceptable differences +0.15/-0.05 after handling. All superior differences compare to the tolerance will mean a dysfunctioning of product.

LOGEMENT

CONTROLE D'ETANCHEITE APRES MONTAGE
 SEAL CONTROL AFTER MOUNTING

Matière: 35 NCD 16
 Traitement: Trempe revenu 54 HRC
 Matière: 35 NCD 16
 Traitement: Quenching and hardening 54 HRC

Logement Hole	Reference plan Drawing part number
Nylon 0 à 30% FV/GF Nylon 0 To 30% FV/GF	44509-30
Aluminium anodisé ou non Anodized aluminium or not	44509-31
CuZn40Pb3 Nickelé ou non CuZn40Pb3 nickel-plated or not	44509-32
polypropylene 0% FV/GF	44509-36

COMMERCIAL REFERENCE
6300-60-00

GENERAL TOLERANCES
 DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
 DIA : DIA :
 Rg : RAD :
 Ra : RAD :

SCALE: 5/11 TREATMENT: A3 SHEET: 1/2 MATERIAL: 35 NCD 16 de Paris 35104-REIMS C44+7 FRANCE

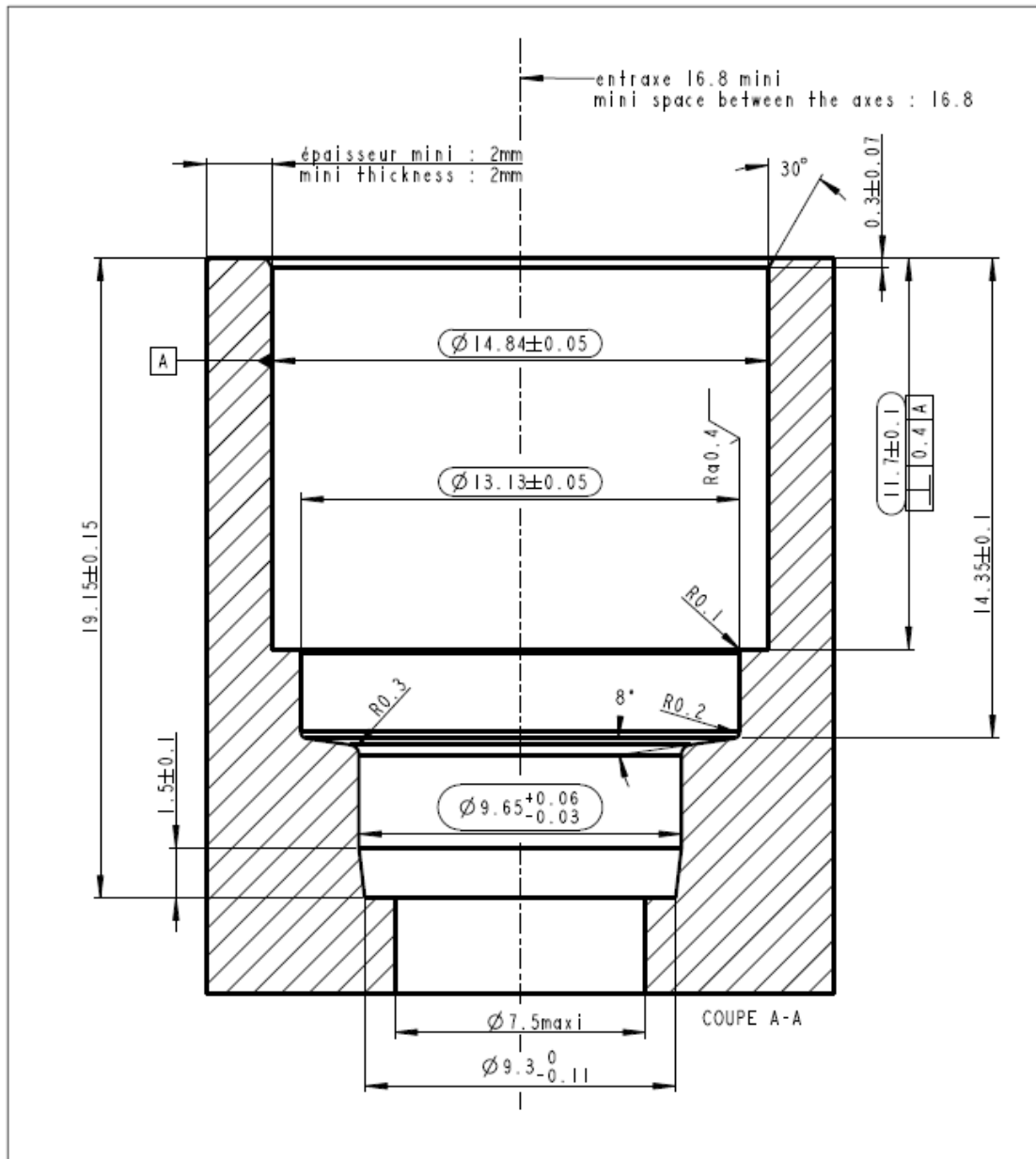
legris
 Updated : 05/02/02

REVISIONS
 REVISION YAG 29-Jan-08
 APPROVED APPROVED

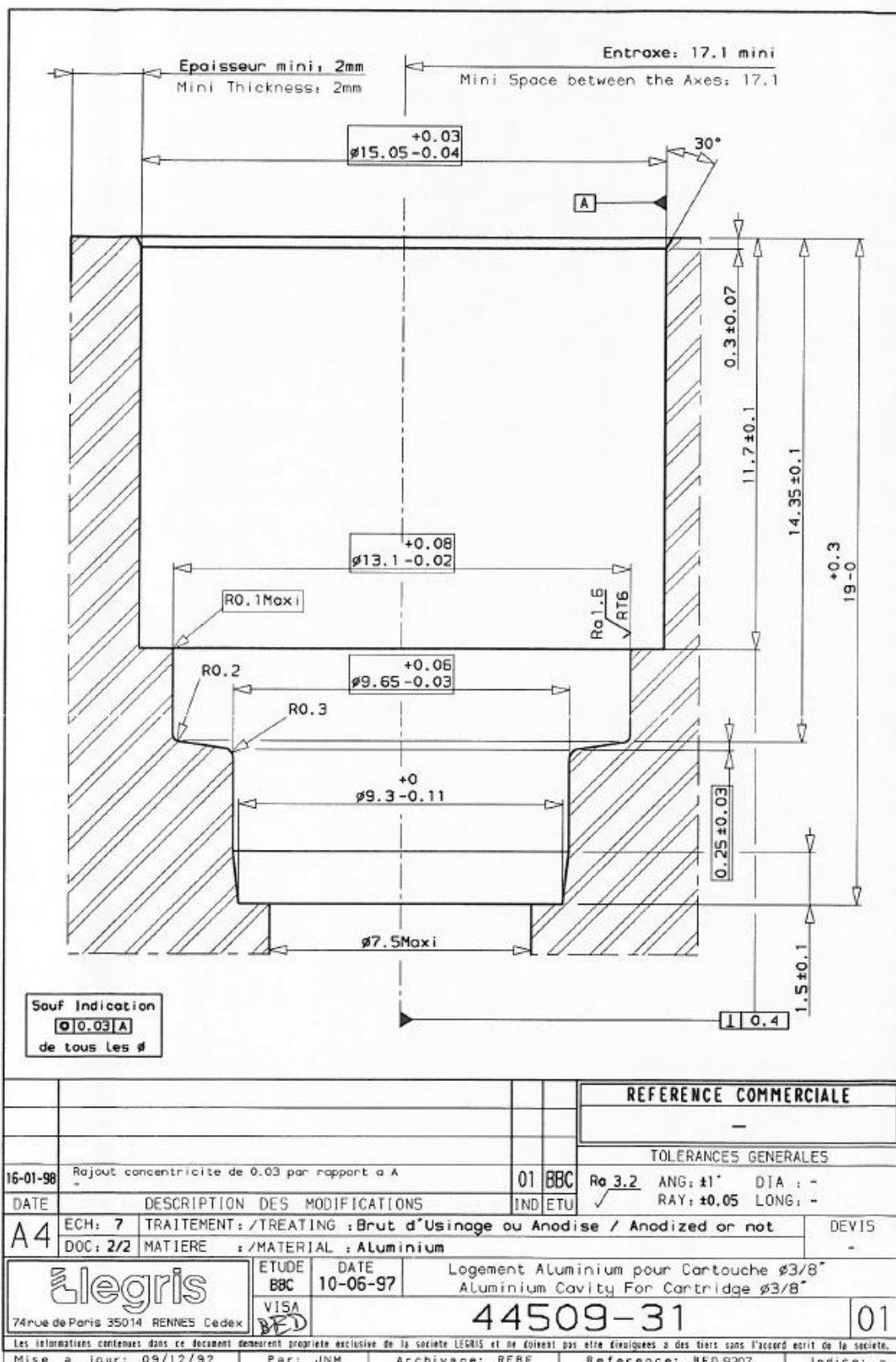
DATE 29-Jan-08

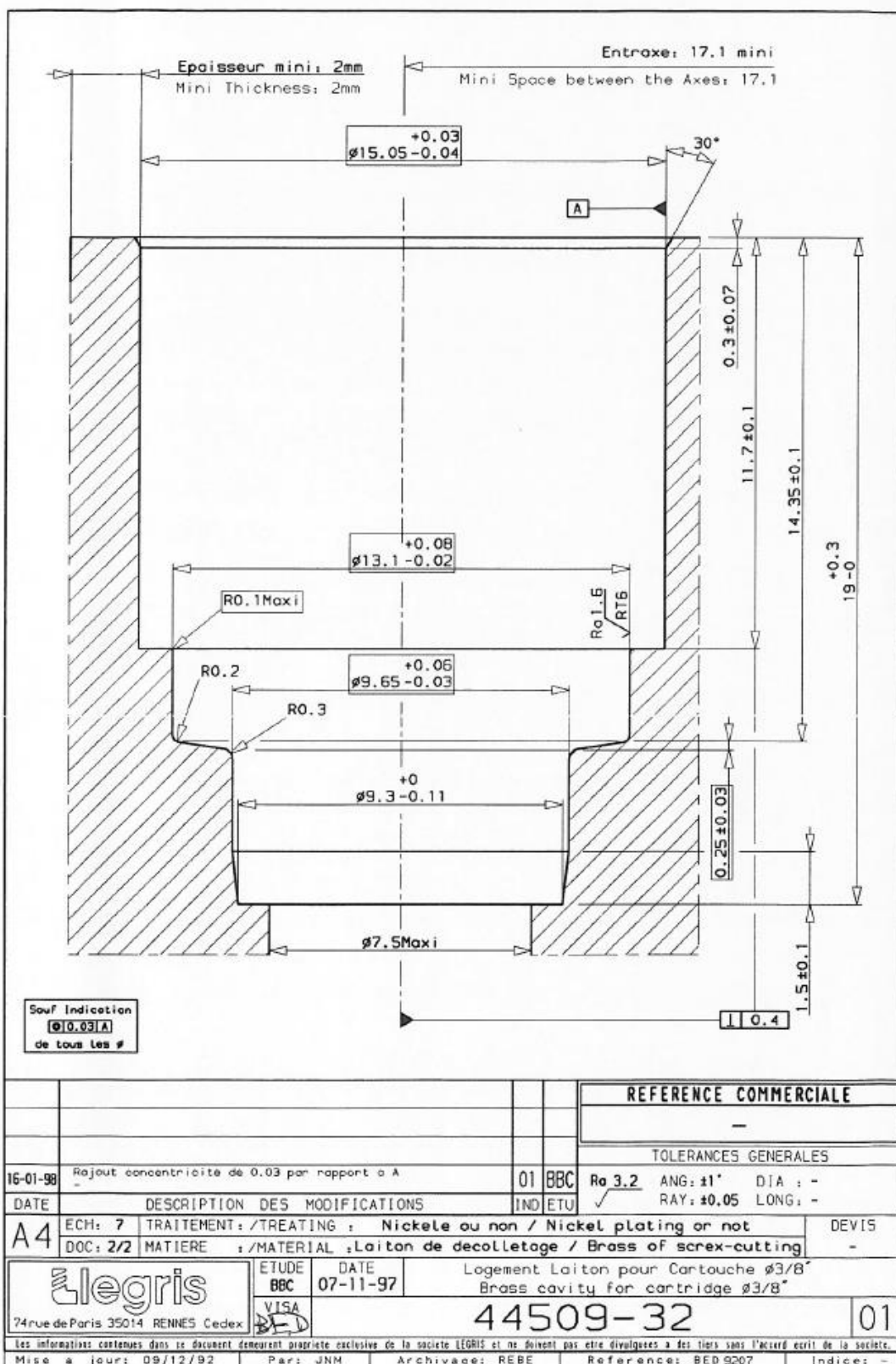
Per : BOG Archited - REE

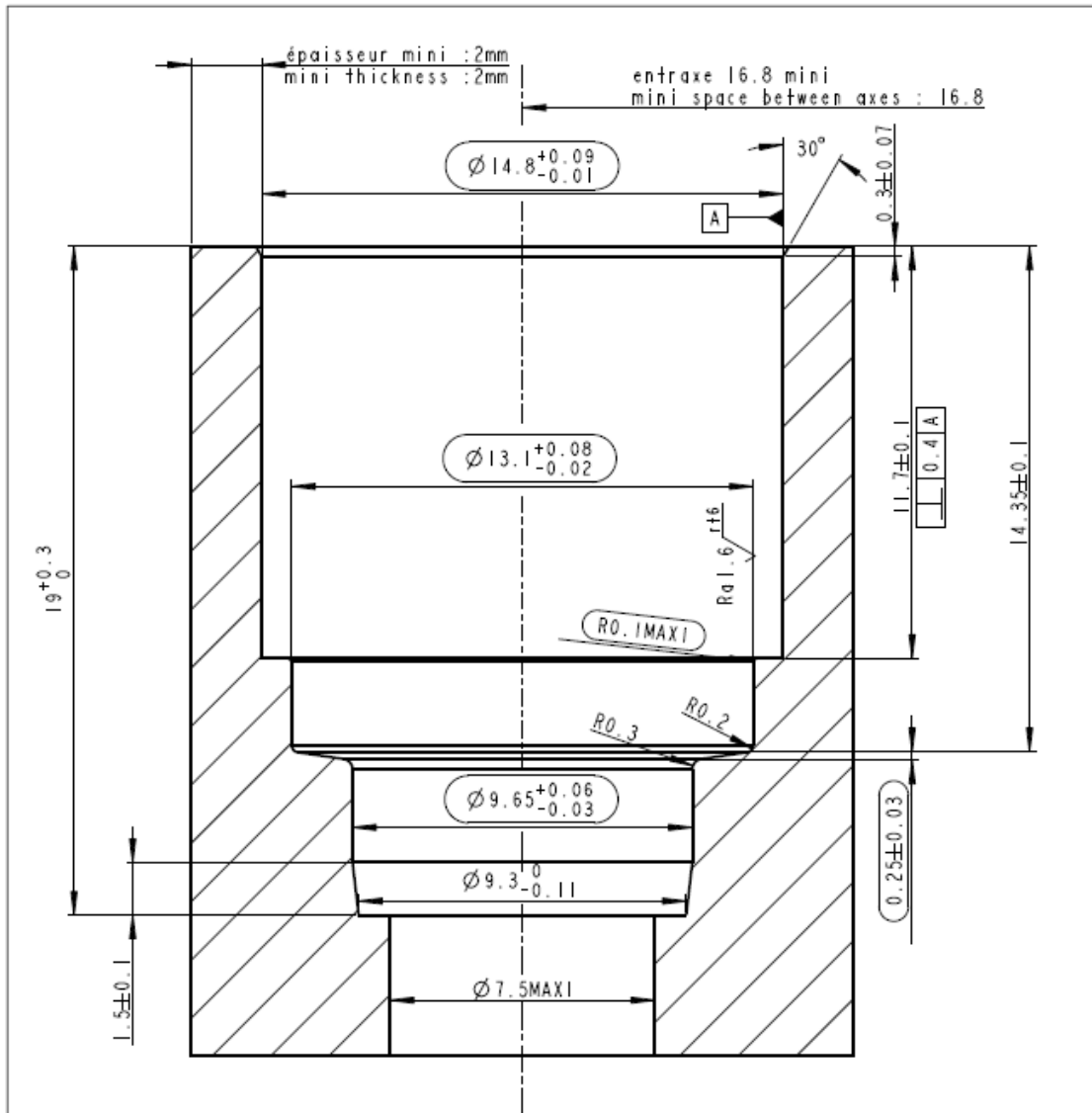
REVISIONS
 REVISIONS
 REVISIONS



				COMMERCIAL REFERENCE	
				-	
GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED					
12-11-09	Update of the dimensions, of the general tolerances and of the material description.	A	CDS	Ra0.8	ANG: ±1° DIA: NPT 58000
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG'G	✓	RAD: ±0.05 LENG: Class P
A4	SCALE: 6/1	TREATEMENT:			DEVELOPMENT
SHEET: 1/1	MATERIAL : Polyamide 6.6 0 to 30% GF				-
74, rue de Paris BP10411 35104 RENNES Cedex 7 FRANCE		DESIGNED BBC	DATE 07-11-97	LOGEMENT PLASTIQUE POUR CARTOUCHE LF3000 Ø3/8 PLASTIC HOLE FOR CARTRIDGE LF3000 Ø3/8	
		APPROVED	-44509-30A		
MODIFICATION VERIFIED		19/11/2009 par LP859583			
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Updated : 25/01/02		Per : FGT	Achived : REBE	Reference : BE09201RE	Index : I







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				COMMERCIAL REFERENCE	
				-	
				GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
				Ra - ANG: $\pm 1^\circ$ DIA: H13-h13 RAD: ± 0.05 LENG: Js13	
DATE	DESCRIPTION OF MODIFICATIONS			IND	ENG'G
A4	SCALE: 6/1	TREATMENT:	DEVELOPMENT		
SHEET: 1/1	MATERIAL : PP non chargé		-		
74, rue de Paris BP70411 35704 RENNES Cedex 7 FRANCE		DESIGNED	DATE	logement PP carstick 3/8"	
		PNT	01-Ju-08	PP cavity for carstick 3/8"	
		APPROVED	-44509-36-		
		VERIFIED	01/07/2008 par girou		
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Updated : 25/01/02		Per : PGT	Ach'ed : REBE	Reference : SED0920IRE	Index : 1



Appendix

Product & cavity drawings

Carstick®

6300 62 00

Tubing O.D.	Part Number	Housing material	Cavity drawing N°
1/2"	6300 62 00	CuZn40Pb3 nickel plating or not	44513-32
		Unfilled Polypropylene	44513-34



PROFIL OUTIL DE MONTAGE

ATTENTION:
Si ce profil d'outil ne peut pas être utilisé pour le montage de la cartouche, alors, respecter A et A" sur le même plan ammanchement.
Tout décalage supérieur à la tolérance, entraînerait un dystionnement du produit.

BE CAREFUL:
If this profile of tool can't be used for the assembly of the cartridge, then, respect A and A" on the same level.
Acceptable differences +0.15/-0.05 after handling.
All superior differences compare to the tolerance will mean a dystionning of the product.

LOGEMENT

CONTROLE D'ETANCHEITE APRES MONTAGE
SEAL CONTROL AFTER MOUNTING

Matière : 35 NCD 16
Traitement : Trempe revenu 54 HRC
Material : 35 NCD 16
Treatment : Quenching and hardening 54 HRC

Logement Hole	Reference plan Drawing part number
Polypropylene 0% FV/GF	44513-34
CuZn40Pb3 Nickelle ou non CuZn40Pb3 nickel-plated or not	44513-32

COMMERCIAL REFERENCE

A3 SCALE: 5/1 TREATMENT: SHEET: 1/2 MATERIAL:

6300-62-00

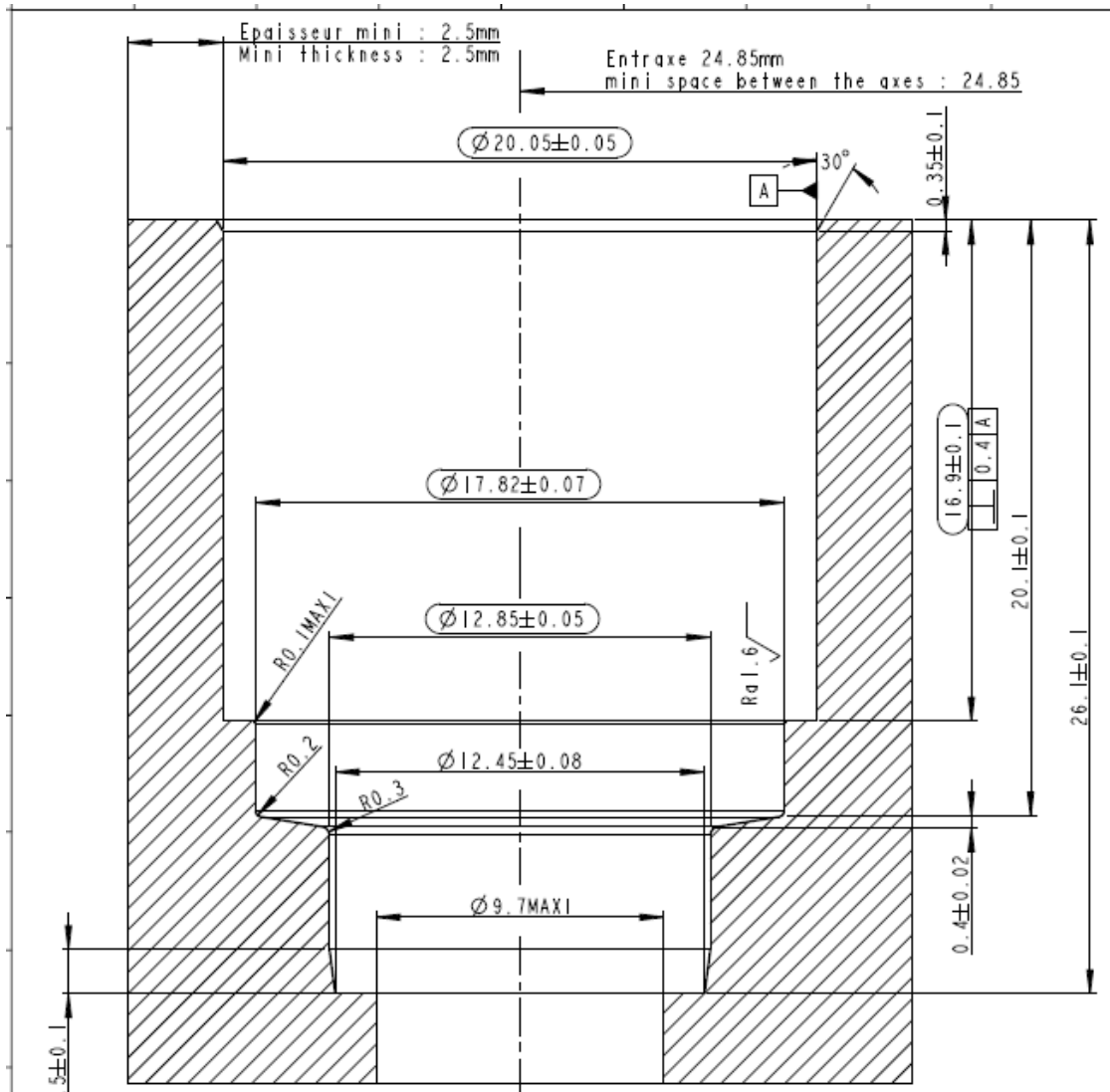
GENERAL TOLERANCES
DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED
R. = RAD. ANG. = ANG. LENG. = LENG.

Parker
Parker Hydraulic Manufacturing France SAS
Parc Alcyon - St-Denis
35459 DENES - FRANCE
Updated : 21/07/20

CARTOUCHE Ø12,7 PROFIL OUTIL DE MONTAGE ET LOGEMENTS
CARTRIDGE Ø12,7, TOOL FOR MOUNTING AND HOLE DIAGRAMS

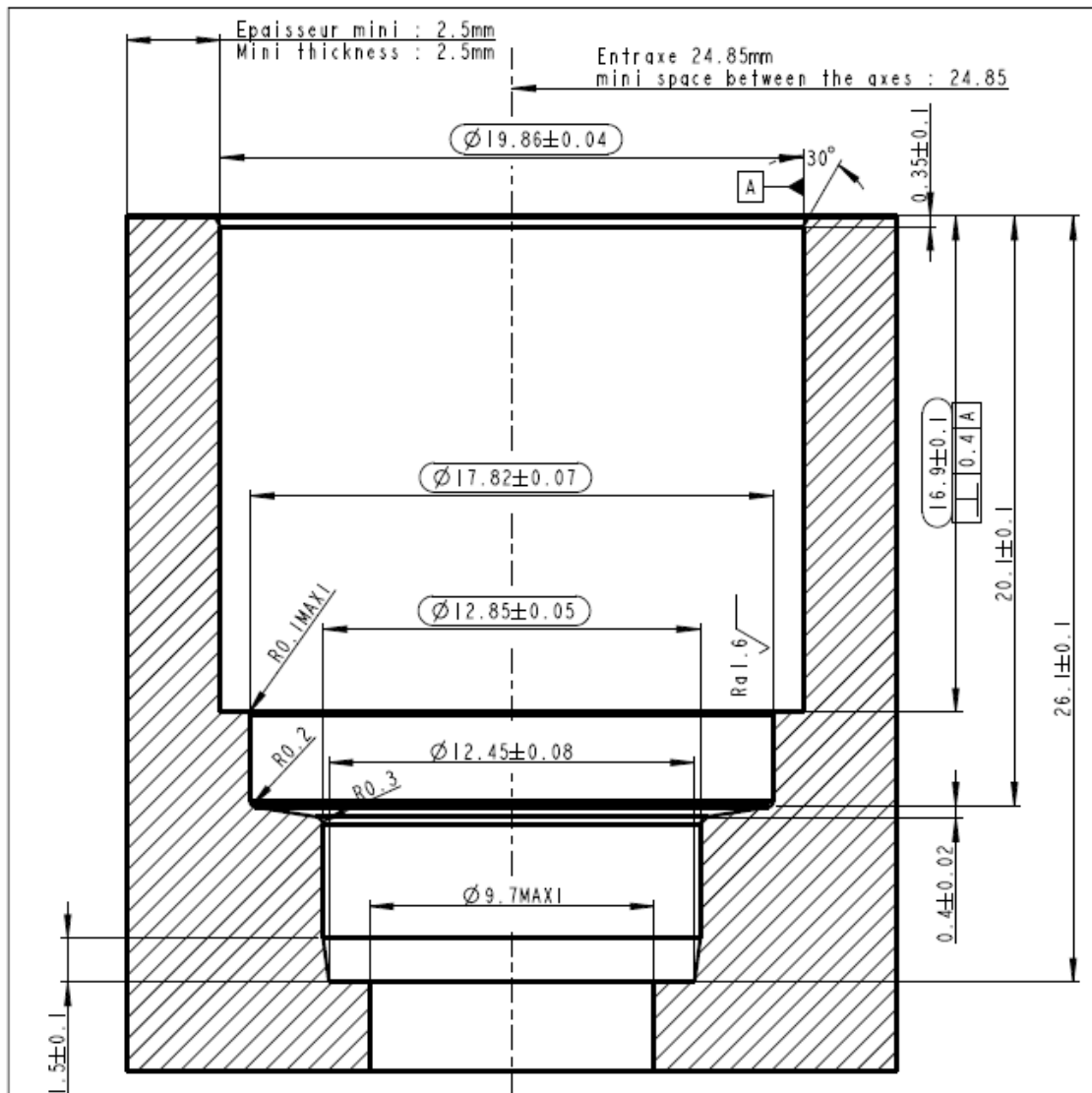
-V300-62-00C

Part : Bag Reference: CS-CL1-11r Index : 14



Unless otherwise mentioned	
	0.03 A
all \varnothing *	

				COMMERCIAL REFERENCE	
				-	
				GENERAL TOLERANCES DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
20/09/21	Unsharped $\varnothing 12.45 \pm 0.08$; $\varnothing 17.82 \pm 0.07$ → $\varnothing 17.82 \pm 0.07$; 20 ± 0.1 → 20.1 ± 0.1 16.5 ± 0.1 → 16.6 ± 0.1 ; $\varnothing 20.1 - 0.08$ → $\varnothing 20.05 \pm 0.05$; 26 ± 0.1 → 26.1 ± 0.1	A	bag	Rad 3.2	ANG: $\pm 1^\circ$ DIA : RAD: ± 0.05 LENG:
DATE	DESCRIPTION OF MODIFICATIONS	IND	ENG	✓	
A4	SCALE: 5/1	TREATEMENT: Nickelé ou non / Nickel plating or not		DEVELOPMENT	
SHEET: 1/1	MATERIAL : Laiton de décolletage / machining brass				-
		DESIGNED	DATE	logement laiton pour cartouche 1/2"	
		PNT	05-Sep-08		
Parker Hannifin Manufacturing France SAS Parc Alcyone - Bat. D 1 rue André et Yvonne Meyrier 33089 BERNES		APPROVED	DRAWING NUMBER	-44513-32A	
VERIFIED		THIS DOCUMENT AND THE INFORMATION IT CONTAINS IS CONFIDENTIAL AND PROPRIETARY TO PARKER-HANNIFIN CORPORATION AND ITS AFFILIATES ("PARKER"); MAY NOT BE COPIED OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN CONDUCTING BUSINESS WITH PARKER; AND MUST BE DESTROYED OR DESTROYED AND ALL COPIES DESTROYED AT PARKER'S REQUEST. THE ACCEPTANCE OF THIS DOCUMENT IS ADVISED THAT IMPROPER SELECTION OR IMPROPER USE OF PARKER SYSTEMS OR COMPONENTS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE AND IS SOLELY RESPONSIBLE THROUGH ITS OWN ANALYSIS AND TESTING FOR THE FINAL SELECTION OF PARKER SYSTEMS AND COMPONENTS AND ASSUMING THAT ALL PERFORMANCE CRITERIA, MAINTENANCE, SAFETY AND RISKING REQUIREMENTS OF THE INTEREST APPLICATION ARE MET. COPYRIGHT PARKER. YEAR OF COPYRIGHT IS THE YEAR(S) INDICATED ON THIS DOCUMENT. ALL RIGHTS RESERVED			
Updated : 21/01/20		Per : bag	Reference : A4V-CL1.frm	Index : 18	



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	0.03	A
all \varnothing *		

						COMMERCIAL REFERENCE	
						-	
						GENERAL TOLERANCES	
						DIMENSIONS ARE IN MM, UNLESS OTHERWISE SPECIFIED	
						Ra 3.2 ANG: ±1° DIA :	
						RAD: ±0.05 LENG:	
DATE	DESCRIPTION OF MODIFICATIONS			IND	ENG		
A4	SCALE: 5/1	TREATMENT:				DEVELOPMENT	
SHEET: 1/1	MATERIAL : PP non chargé						-
74, rue de Paris BPT0411 35704 RENNES Cedex 7 FRANCE		DESIGNED PNT	DATE 05-Sep-08	logement Polypropylene pour cartouche 1/2"			
		APPROVED	-44513-34-				
VERIFIED							
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Updated : 25/01/02		Pet : FGT		Achlvd : REBE		Reference : BED0201RE	
						Index : I	