SB-6400
APPLICATION INSTRUCTIONS

SUREBOND®

SUITABLE SURFACES:

Natural and manufactured stone containing quartz or other silicas. Can also be used on concrete and clay pavers, flat and stamped concrete, masonry, segmental retaining wall blocks, concrete walls, exposed aggregate, grout, unglazed tile and terra cotta. Not recommended for granite, marble, asphalt, limestone, slate, agglomerate tiles, glazed or ceramic tile. Due to the inherent variability of natural stone and clay products, performance may vary. Test first to verify performance and appearance before applying. Please consult with SEK-Surebond prior to sealing if there are concerns.

PREPARATION:

TEST SEALER FIRST on a small inconspicuous area to determine suitability and if desired results are achievable with this product. Over application on some very dense substrates may leave a white haze. On new concrete, SB-6400 should be applied once concrete is fully cured (30 days after installation.) Before sealing, surface should be thoroughly cleaned and prepared with Surebond Cleaners. For spot cleaning, use S.R.B. and/or Oil Extractor before cleaning the surface overall with SureClean. Use Efflo Off for efflorescence cleaning and SureStrip to remove previously applied sealer, other than SB-6400. Thoroughly rinse all cleaner residue from the surface. If installing joint sand/polymeric sand, install on a dry surface prior to sealing.

Prior to Sealing: Use a leaf blower to remove dust, debris and fine sand particles from the surface. Cover/protect nearby landscape, vehicles, and buildings from overspray during application.

APPLICATION INFORMATION:

Apply when day and night temperatures are between 40°F - 95°F. Maximum surface temperature should not exceed 120°F. Allow surface to dry for a minimum of 2 hours after cleaning, polymeric sand activation and/or rain before sealer application. Avoid windy conditions to keep sealer spray from drifting. NO pre-blending or mixing required. DO NOT DILUTE. Agitate or stir before each use. Always apply two coats of SB-6400 to ensure complete coverage. Excessive applications may decrease breathability and/or cause surface to become slippery. Some surfaces may require an anti-slip additive to increase friction.

COVERAGE PER GALLON:

APPLICATION	SQ FEET	SQ METERS
Natural Stone & Clay Pavers	200-400	18.6-37.1
High Density Concrete & Pavers	200-400	18.6-37.1
Low Density Concrete & Pavers	50-200	4.6-18.6

Coverage based on two coats applied wet-on-wet. Use approximately two thirds of the estimated amount on the first coat and one third on the second ensuring saturation. Actual coverage may vary depending on type, age, condition, porosity of the surface, application method and other local conditions such as temperature & humidity.

CONTINUED

APPLICATION INFORMATION: (CONTINUED)

Application Tools: low-pressure high-volume sprayer, slit foam roller

Spray & Back-Roll Application (Wet on Wet): Use coverage rate for your specific surface. Hold sprayer nozzle perpendicular to the surface, spray and overlap each spray pass. Apply a second coat while the first coat is still wet ("wet on wet") and at a right angle to the first application. Do not allow surface to dry between coats. Use liberally but do not allow sealer to puddle. Before second coat dries, back-roll surface with a foam roller to eliminate any pooling and to even out the sealer. Excess sealer left on the surface can be slippery, cures slowly and is difficult to remove once cured. On large projects, it may be necessary to work in smaller more manageable sections. Avoid contact with glass. If this product is allowed to dry on glass a residue may be created that is not removable. If accidentally splashed on glass, flush immediately with water.

NOTE: Application of this product is out of the control of SEK-Surebond. Application steps should be followed completely and accurately. Should a problem occur with this product, SEK-Surebond limits liability to product replacement only. Buyer assumes all risk and liability resulting from the use or misuse of this product.

DRY TIME:

Surface will be dry to the touch within 60 minutes assuming 65-85°F at 50% relative humidity. Low surface or air temperature and or high relative humidity will extend dry times. Protect the surface from dust, rain, condensation and traffic while drying. Area can be open to foot & vehicular traffic in 24 hours depending on site conditions. Full cure in 5 days under normal conditions.

CLEAN UP: For tools and equipment, clean with soap and water before product is allowed to dry.

For complete & up to date information on SB-6400, refer to the technical data sheet found on www.sek.us.com.